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151-170 SD

UV Primer filler, grey aerosol can, Variant for Plastics

Application: Primer filler for coatable plastics.
Key Features: If plastic parts are primed with 934-10 Glasurit 1K Plastic Adhesion Primer, the product can be used on all coatable plastics that are commonly used in the automotive industry.



Paint System

The material is ready for use.

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Do not apply in direct sunlight.
Do not expose to sunlight in storage



Number of spray coats: ½ + 1
 Film thickness: max. 80 µm
 Flash off at 20°C: 20 s between spray coats.
 151-170 AE appears transparent and should not be applied to achieve hiding power.



Spray viscosity at 20°C DIN 4: 18-20 s



UV Curing

5 min (UV-A > 6 mW/ cm²)
 By using LED lamps, the curing time can be reduced to 1 minute due to the higher intensity of the wavelength. This depends on the lamp manufacturer and must be checked individually. For more details, please check the UV lamp list.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(c II)(540)540: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 540 g/litres.

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Sanding manual, dry

P800



Orbital sanding, dry

P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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