

THE ENGINEERING AND MINING JOURNAL.

VOL. VIII.—No. 24.—THIRD SERIES.] NEW YORK, TUESDAY, DECEMBER 14, 1869. [SINGLE COPIES 10 CENTS.

Railway Car Springs.

THE importance of a good car spring is becoming daily more and more agitated, in proportion to the vast development and extension of our railroad system and its rapidly increasing traffic. The Roman conqueror made his triumphal entrance to the capital mounted on a chariot as devoid of springs as that of a Pharaoh. It was only, we believe, under the reign of Louis XIV., when the science of road making began to be generally introduced into Europe, that springs were first applied to the carriages of the rich.

Our general remarks, however, on the nature of springs must necessarily be very limited. Volumes have been written on the subject. Centuries have failed to produce a spring suitable to every case; and the theoretical knowledge and great practical experience of our master mechanics, has proven to their minds that there is no spring which, under every condition and circumstance, always successfully meets the emergency.

To those who are unaware of the numerous efforts in our country to produce a novel and useful spring, we would suggest a visit to the Patent Office, at Washington. The custodian there conducts you to a compartment devoted to models of springs, unlocks it, and, with a smile, leaves you to its perusal. Springs are there of every variety of form, construction and principle. EUCLID would have failed to define their form, and to have explained their mechanical construction would have driven LA PLACE mad. Most of these springs are, indeed, like man, "fearfully and wonderfully made."

The best known of all steel springs is the elliptic, or semi-elliptic. This was doubtless suggested by a narrow spring-board, strengthened and stiffened in the middle by a succession of smaller ones. With the introduction of steel, these springs gradually came to be made of that material. Still, the wooden spring is used to this day, even on railroads, as on the Baltimore and Ohio road; not as a bearing, it is true, but as a buffer spring. The efficiency of the elliptic consists in its range of motion, which is, when properly proportioned, but very rarely exhausted; and in its re-action, which, being successive on each leaf, is slow, and therefore easy. We may mention here that the important feature of re-action in a spring is often lost sight of. A spring fitted adapted to its work should be subjected to the strain of but one-half its capacity, when in its normal bearing condition. It is true there are sometimes used certain short, stubbed elliptics, which, having little range of motion, may or may not produce the effect desired. The elliptic spring, though indispensable on our rough highways, labors under several disadvantages on the railroad. Its cost is great; it requires frequent repairs, and occasions great loss of the use of the car.

To remedy this important disadvantage of cost, rubber was, a few years ago, extensively introduced for car springs. Its range of action was considered sufficient; and, during the

existence of its protection under the GOODYEAR patent, a good spring was insured by responsible manufacturers. But more recently, the high price of the raw material and a tremendous competition, has induced many to put in the market an adulterated and worthless article. These springs are liable to injury by the over-heating of the journal-boxes; and when not of the most superior manufacture, are badly affected by changes of temperature, stand at different heights under pressure, and crack. Once broken, they are almost worthless, as vulcanized

the fracture. The imported volnte (see Fig. 4 of the accompanying illustrations,) has more coils, is rolled thinner at the ends, weighs thirty-three per cent. more than the corresponding American, and works with greater uniformity throughout the whole spring. Like rubber, however, once broken, it becomes almost valueless.

In the form of wire spirals, the true principle appears to be developed in the production of an economical and highly effective spring. In fact, steel cannot be used in any other form with equal capacity to the weight of metal. But to make this assertion good, the diameter of the wire and of the coil must be brought within the limits ascertained by experience to be that of its maximum bearing capacity, and its quality, temper, and manufacture, must also be subjected to the severest test.

In the steel spiral, known as the "Union Car Spring," (see Fig. 5,) we have a three-eighths inch steel wire coiled on a one and a quarter inch mandrel, and forming a two-inch spiral. This is a standard spring. When empty or unpacked, it is but half depressed under a weight of over 600 pounds. This is, of course, the best condition under which to apply it to service; its action and re-action being equal. It should be mentioned here, that the blow given to all springs comes first from below as the wheels strike the inequalities of the road. The weight above remaining the same, only re-acts on the springs—a fact often overlooked but proved by observation. To exhaust or bring the empty spiral home, would require a pressure of about 1,200 pounds. Since, in practice, no very delicate attention was paid to the loading or unloading of freight cars, it became desirable to produce a spring to meet the frequent contingency of an extra burden, without being affected in its range of motion. Impressed with this necessity, Mr. PERRY G. GARDNER, about six years since, devised the packing of the spiral, and adopted, as the best substance for this purpose, coarse wool (see Fig. 6). This material is elastic,

compressible, does not suffer by abrasion, and does not interfere with the free action of the coils, as the amount of wool used is calculated to assist in carrying only the over-weight, after the spring is half depressed. For this, the coarse Donkoi (or Russian) wool is found the best. It was discovered that each spiral, when packed, would carry double weight, or about 2,000 pounds before exhaustion. The compressibility of this fibrous material is a quality equal in importance to its elasticity. Rubber, being elastic but not compressible, must, under pressure, change its form. Consequently, a rubber cylinder enclosed as a cushion in a steel spiral, is prevented by such confinement from developing its full elasticity. It must expand under pressure between the coils, causing friction, and interfering with the action of the spiral in the same degree as it serves to carry the weight. In order to secure these

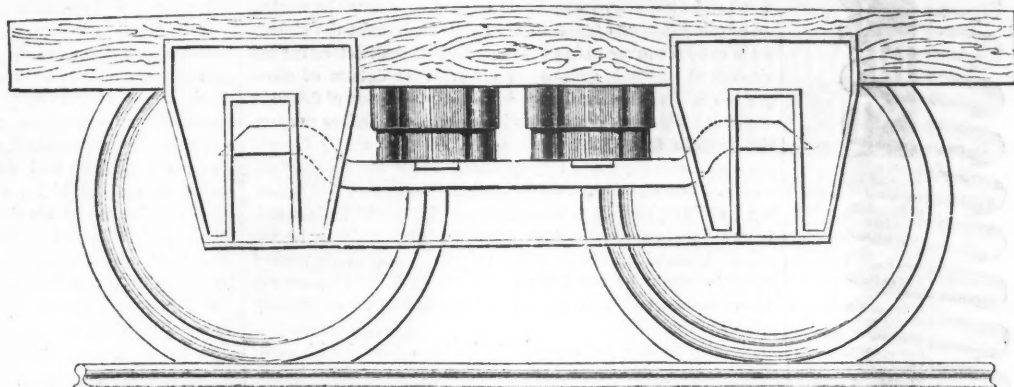


Fig. 1.—UNION CAR SPRING APPLIED WITH EQUALIZING BAR.

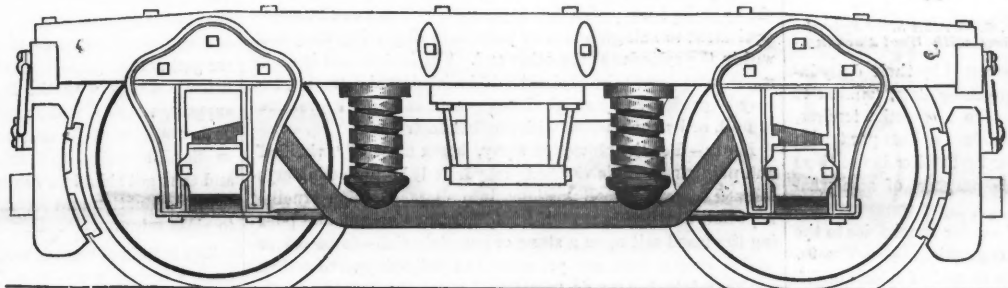


Fig. 2.—THE HEBBARD SPRING APPLIED.

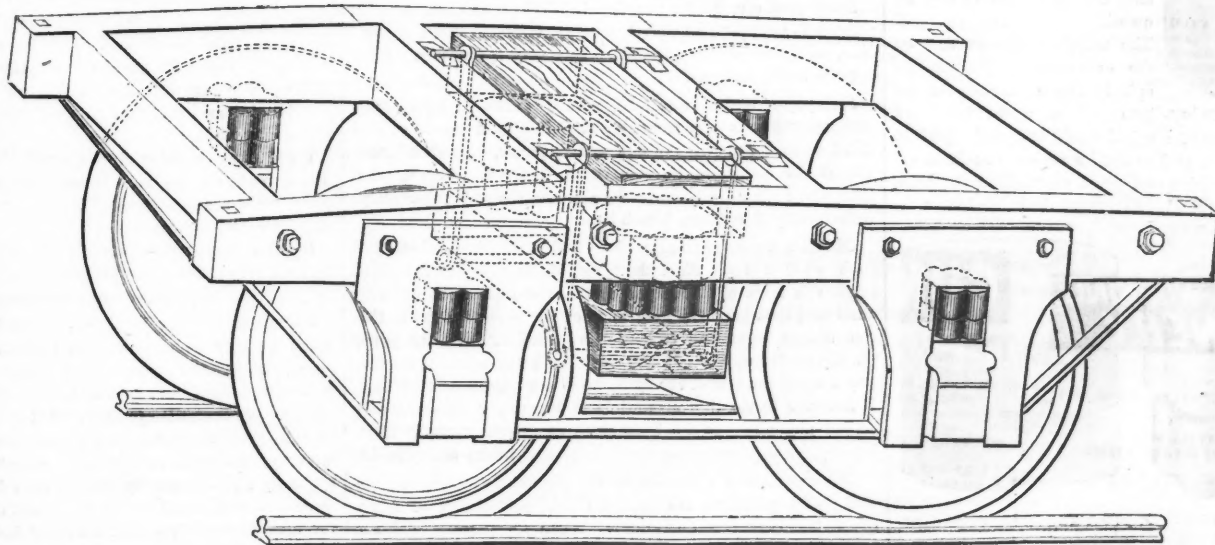


Fig. 3.—THE UNION WOOL-PACKED STEEL SPIRAL SPRING AS APPLIED.

rubber cannot again be manufactured into a good spring. The combination of small rubber slices, used alternately with iron plates, the fist-like rubber balls, or the rubber cylinder, banded with iron, are devices which deserve more attention as ingenious exhibitions of ingenuity than as springs calculated to preserve rolling stock and rails, under the requirements of actual practice.

A word here concerning the "Volnte" spring, so largely used as a buffer. This spring has not been found to fulfil all the requirements of a good bearing spring, as it gives way under the repeated blows it has to receive. The volnte manufactured in this country generally breaks at or near the same point on one of the large coils or folds. The smaller folds appear to contract very considerably before the larger outside ones are perceptibly affected; and this unequal strain, no doubt, causes

spirals, after being tested separately, they are inserted in cylinders of one casting, with grooved recesses to receive the ends of spirals, (see FIG. 7), and a cap is placed over all and secured, (see FIG. 8). As eight springs, each containing six spirals, are used as journals for a freight car, we have a bearing capacity of 96,000 pounds.

Again, the range of motion of the spiral spring being governed by the number of coils, can be modified or increased to any required degree. On very rough roads, where the whole range of motion of any spring is frequently almost exhausted, fewer coils should be used to the spiral, just as experience shows a shorter and stiffer elliptic to be necessary on such roads. On very smooth roads, where only a small part of the range of the spiral is apt to be brought into play, longer spirals can be employed, forming the most delicate spring.

The durability of this spring is also one of its distinguishing features. Should a spiral break, it is still held in its place; and the injury is hardly perceptible, and is repaired at a small cost. In fact, the entire spring never becomes useless and lost, so as necessarily to be thrown away.

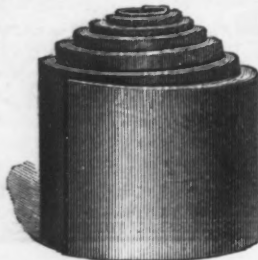


Fig. 4.—The Imported Volute Steel Spring.

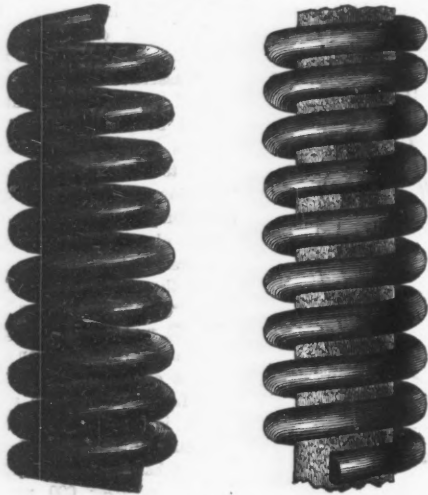


Fig. 5.—Union Steel Spiral for Car Springs. Fig. 6.—Union Steel Spiral Spring, with Wool Packing.

Their economy and easy action is attested by their daily increasing use. When applied to equalizing bars, (similar to Fig. 1, with either one or two springs) to locomotive tenders, they save in first cost, at least one hundred dollars per tender over elliptics. As buffers, some of our best railroads use them exclusively, though they are, for this purpose, of somewhat more difficult application.

Finally, we again call attention of master mechanics to the HEBBARD spring. (See FIG. 9). This is formed of spirals of different sizes, coiled concentrically right and left, and composing a neat spring of any required diameter and strength. The weight is borne, first by the outer and slightly longer spirals, the inner ones coming

into action under increased pressure. The breaking of a spiral would but partially affect the action of the spring, and could be replaced at little expense. The easy application and great strength of the HEBBARD spring must recommend it as a most desirable buffer.

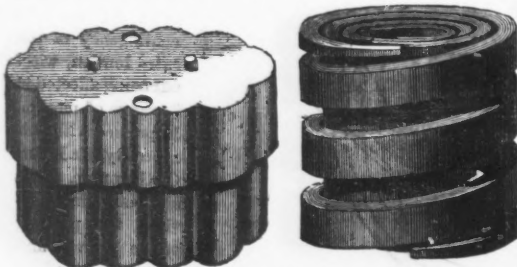


Fig. 7.—Union Car Spring. Fig. 8.—Union Car Spring with Cap closed. Fig. 9.—The Hebbard Spring.

FIG. 2 shows the HEBBARD spring applied as a bearing; and FIG. 3, the Union wool-packed steel spiral spring, with the method of using it for journals.

Method of Working Coal.

MAHANOX CITY, PA., Dec. 4, 1869.

TO THE EDITOR: Sir—Those engaged in working anthracite coal-beds ranging in thickness from eighteen to forty feet, and in pitch from 30° to 90°, are frequently reminded, through scientific journals, that the system they are pursuing is not only antiquated, but extremely wasteful. Now all persons engaged in mining such beds know of and deplore this waste, and what they want is, that some of those who tell them of it should give in detail a system that will mine—say eighty per cent. of the coal contained in the beds, at a cost that will pay in the market for both labor and coal. Will your correspondent who has recently called attention to this waste give such a plan through your Journal?

MINER.

The Blow-pipe Assay.

BY PROF. A. B. FRESCOTT, OF THE UNIVERSITY OF MICHIGAN.

II.

SILVER.

[1. Argentiferous Alloys. 2. Argentiferous Minerals, Ores, and Products.]

2.—ARGENTIFEROUS MINERALS, ORES AND PRODUCTS.

Sampling.—The entire substance submitted to the assayer should be inspected, and such portions selected as will apparently represent an average of the whole. These portions are pulverized and mixed. If the material be not over one or two ounces, it is better to pulverize it all; if of several pounds weight, at least an ounce should be pulverized. All of the powder must be passed through a (coarse) sieve; or, if any particles (malleable) resist pulverization and will not pass the sieve, they must be carefully preserved, the whole of them assayed, and the result thereof calculated upon the entire weight sifted.

Pulverization.—Quartz minerals are made friable by heating to redness and plunging in cold water. The *steel-crusher* and an agate mortar are portable and satisfactory instruments for pulverization. When an iron mortar is at hand, it is preferable for ordinary ores. It must be bright. In all cases, after sifting the samples, so much as is to be assayed must be reduced to an impalpable powder in an agate mortar. To ensure this it may be passed through a sieve of eighty meshes to the linear inch.

Weighing the Assay.—Precisely 0.100 is weighed for one assay. (An experienced operator may work, of poor ores, containing no reducible metal besides silver, gold, lead, bismuth, 0.200 or 0.300 in one assay.) As many assays must be worked and united into one finished globule, as shall make the globule large enough for weighing or measuring, or shall determine the absence of a notable quantity of silver. Five dollars of silver per ton (of two thousand pounds) is the proportion of 0.000132 of silver. Hence of ore as poor in silver as five dollars per ton, the globule from 1,000 grammes of ore will weigh 0.00013 grammes, and require a very delicate balance for its determination. But a globule from 0.100 of the same ore, and weighing 0.000132, may be measured—certainly should be detected. It would rest on division 8, of the measuring scale to be noticed. Generally 1.000 to 2.000 of poor ore must be worked for a globule to be weighed; and 0.200 to 0.500 of poor ore for a globule to be measured. Measurement is necessarily less accurate.

Dressing the Assay.—Proof-lead may be measured with sufficient accuracy, it being a re-agent employed in excess. Exactness should be approximated, because the amount of lead is a datum for estimating expulsion-loss. The *lead-measure* is a glass cylinder, fitted with a wooden piston filling the length of the cylinder: the piston being graduated at one end in spaces equivalent to half-grammes of proof-lead displacing the piston within the cylinder at the other end. The instrument is easily made, with glass tube of about 3-16 inch internal diameter, and may be graduated by weighed half-grammes and decigrammes of lead, or by comparison with another instrument.

Borax.—For the blow-pipe assay, borax must be "vitrified" and pulverized. It is vitrified (dehydrated) by projecting crystallized borax, in small portions, into a large Hessian crucible kept hot, continuing heat till intumescence ceases, and pouring the fused salt upon a stone or porcelain slab—to be pulverized as soon as cool, and preserved in tightly-stoppered bottles.

The weighed assay is transferred from the balance to the mixing-dish (or weighed within the latter). It is dressed as follows:

Pulverized ore, 0.100; proof-lead, 0.500 (or enough more to remove the copper and nickel); borax, 0.100 (or 0.150, if iron, zinc, or antimony be present). Mix very intimately. Have cornets folded at hand.

Soda-paper and Cornets.—Dissolve $\frac{1}{2}$ ounce of crystallized carbonate of soda (free from sulphate) in 1 fluid ounce of distilled water. Cut strips of fine writing paper, $1\frac{1}{2}$ inches broad. Digest the strips in the solution for a few minutes, or until saturated; then dry them in the air. Cut the soda paper strips transversely into pieces $\frac{1}{4}$ inch broad.

Obtain a wooden cylinder a very little over $\frac{1}{4}$ inch (about 9-32 inch) in diameter. Place the cylinder along one of the short edges of a piece of soda paper, so that the end of the cylinder shall be $\frac{1}{4}$ inch from the long edge of the paper. Double this free border upon the end of the cylinder, wind the paper closely and evenly about the cylinder, bending down the free paper upon the end of the cylinder at each quarter revolution. It is easier to do this accurately if the paper be previously folded along one of its long sides at $\frac{1}{4}$ inch from the edge. Finally, strike the end on the table and withdraw the cylinder.

The cornet is a necessity in all quantitative work on charcoal; and promotes the neatness and perfectness of many qualitative blow-pipe operations. When the paper carbonizes in the blow-pipe flame, a film of fused sodic carbonate remains, and this film protects the assay from loss (from blowing away, and from falling into creases in the charcoal) until the surface is so fused with flux that the material is secure.

By means of a scoop or horn of brass, or by a fold of glazed paper, transfer the dressed assay to a cornet, using the brush. and with forceps double over the free edge of the cornet. (The mixing is sometimes performed in a scoop.) It is a gain of time to dress and put up before reducing, as many assays as will be needed for the duplicated result.

After some experience, the total number of assays which may be known to be required for a single result, may be weighed and dressed in bulk, then divided by inspection into the number of portions provided for, and each portion cornetted, the oxidized globules from each being united into one for cupellation.

Reduction.—Select a good-sized piece of charcoal, and upon a surface cut transversely to the grain with the charcoal borer, make a cylindrical cavity deep enough to receive the entire

cornet when pressed down. Press the cornetted assay firmly into the cavity.

Charcoal for quantitative blow-pipe supports needs to be well burned and free from fracture. It should be sawed into cubes, or parallelepipeds, with the surfaces to be used cut transversely to the grain. The cylindrical charcoal borer is an instrument of steel, for boring cylindrical cavities. It is of the same diameter as the cornet stick.

Direct upon the assay a strong and strictly reducing flame, until the flux is perfectly fused and quiet, and the reduced globules have gathered into one. The latter result is promoted by the rotation of the larger globule, while the flame is directed on the bead of borax glass; and by the inclination of the support to bring the rotating globule into contact with smaller globules. Continue the flame, for a short time, upon the completed globule. During the reduction, the support needs to be frequently turned, to prevent adhesion of the glass and the metal to the charcoal.

If the assay contains volatile constituents—sulphur, arsenic, mercury, antimony, or zinc—or if it contains the easily oxidizable elements, iron or tin, the reduction on charcoal is now changed to

Scorification.—The elements just named are to be expelled on the charcoal, previous to the oxidation on bone-ash. Sulphur, arsenic and antimony are drawn from the metal into the slag, to some extent, during the reduction. Sulphides cannot be reduced by the carbon of the charcoal, or of the flame, for carbon has little affinity for either sulphur or metals. Heat alone decomposes few sulphides. But $2\text{PbS} + 2(\text{NaO} \cdot 2\text{Bo}_2) + \text{C} = \text{CO}_2 + 2\text{NaS} + \text{Pb}_2 + 4\text{Bo}_2$.

This reaction is slow and incomplete. In assaying, as in metallurgy, sulphur, arsenic and antimony are most easily and perfectly expelled by a "roasting" treatment, in an oxidizing flame or current. This, performed upon charcoal, is termed the scorification of the assay. In this process, sulphur, arsenic and antimony are oxidized, and their oxides taken up by the slag, or vaporized and dissipated. At the same time, the metals of the sulphides, arsenides, etc., are also oxidized. Such metallic oxides are then reduced by the charcoal, or, in some cases, dissolved by the slag. Oxidation by the flame, and de-oxidation by the support, proceed simultaneously. $\text{PbS} + \text{O}_2 = \text{PbO} + \text{SO}_2$, and $\text{PbO} + \text{CO} = \text{Pb} + \text{CO}_2$.

If the assay contains sulphates, arseniates, etc., these are changed to sulphides, etc., during the reduction.

Scorification is conducted as follows: When the reduction is completed, the flame is changed to an oxidizing one, the tip of which is directed upon the globule. This is continued till the volatile ingredients are expelled. Lead, copper, and even silver, appear after a time in metallic grains in different parts of the slag. By inclining and revolving the support, and by rotation of the main globule under the side of the flame, the operator gathers the grains into the globule. Some of the prodeuced litharge will go with the flame to the adjacent portions of the support, where it will be reduced to metallic grains; but these grains outside of the slag may be disregarded. Some copper is oxidized, absorbed and retained by the slag as copper oxide, and thus got rid of. PLATTNER states that the time required for the reduction and scorification of an assay varies from five to eight minutes.

The solidified mass is removed from the charcoal by the forceps, wrapped in paper, and struck gently on the anvil with the hammer; when the slag will crumble, and the globule be found detached. It should be malleable, and bright. If not so, it is not "workable lead," suitable for cupellation. If brittle, it is likely to suffer loss in being detached, in which case the assay must be rejected. If it be still intact, a brittle or dark-colored globule may be re-scorified, as follows: Place it, with 0.100 borax, and, if advisable, an additional quantity of proof-lead, in a cornet, in a charcoal cavity; fuse, and continue the scorification.

If the assay contains zinc, the reducing flame may be continued, until all the zinc is expelled from the assay. (Zinc compounds are decomposed by carbon in presence of borax, and the metal vaporized.)

In case mercury is present, the reduction must be commenced very gently, lest portions of the material be mechanically carried away by the vapor of mercury.

Amalgams, solid or liquid, require preliminary treatment. As much as may be necessary to furnish a globule of precious metal sufficient for determination is weighed and placed in the bulb of a straight bulb tube of hard glass. The tube is placed transversely over a lamp, and heated at the bulb; at first, with extreme gentleness, finally, for some time, at a red heat. The mercury, condensed on the sides of the tube, may be collected by gently tapping, and by turning the tube. The argentiferous residue is transferred to the scoop and dressed. For pure silver amalgam, two parts of lead and half its weight of borax will be sufficient. If copper or other metal be present, the suitable quantity of lead and of borax will be added. Should the assay have adhered to the glass of the bulb, the adjacent glass is cut out and dressed with it, a little soda being added. The dressed assay is enclosed in a cornet, reduced, and cupelled.

Mineralized iron requires no other treatment of the assay than that included in its reduction and scorification. If much iron be present, 0.150 of borax should be used in the dressing.

Metallic iron, in alloy with silver, (argentiferous steel, argentiferous cast iron) must be sulphuretted, in order that workable lead may be produced by its reduction and scorification. Dress: 0.100 of the finely divided material, 0.75 sulphur, 0.100 borax, 1.000 proof-lead; inclose in a cornet. Reduce. Then add a fragment of borax glass, about 0.100 weight, and scorify.

The presence of tin requires the silver assay to be dressed with 0.050 borax, and 0.050 soda. Reduce. Scorify. It is the object of the operator to work the tin, as binoxide, into the

slag. During the scorification, if metallic grains appear in the glass, instead of endeavoring to gather them into the globule, suspend the work; when cool, detach the globule, dress it with 0.100 borax, inclose in a cornet, and continue the scorification (if necessary changing the flux a second time) until the globule remains bright after cooling.

If scorification be not conducted with care, the loss of silver in this operation is liable to be much greater than "cupellation loss." By roasting the pulverized ore, before it is dressed, the volatile constituents are then so nearly expelled, that scorification is unnecessary, unless the assay contains iron or tin. The latter metals must be removed by a slag in process of scorifying.

Roasting the Assay.—The pulverized ore is subjected to a gradually increasing heat, in the open air; the heat being finally carried as high as may be done without fusion, which is to be strictly avoided. The assay is re-pulverized, and the process continued so long as volatile matter is evolved by heat after pulverization. *First method:* in shallow basins of iron-foil, hammered to the suitable concavity. These may be made of a diameter of one to two inches. The inner surface is thoroughly coated by rubbing with a piece of "redde," the excess of which is brushed off. The pulverized ore for one completed assay, accurately weighed, is placed in the basin, over a lamp protected from currents of air. During the roasting, the ore is frequently and very cautiously stirred with a platinum or glass spatula. When the odor of sulphur, arsenic, etc., ceases to arise, the ore is re-pulverized in the agate mortar over glazed paper, and roasted again. This is repeated until no odor is evolved by heat after pulverization. It at any time fusion occurs, the ore is very cautiously re-pulverized. The roasted ore may be dressed in bulk, if too much for one reduction assay, (the basin and mortar being rinsed with a little of the borax) and divided for the cornets, by inspection. *Second method:* in clay basins with a "charcoal furnace," in the same manner as hereafter described for the copper assay. If over 0.300, the weighed ore is divided by inspection into parcels under that weight, and each parcel roasted separately. Charcoal is not added, as in roasting the lead assay.

The workable lead obtained from silver ores is subjected to oxidation on sieved bone-ash, uniting the globules if necessary; then to cupellation on elutriated bone-ash, as has been described for the workable lead from silver alloys.

Measurement of Globules.—HARKORT'S measuring scale is drawn upon a strip of polished ivory, six and a half inches long, two-thirds of an inch broad, and one-eighth of an inch thick. Two very fine and distinct straight lines diverge from a zero point of contact, until, at six inches from the zero, they are four-hundredths of an inch apart. In the usual form of the scale, this distance (six inches) is divided into fifty equal spaces. On one side of the diverging lines are marked the numbers of these divisions; on the other side, at each division, is marked the contents in silver of the ore, from 0.100 gramme of which the globule of silver obtained by assay just fills the space between the diverging lines at that division. This value is given in loths per Saxon hundredweight (centner) of ore. A loth is 1-32 of 1-110 of the Saxon hundredweight, or 1-3520 = 0.000284 of a Saxon hundredweight. As these denominations have no simple relation to ours, we use a table giving (instead of the loths per hundredweight) the per cents. of silver in the ore, for each division of the scale. Exact coincidence of the periphery of the globule with the inner border of the black line is secured under a magnifier.

The following table gives the percentage of silver, and of gold, indicated by a globule derived from 0.100 gramme of ore, and measured upon HARKORT'S scale:

Division of scale.	Silver. Per cent.	Gold. Per cent.	Division of scale.	Silver. Per cent.
1	0.000028	0.00006	27	0.54799
2	0.000223	0.00048	28	0.61116
3	0.000752	0.00164	29	0.67903
4	0.00178	0.00388	30	0.75170
5	0.00348	0.00757	31	0.82941
6	0.00601	0.01309	32	0.91229
7	0.00955	0.02079	33	1.00052
8	0.01425	0.03103	34	1.09426
9	0.02029	0.04418	35	1.19368
10	0.02764	0.06061	36	1.29894
11	0.03705	0.08066	37	1.41092
12	0.04811	0.10473	38	1.52769
13	0.06116	0.13296	39	1.65149
14	0.07639	0.16630	40	1.78182
15	0.09396	0.20455	41	1.91882
16	0.11404	0.24824	42	2.06268
17	0.13678	0.29776	43	2.21595
18	0.16237	0.35346	44	2.37160
19	0.19096	0.41570	45	2.53790
20	0.22273	0.48485	46	2.70992
21	0.25783	0.56134	47	2.89063
22	0.29644	0.64534	48	3.07898
23	0.33874	0.73741	49	3.27545
24	0.38487	0.83784	50	3.48011
25	0.43501	0.94699		
26	0.48933	1.06523		

The per cents. and decimals of per cent. in the table, divided by 100, express decimals of unity. As the table is based on the assay of 0.100 gramme, the decimal of unity, divided by 10, gives the actual weight of the globule in grammes. That is, the table figures divided by 1000, express the gramme weight of the globules, or, the table gives the actual weight of the globules in milligrammes. If the assay-producing the globule be not precisely one decigramme, the per cent. figures must be divided by the number of decigrammes (or ten times the number of grammes) of the assay or assays from which the globule was derived.

Globules containing both silver and gold cannot be determined by measure. As the weights of globules vary as the cubes of their diameters, and absolute accuracy of adjustment between the lines is unattainable, globules which are within reach of the balance should not be determined by measure. The value of the scale has been fixed by experiment, the flattening of the globules rendering a calculation of their weights from their diameters unreliable.

Calculation of the Value per Ton.—It is usually well for the as-

sayer to report a three-fold statement of the result: First, the per cent. of precious metal; second, the number of troy ounces of precious metal per ton (of designated number of pounds); third, the commercial value (of precious metal) per ton of ore.

The United States silver dollar weighs 24.8 grammes, or 382.7 grains. Hence, one troy ounce of standard (ninety per cent.) silver makes \$1.254 of United States coin, and one troy ounce of "fine" or pure silver makes \$1.393 of United States coin. The cost of coinage, waste, and exchange lessen this sum, the market value of pure silver not being very far from \$1.30 per troy ounce, in coin.

In 1 ton of 2240 lbs. (avoird.) are 1,016,057.28 grammes, 15,680,000 grains, 32,666 $\frac{2}{3}$ troy oz.	In 1 ton of 2000 lbs. (avoird.) are 907,200 grammes, 14,000,000 grains, 29,166 $\frac{2}{3}$ troy oz.
--	---

Experiments with the Hagan Furnace.

NEW YORK, Dec. 3, 1869.

To THE EDITOR: Sir—At your request I beg to submit to your kind attention a few facts concerning the Hagan Furnace.

I erected last winter, on the grounds of the Manhattan Mining Company (late Mout Hope Mineral Company), a small experimental furnace, of one ton capacity, with the view of experimenting with the Doctor's process on the gold bearing conglomerate ledge of the Shawangunk Mountain. But that Company stopped work, and the experiment has not yet taken place.

In the meantime, about the month of March, the protracted law suit of Hagan vs. Mason, for the possession of the patent, terminated in the vindication of the Doctor's absolute right to the discovery. But three years of costly litigation had discouraged the shareholders of the companies organized on that patent; and although the question was wholly decided, the whole business was completely prostrated.

It was then that some parties, desirous to see the process demonstrated to them, applied to me for the purpose of finding some rebellious gold ore and working it in that furnace. After a long search, I found in the city a package of ore (over one hundred pounds) belonging to the Montana Gold Company of Colorado, which ore was labelled as yielding \$20 to the ton. It was the regular iron and copper pyrites of the Colorado formation.

When the furnace was sufficiently heated, I put the ore in, in battery size, and after forty-eight hours found it completely desulphurized and crumbled down to a fine state. From the furnace I dumped it into a barrel of water, where the sulphates were immediately dissolved, leaving the ore, as I thought, in a splendid condition for the amalgamation.

I then shipped the ore to the company's office, and a sufficient quantity was sent to Professor Eaton, of Brooklyn. That gentleman found the ore free of sulphur and sulphates, the gold in it in good condition (not having been overheated), and a hasty amalgamation gave \$84 to the ton. One of our party made a subsequent and careful amalgamation, boiling the ore with mercury and water, and found gold at the rate of >110 to the ton, the full amount of the fire assay.

These experiments were only intended to show the perfect condition of the ore for treatment; as for the disintegration, a simple panning will tell the whole story. Any one of the incredulous may gratify his curiosity by calling at the office and panning some of that ore.

This conclusive demonstration could not but revive the previous experiments, almost forgotten during the weary months of the law suit, and consequently the company owning the right of the patent for the State of Colorado (the Colorado Gold and Silver Ore Separating Company) obtained the necessary funds to rent a mill near Mill City, Colorado, and put up there a twenty ton furnace. Doctor Hagan has gone there, the furnace has been started, and I understand the results already acquired, when known by the public, will change the whole mining business of the country.

As soon as it is in my power, I shall give you the exact figures, and the results obtained on the ores worked in that furnace.

PAUL CAMPAIGNIAC, Box 5372, P. O.

P.S.—I have also worked a lot of zinc-blende, which was desulphurized to the entire satisfaction of the interested parties.

New California Tin Mines.

From a communication of Professor ROESSLER to the New York Liberal Club.

No metal has been more eagerly searched after in the United States than tin; and it seems as though faithful efforts meet with their reward at last, as reliable information has been furnished this office of the existence of workable tin mines near San Jacinto, San Bernardino county, California. The first discovery of tin ore in the United States was made by Dr. CHARLES T. JACKSON, of Boston, whilst engaged in a geological survey of New Hampshire. It was detected in EASTMAN'S hill; and the deposit consisted of five small veins in mica, slate and granite rock. They were so small, and disappeared so soon, as to be of no economical value. In the early days of gold mining, this metal was discovered in California, in the Temescal range of mountains, in what came to be designated as the Cajalco Mine. Miners rushed in, claims were taken up, shafts sunk, and for a short time much excitement prevailed. The mineral extracted was distributed as cabinet specimens. The ore was not a very clear specimen of oxide of tin, having mixed with it much earthy matter, and any but a practiced eye would overlook it. With the exhaustion of the miners' patience and money, these mines were abandoned. The next locality in which tin ore was discovered was in the vicinity of San Jacinto, San Bernardino county, California. The property was acquired by a New York company, and some works commenced; a shaft was sunk, and considerable bodies of rich ore were found; they were, however, in disconnected pockets, and from

various other causes the company were discouraged from proceeding in their operations. Another company was organized in California, in the spring of 1868, which purchased the tract containing all the principal mines, consisting of about fifty thousand acres of land, upon which have been exposed fifty-three ledges of tin. Their mining engineer engaged experts from Cornwall, and proceeded forthwith to construct new works. The latest reports show that they have driven down two shafts, ninety and one hundred feet respectively, and tunnels have been run four hundred and fifty feet upon two levels under the vein, with four cross-cuts at various distances, for the purpose of disclosing the value of the deposits in an unmistakable manner. They are found to be from three to fourteen feet wide, and producing ore which by assay yields from fourteen to thirty per cent. Additional shafts are being opened, to facilitate the extraction of the ore. The engineer's report, dated July, 1869, states that there was in view at that time a mass of ore estimated at three thousand seven hundred and fifty tons, which would average sixteen per cent. The cost of mining and smelting appears to be moderate, and the necessary stamp mills and furnaces for the exploitation of the metal are being arranged for.

At the Seventh Industrial Fair, recently held in San Francisco, the company exhibited several sacks of the ore, a number of bars of metallic tin extracted from the ore at smelting works in the city, a box of sheet-tin plate, also made on the spot, and finally a collection of tinware, such as milk cans and other utensils. The metal is found to be of great fineness, being equal to 98-100 of pure metal. A portion of the ores and manufactured articles exhibited as above, have been received at this office, and are now on exhibition in the Cabinet. There are no data before us to point out which are the geological connections of these veins; but, judging from the material received, they occur in a dark soft rock, and are probably worked easily. In the Cornwall mines, the substances with which the ore is mineralized are a source of great trouble and expense, consisting of sulphur, tungsten, copper, arsenic and bismuth, and rendering the separation tedious and difficult. Twelve hundredweight of dressed ore, after treatment during twenty-four hours in the furnace, yield but two hundredweight of tin, the remainder consisting of the above impurities.

In such an important matter as a successful establishment of tin works in the United States, prudence would dictate that all parties should not indulge in sanguine expectations; but the plain and apparently faithful narrative from which we have obtained the foregoing details, would serve to indicate the existence in California of a tin mine almost inexhaustible in its supplies of ore, and also the skill to extract the metal from it.

The Chameleon Diamond.

Of late there have been rumors of some very remarkable discoveries of peculiar parti-colored diamonds in Australia, and certain districts of the far interior of our own continent. A few of these jewels are represented as having all the hues of the rainbow, changing, commingling, and alternating like the fitting tints on the back of the chameleon.

We are reminded by these discoveries of some interesting facts on the subject of "chameleon diamonds," as they may be called, reported by M. FIGUET, in his note-books for 1866. In that year, there was exhibited to the French Academy of Sciences a very singular diamond, weighing about 4 grammes, or 20 carats. It was marked by a most unusual phenomenon. Its general hue was white, slightly tinged with brown, and was ranked a stone of the first second water. When submitted to the action of heat, it assumed a roseate hue. This it would retain for eight or ten days, and then resume its original color. The particular diamond shown to the Academy had been thus tested several times, and hence it would appear that the same experiment might be repeated indefinitely. Other diamonds of analogous color were similarly treated, but without the same result. Were the rose color produced by the action of fire permanent, and were it possible to produce it at will, the process would afford an easy means of increasing the value of jewels of the second water in a high degree. The particular diamond to which we have referred, was estimated to be worth 60,000 francs, and could it durably retain the rosy hue imparted to it, this value would be tripled.

Ordinary colored diamonds, it is true, are less esteemed in general than colorless and limpid stones; but that is owing to the deficient sharpness and clearness of their hues. There are diamonds that reflect all the shades of yellow, green, red, and blue; diamonds of topaz, yellow, of deep green, of brick red, of pale blue, then brown, darkly-clouded, and entirely black diamonds; but all of these are more or less opaque, and thus are deficient in beauty and value, since their opacity prevents the play of those reflections that come from the interior mass, and are called the fires of the diamond. However, when the color is clear and pellucid, without any detriment to the transparency of the stone, it augments its value. One of the most celebrated colored diamonds is the Hope blue diamond, which weighs 44 carats, or 9 grammes. It unites with the most beautiful shade of sapphire the most brilliant adamantine sheen, and the most varied prismatic hues, and Mr. Hope himself calls it "superlatively lovely."

In his excellent "Treatise on Precious Stones," Mr. BARBOT hints the suspicion that the last named is but a fragment of the famous Blue Diamond of France, that once weighed sixty-seven carats, was worth three millions of francs, and was stolen in 1792, with other crown jewels. Mr. Hope acquired the one he has for four hundred and fifty thousand francs.

The Saxon Treasury at Dresden has an emerald-green diamond, weighing thirty-one carats. The Marquis of Dree has a beautiful rose-colored one of great size and value. The Prince of Riccia had one of an exquisite rosy hue, weighing fifteen carats. The reader has heard that in Europe a diamond

weighing over ten carats or two grammes, is called princely, and is deemed worth fully twenty thousand francs. Prices change and fluctuate to some extent, but we name the general average in round figures. A Mr. BAPTIST, in Paris, had a remarkable jewel, called the Dwarf Diamond. It is of the color of tobacco juice, and is valued chiefly for its oddity. It was purchased by Louis XVIII., for the crown, at the price of two hundred and fifty thousand francs, but it was never delivered. It was cut very thin, and its superficial brilliancy was very striking. It was said to have formed a part of the Dogni collection. There are many other very handsome colored diamonds known, and a few of them are in this country, but we have named the most celebrated. We might, says M. FIGUIER, add to this list the Great Mogul, one of the bulkiest cut diamonds ever seen, since it weighed two hundred and eighty carats. It was valued at twelve millions of francs.

The change of hue in the Chameleon Diamond mentioned at the beginning of these paragraphs, is not by any means an unparalleled phenomenon. Messrs. HALPHEN, the expert Parisian lapidaries who owned it, themselves speak of having seen another diamond which became rose-colored when rubbed, but almost immediately lost that hue again. A yellowish tint also may be imparted to the diamond, but it does not last for any time. The conclusion to which those singular facts directly lead, is that in the atelier of the lapidary there are wonders yet to be wrought out by heat, electricity, friction, and chemical combinations, as remarkably varied and captivating to the fancy as any in all the other realms of practical science.—*New York Mercantile Journal.*

Béton Constructions.

LONDON *Engineering* contains an interesting account of some of the French constructions of COIGNET'S famous concrete, concerning which so much has already been said in the columns of this JOURNAL, and of the *Manufacturer and Builder*.

For about twelve years, the "Béton aggloméré" of M. F. COIGNET has been employed in France; at first, sparingly, and with hesitation, but of late so largely, and with so much confidence, that many of the large works in and near Paris have been constructed for the most part, or entirely, with this material. So early as 1850, M. COIGNET had experimented further than his predecessors FLEURET (1800) and LEBRUN (1829), but the conglomerate he then produced was unsatisfactory. In the commencement, he employed a crude mixture of coal cinder with lime, and subsequently he substituted sand for the former ingredient, and mixed it with powdered lime, moistening both together, instead of wetting the lime, as he had at first done. The second process at which he arrived, after modification and a long series of experiments with materials from different districts, and under varying circumstances, to ascertain the best proportions, is the system which has now grown into such a vast industry, and which bears his name.

The béton Coignet is a mixture of a large proportion of sand with a small proportion of lime, to which is added a percentage of cement varying with the amount of hardness or the rapidity of setting required. Only a very small quantity of water is employed to moisten the lime and sand. Thus tempered, the mass is reduced, in a grinding mill, to a stiff paste, and is introduced into moulds of any desired form, being then subjected to the action of repeated and heavy blows. By this means it is thoroughly agglomerated, and the mould being almost immediately removed, the béton, shaped to the desired figure, shortly becomes set, and acquires the hardness of stone. The material thus mixed, and compressed under the hammer, when placed in the mould, receives a weight, strength, and density which renders it thoroughly trustworthy building material. On the average, 1.31 bushels of component parts of sand, lime, and cement, make a cubic foot of béton, which will weigh about 140 pounds, and offer a resistance of some 2½ tons per square inch, while ordinary mortar, formed of the same constituents, will exhibit very insignificant powers of resistance. The difference arises principally from the difference in manipulation; in mixing mortar, an excess of water is always used, which is distributed throughout the mass, and separates the particles of lime and sand, retarding the setting, and when after a time the water evaporates, it leaves the mortar more or less porous.

Theoretically, the COIGNET process fills all the necessary conditions, and produces a perfect béton, the sand and lime being moistened with a minimum of water, and mingled as intimately as possible. Besides the thorough cohesion of the particles induced by the mixing and compression, the small quantity of water used makes the setting more rapid and more uniform. In all cases, the lime used should be hydraulic, in fine powder, and well screened, to free it from lumps; for if there are any lumps admitted into the béton, they swell when the mixture is diluted, and weaken the material.

The cements used are always, if possible, heavy and slow setting. The quantity used is proportioned to the rapidity of setting required, and the hardness of stone which it is sought to obtain. For the third ingredient, river sand, mingled with small pebbles, is the best. If the pebbles are large, the concrete produced is rough and unsightly; if it is too fine, it retards the setting, and reduces the hardness. Pit sand will make very good work, but to produce a stone so good as that formed on a base of river sand, the proportions of cement and lime have to be increased. Very fine sands, like those of the Landes, require very careful mixing, and a prolonged compression in mould, to produce a first-class béton. The ingredients are measured into a mixing mill in barrows, and during the process, small quantities of water are gradually added as the mixing proceeds, until the béton becomes in the necessary condition; the more completely this part of the work is done, the more rapid will be the setting, and the harder will the stone become.

The ordinary form of grinding mill employed consists of an

iron cistern, the bottom of which is perforated, and in the centre of which revolves a vertical shaft, armed with a number of helical knives, and carrying beneath it a cycloidal arm, which in each revolution discharges a part of the paste. A penstock covering the outlet regulates the discharge of the béton. The material thus obtained from the mill is in a firm but plastic state, and it is thrown into a mould, in thin layers, and each layer, as it is laid in, is beaten and compressed by the regular and even blow of a sixteen-pound hammer. In order to secure a perfect adhesion and union of the different layers of material, especially when fine sand is used, it is generally the custom to cross-cut the surface of the layer, in order that the superincumbent thickness may be thoroughly united to it.

There are two kinds of moulding to which the Coignet béton is applied, the first being used when the material is employed *en masse* in place, the second when it is moulded in blocks to be subsequently employed. The moulds which are intended to be used in place are composed of close boarding, kept in place by means of cross bracing. This mould carries the ornaments which are destined to appear upon the face of the structure after completion. In the second class of work, all kinds of ornament can be produced, from cornices to statuary.

Of late years the application of the Coignet béton has been equally extensive and varied. In Egypt, where it has been employed on a vast scale, light-houses have been reared out of the almost impalpable sands of the Isthmus of Suez. In Paris, some forty miles of sewers have been constructed of the same material; and arches of the basement buildings of the Exhibition of 1867, saw mills at Aubervilliers, the numerous cellars of many private houses, entire buildings of five and six stories in height, railway bridges at Sainte Colombe, on the Paris, Lyons and Mediterranean Line, a church at Véninet, and above all, the large works connected with the new Paris water supply.

The exact proportion of materials employed on works of different classes, and with sand and lime produced from different districts, will be interesting. Thus the work about the Exhibition of 1867 was formed of a mixture by bulk of 5 of sand, 1 of lime, and ¼ of cement. The same proportion holds good for the sewers, and the rapidity of setting is so great, that the centering can be struck within ten hours after the béton is got in place, and the sewers can be put into service in four or five days after their completion. Arches, of which the rise is one-tenth of the span, are generally made with a mixture of 5 of sand to one of lime, and ¼ of cement in bulk.

The church at Véninet is one of the most interesting of the monolithic structure, and was constructed of sand from pits at Véninet. The mixture was 5 of sand to 1 of lime and ¼ of cement. In the saw mill of Aubervilliers, the arches are twenty-seven feet ten inches in span, and thirteen and three-fourths feet thick at the crown, the proportions are also 5 and 1, and ¼ of cement. One of the most generally useful applications of this material is in the construction of the basements of houses. In the ordinary form of construction, stone piers, supporting rubble masonry arches, are employed, involving numberless joints, and causing an absence of perfect uniformity. From this cause numerous settlements ensue, which are avoided by the use of the homogenous béton; for the whole substructure can be made in one single block, over which the superincumbent load is equally distributed, and a uniform pressure upon the foundation is obtained. One house, in the Rue de Miromesnil, is constructed entirely of béton, and it contains two staircases, the one formed in the usual way, with a number of moulded blocks, the other a spiral staircase, from basement to garret—a monolith.

The Béton aqueducts are now being constructed upon the works in course of construction for the supply of Paris with water from the Vanne. Already a part of the city draws its supply from the Dhuis, but the second portion of the system is not yet complete. The distance of Paris from the source of the Vanne is more than 94 miles, and in its course to the city the line has to traverse a series of valleys and ravines, to cross rivers, roads, and railways, and the numerous requirements of the works have involved the formation of extensive bridges, aqueducts, syphons, and tunnels. An immense reservoir will be completed close to the park of Montsouris, and a long aqueduct upon arches will be made almost close to the old Roman aqueduct of Arcueil. But the heaviest works upon the undertaking are those crossing the valley of Fontainebleau for a distance of more than twenty-five miles between the river Loing and the river Essones. This length, almost entirely without building materials, would have involved very costly works if masonry had been employed, and the Engineer-in-Chief, M. BELGRAND, has therefore availed himself of the Coignet process, and utilizing the vast masses of sand that lay ready to hand, has formed the works of béton. Not only have the aqueducts been constructed of this material, but the tunnels also, to the extent of several miles, about 6 feet 6 inches in diameter and 8½ inches thick, and these were all formed with the same success that has attended the application of the system to the sewers of Paris, the centres having been withdrawn almost immediately after the béton had been rammed into place. The aqueducts crossing the valley are supported upon arches, extremely light, and rising to a maximum height of 50 feet from the ground. The openings are about 42 feet 6 inches, and the thickness at the crown 15½ inches. The success which attended the application of this material in the construction of the narrow openings supporting the aqueduct induced the engineer to extend its use to those wider arches spanning rivers, roads, and railways, and a series of experiments having proved highly successful, monolithic structures of 98 feet 6 inches and 115 feet 9 inches openings, and with one-sixth rise, were rapidly formed.

It will thus be seen that while we have refrained from experimenting (with one exception) in this method of construction, French engineers have advanced to recognise its value,

and to employ it largely for a variety of work, having tested its reliability by a series of exhaustive trials. The single exception to which we refer is the concrete bridge constructed by Mr. Fowler across the Metropolitan Railway at Kensington, but even that experiment was scarcely analogous, for the material employed was simply concrete, mixed with cement it is true, but mixed in the ordinary way, and thrown into the mould instead of being carefully set in layers and well combined, as in the Coignet process. But the extensive adoption of concrete structures in France will probably be followed by an equally extended adoption of the system here.

MINING SUMMARY.

Nevada.

REVIEW OF THE COMSTOCK MINES.

The San Francisco *Commercial Herald*, November 26th, has the following:

"KENTUCK.—The annual meeting of this company was held on the 24th inst., and from the Secretary's statement we take the following:

RECEIPTS.	
Cash on hand, Nov. 1, 1868.....	\$ 38,825 28
Bullion product.....	805,792 82
Premium on bullion.....	863 84
Assessments—Nos. 1 and 2.....	40,000 00
	\$885,521 94
DISBURSEMENTS.	
Reduction of ores.....	\$374,995 45
Labor.....	139,095 55
Dividends—Nos. 27 and 28.....	100,000 00
Advance to Virginia and Truckee R. R.....	75,000 00
Timber account.....	21,265 01
Hoisting ores.....	12,381 48
Mine supplies.....	12,020 63
Sundry accounts.....	70,883 28
Cash on hand, Nov. 21, 1869.....	78,880 84
	\$885,521 94

"From the Superintendent's report we copy the following comparative tables:

Year.	Cro yield, tons.	Gross yield.	Net yield.
1868.....	31,390	\$1,257,563 85	\$515,043 13
1869.....	27,876	804,732 82	178,531 70

Year.	Yield per ton.	Cost of production and reduction.	Net profits.
1868.....	\$40 05	\$23 65	\$16 41
1869.....	28 88	22 47	6 41

"The poor exhibit of the present year," continues the Superintendent, "as compared with the results of the previous year, is mainly, if not solely, attributable to the great fire which occurred in the mine on the 7th of April last, which for nearly five months caused an entire suspension of work in the principal ore-bearing localities. In the meantime all possible efforts were made by means of air-drifts and winzes, and powerful air-blasts from the surface, to reach the ore-bodies on the 800 and 900-levels, which, on the 20th of August last, we succeeded in doing, and commenced extracting ore; and since that time have extracted, on an average, 130 tons of ore per day." During the fiscal year 27,876 tons of ore were extracted—the old West ledge, between the 400 and 200 levels, yielding 6,667, and the East ledge as follows: Between 700 and 550 levels, 9,500; 800 and 700 levels, 10,750; and 900 and 800 levels, 950 tons. The following named gentlemen are trustees for the ensuing year: J. D. Fry, (President) A. Hayward, Thos. Sunderland, A. K. P. Harmon and Wm. Sharon. Secretary, H. C. Kibbe, Superintendent, J. P. Jones.

"HALE & NORCROSS.—For the week ending November 20th the yield from the upper mine amounted to 466½ tons, and the lower mine 519 tons—total, 985½; previous week, 1,030½ tons. On the 21st inst. cross-cut No. 1 had penetrated the ore body 29 feet; in No. 2 they were drifting north and south on the vein, and No. 3 had been carried in 48 feet. On the 23d they were making preparations to extract ore from Nos. 1 and 2, and were running drifts to connect these cross-cuts. On that date No. 3 drift had reached the west wall, the ore being 49 feet wide at that point. The raise from this cross-cut is now upward of 20 feet above the level. As yet but a small amount of ore has been taken from the sixth level, but hereafter about one-half the supply will come from that level.

"CHOLLAR POTOSI.—During the week ending November 19th, 198 tons of ore were extracted, against 874 tons the previous week. The Blue Wing locality shows considerable improvement. The drift west from the main trunk, passing through the Grass Valley ground, has come out in the old Santa Fé slope, meeting with no ore while running the drift.

"GOULD & CURRY.—They extracted 367½ tons of ore during the week ending Nov. 22d. At the seventh station the cross-cuts to the west are each in 40 feet. The cross-cut from the drift going south has been carried through clay and porphyry, and the one running north is altogether in porphyry."

COPPER ORE SHIPMENTS TO ENGLAND.

The *Humboldt Register*, November 27th, says: "G. W. Rafford, Superintendent of the Battle Mountain Mining Company, Limited, incorporated in Liverpool, Eng., sends us a specimen of copper ore from the company's mine at Egremont, Copper Canyon. The ore is of superior quality, and large quantities of it is now being extracted from the mine, and shipped to the company at Liverpool. An inferior quality is being piled on the dump until shipping charges are reduced. Mr. Rafford informs us that at present it costs \$24 50 per ton freight to San Francisco, thence to Liverpool about \$7 per long ton. The shipment of ore to San Francisco from the Humboldt mines is constantly increasing, and a liberal policy on the part of the railroad company will do much towards making it an immense source of revenue to them. The freight on ores shipped by rail should be reduced to the lowest possible rate for which they can be carried without loss to the company. Such a policy on the part of the railroad company would tend to encourage the development of the base metal mines, the ores of which, by present modes of reduction, cannot now be profitably worked in this county."

REPORTED RICH STRIKE.

A correspondent of the *Register*, writing from Galena, November 24th, says: "I understand a rich strike has been recently made in Copper Canyon, in the copper mine owned by the Battle Mountain Mining Company. A solid mass of almost pure virgin copper has been struck, but how wide the vein is or how extensive the mineral, I have been unable to ascertain. The other mines in the district are looking well, and work on many of them is being prosecuted vigorously. I hear of many new discoveries as being made, but am not sufficiently informed to furnish particulars at present."

WORK TO BE RESUMED AT THE ROCHESTER MINE.

"The same paper says: "In consequence of the immense volume of water encountered in the Rochester shaft, on the Montana ledge, Sacramento district, operations were suspended in September, and the Superintendent, Mr. Onderdonk, went East to consult with his company in regard to the mine. The prospects of striking a good mine being flattering, by direction of the trustees, Mr. Onderdonk has returned, prepared to resume work in the shaft immediately. A pump of sufficient capacity to drain the shaft will be put in the

works as soon as it can be procured from San Francisco. An engine for hoisting and pumping purposes is already in place on the ground, and work will be carried on steadily during the winter."

WHITE PINE MINES AND MILLING ITEMS.

We observe that capitalists from the East, upon satisfactory investigation by competent parties, are beginning to seek investments in the White Pine, which evidently proves the richness of that silver-bearing locality. In connection with this we make the following extracts from the *News* of the 20th: "A gratifying improvement in the bullion shipment over that of last week is shown—the shipment for this week being \$57,331 48, against \$32,632 33 for last week. In September the price of milling was reduced to \$20 the ton. Since then, the price has again dropped—or, at least, is reduced by arrangement, so that large lots can be contracted for at \$16 the ton. This accounts for the circumstance that perplexes some—namely, that the bullion shipment has not increased in proportion to the increased number of stamps. With the price for crushing reduced, mine superintendents prefer to work all ore, with scarcely any assorting. Thus the average yield of ore in mill for the last quarter was \$58 59 per ton, while for the quarter ending June 30th it was \$99 75 per ton. During the last quarter the number of tons of ore worked was 10,329, while for the quarter preceding the number of tons was only 4,174. Thus we are working cheaper ore and a larger amount of it—getting out the wealth of the mines more closely, affording more work, and consequently showing a lower average yield."

AMONG THE MINES.

A correspondent of the *Elko Independent*, writing from Sherman-town, November 22d, says of the mines: "The ten-stamp mill at Swansea, which was brought over here from Humboldt county this Fall, will be set in motion in a few days. It is a fine structure, good machinery, and will work ore by the wet process. The Moyle mill, below Sherman-town, is now presided over by Mr. Edward Cutts, a young man well and favorably known in this locality. Mr. Cutts is an experienced millman, and is doing excellent work. The Kohler or Staples mill are both kept steadily at work, and are doing a smashing business. The Oasis mill loses no time and is turning out large quantities of bullion, the greater portion of which is shipped, via Elko, to Chicago and New York. The eight-stamp mill, formerly owned by C. O. Barker & Co., is now being run by McGee and Applegarth, and turning out bullion to the entire satisfaction of the lessees. Van Woe's and Vanderbilt's mills are both in good condition, are well patronized by mine owners, and are both running, at the present time, on the wet principle. Sanford Hall, the most enterprising gentleman in White Pine or elsewhere, has supplied our beautiful town—called by some infernal shoats, Hog Ranch—with a copious supply of water; and has also attached an extra wheel, etc., to his saw-mill for the purpose of furnishing the necessary wind for a double smelting furnace which he has erected alongside of his saw-mill; since the completion of which, however, he has sold—if he don't have to take it back to get even on the parties purchasing. The base metal range on White Pine mountain is now attracting as much, if not more attention, than any other particular locality or character of mines in the district. The mountain is almost one solid mass of mineral, of both high and low grade. Smelting furnaces are now to be seen in 'full blast' at every turn of the roads and bend in the canyons, while the late increase in the shipments of rich lead bullion attest the fact that the ore of the base metal range can be successfully reduced by the smelting process. There are millions of tons of ore in this range which, owing to the high rates of transportation, can not now be reduced either with profit to the mine owners or those engaged in the smelting business; yet there are millions of tons of smelting ore in this range which will yield a profit even at the present high rates of tariff charged by the railroad company. The Miser's Dream and the Cadis No. 1 and No. 2 are the principal ledges now furnishing ore to the smelting furnaces in this vicinity; yet work is being prosecuted upon scores of other ledges of equal richness. What is most needed here is the investment of a large amount of capital by parties experienced in the smelting and refining of lead and silver ores. A refining establishment here would preclude the necessity of sending our base bullion to San Francisco, thereby saving to us large sums of money now required to pay freight; besides, the lead is of great value to us here, as it is required for fluxing ores which do not carry a sufficient quantity of lead for smelting, as is the case with the ores of some of the richest ledges in the mountain. The ledges on the northwest side of White Pine mountain seem to be almost entirely free from base metal; so much so, at least, that no difficulty is experienced in working the ores by common mill process. In this vicinity is situated the Poreupine and other ledges of the White Pine Silver Mining Company, the titles to which are perfect and undisputed, and are considered by good judges as among the most valuable mines in the district. The White Pine Silver Mining Company is an Eastern corporation, and is one of the most judiciously managed properties in the State. In the early Spring, work for the thorough development of its mines will be commenced and prosecuted with vigor. The mines of Treasure Hill are yielding ore in larger quantities, though perhaps not quite so rich, than at any time since the discovery of this fabulously rich district of world-wide fame."

Arizona.

The mining camps of this Territory are full of life, and rich strikes are reported in several localities. According to the *Prescott Miner*, Nov. 6, some fifty or sixty miners were at work in the dry diggings back of La Paz, making from \$3 to \$30 per day, by dry washing process. Judges Cartter and Reavis report seeing recently, at La Paz, fifteen hundred dollars worth of gold that was taken out of the diggings in one week. Pieces weighing thirty and forty dollars have frequently been found in these diggings, and, occasionally, chunks as big as an old style ink bottle. Judge Harley H. Cartter, of La Paz, Yuma county, exhibits a splendid specimen of ore from a gold-bearing lode named the Constantia. The mine is situated close to the Prescott and La Paz wagon-road, thirteen miles this side of La Paz, convenient to wood and water. It belongs to an incorporated company, who are negotiating for a ten-stamp mill to crush the ore with. Thousands of tons of ore are in sight, and there can be no reasonable doubt of its containing sufficient gold to pay well for working it. Renewed activity prevails at Walnut Grove. C. G. Genung and Peter Smith are about ready to start their arastras on ore from the Sntler lode. Smith found recently, near the Placeritas, a lode of gold-bearing ore richer by far than any yet discovered in the district. The placer miners at work in McCloud's old claim were making from \$5 to \$7 per day. The miners at work on the Old Mexican Camp, Lower Lynx Creek, are doing first-rate, and many of them have well-filled purses. They are now working the bed of the creek, washing the dirt in rockers, there being an insufficient amount of water for sluicing purposes. We have the *Tucson Arizonian* of October 16th, and from it we learn that rich placer mines have been discovered in Sonora and an officer of the Mexican army offers protection to all American

who will go there and work them. Eight citizens of Tucson had left for the diggings.

GOVERNOR SAFFORD ON THE MINES.

In an address to the citizens of Zavapia County, delivered at Prescott, November 4, His Excellency Governor Safford thus spoke of the present condition and prospects of the mining interests of Arizona. He said: "Now I come to the mineral resources of the country, and I feel that I can speak of this branch with more confidence than any other, because I have spent all my manhood in the mines—for eight years in succession I worked at placer mining, lived in a cabin, and cooked my own meals; and for nearly twenty years have been connected with mining enterprises of one kind or another. I have dammed the Ynba river twice in the same year—once when the water was low, and at another time when the water carried our flumes away. I have taken part in gold and silver quartz mining in California and Nevada, and have examined the principal mines and reduction works of Europe. My previous knowledge of mining has naturally led me to take special interest in examining the mineral resources of this country. I have travelled in various directions from the Southern boundary of Arizona north to this point. I have found the mountains threaded with veins rich in silver, gold and copper, far beyond anything I have ever seen elsewhere, and I here predict that the time will come in the not very far off future when Arizona will produce more gold and silver than all the balance of the Pacific coast. This may be considered enthusiastic, but when it is considered that there is hardly a mountain over this vast Territory that does not contain rich lodes of gold and silver, while for hundreds of miles the ravines show prospects for placer diggings that would gladden the heart of any old California miner, and when it is considered also that the wealth of these mines are yet untouched, the prediction will not appear so extravagant. The inquiry will be made, if Arizona contains such vast mineral wealth, why has it not been proven before this time? There are several reasons, either one of which is sufficient to result in the failure of any ordinary paying mine. First, the hostility of the Indians, which has almost wholly prevented prospecting for mines, and rendered their working insecure and expensive. Second, the expensive transportation of everything consumed or used that is not raised here. Third, the want of capital to open the mines. Fourth, the want of experience and knowledge how to extract the precious metals from the ore. To ascertain the method of extracting gold and silver from ores, and particularly those that are refractory, has in all new mining districts required money, time, and experience, but in no case has either of these metals been found in paying quantities, that a process has not been found to save them, nor will this country be an exception. The ores are found here in vast quantities, fabulously rich. In experiments that have been made here, through the extravagance or experience of those who have made them, the money has, in most instances, been uselessly squandered. Large mills have been erected before opening the mine, or attempting to ascertain a method of saving the metal. The consequence has been that the mill, when erected, could not be supplied with ore, or the parties managing it could not save the gold and silver; and the stockholder, who never saw the country, and knew nothing of the cause of failure, became disheartened, and the mine is abandoned and left to decay. If mining could be conducted with the same economy that the merchant conducts his business, or the farmer tills his fields, failures would seldom occur. But our eastern friends who have sent some capital for investment here seem to break loose from all the well established principles of doing business, and adopt a new system for mining. Instead of selecting a man to open their mines and erect their machinery who is experienced in the business, and has established a character for integrity, they either send some one they want to find a place for, who is incompetent to be placed in charge of business there, or the relative of some influential stockholder, or, perhaps, in some instances, very good business men, but invariably none of them know anything about mining, or machinery for the reduction of ores, and their education proves very expensive for the owner, and results in incalculable injury to the country. Laboring under all these disadvantages, still we have today in successful operation one of the best paying mines on the Pacific coast—the Vulture, at Wickenburg. The Apache Pass mine, at Apache Pass, is just starting, with equally favorable prospects of success. The mill at Big Bug will in a few days be in successful operation, with an inexhaustible supply of ore before it, and practical tests have demonstrated that Mr. Heslep, who is in charge, has overcome all obstacles, and that it will soon be numbered among the best paying mines on the coast. The same may be said of the Sterling. I visited it a few days since, and was impressed with the excellence of the machinery, and also with the regularity of the lode, and the large quantities of ore it contains. I say to you, not for the purpose of creating a false hope, to be of good cheer; as sure as the sun rises and sets, the day of your prosperity is dawning. Arizona has seen the worst; her immense wealth cannot lie dormant much longer. * * * I would advise all who are not able to work their mines, and who have a sufficient amount of work done, to secure a government title as soon as possible. You are sure of your property then, wherever you go, and if you desire to sell, you have a title that gives confidence, more than a mere possessory right. When I arrive in San Francisco, I will endeavor to have the Surveyor General of California appoint a mineral deputy here, and as soon as that is done you can apply for a patent at once. The law provides that when the public surveys have not been extended to any mining district, then the Surveyor may establish some initial point, and connect all the surveys to it, and after the public surveys have been extended, then this initial point will be connected with them."

California.

THE MARIPOSA ESTATE MINES.

The *Mariposa Gazette*, Nov. 19, thus chronicles the successful progress of the Mariposa mill: "The Company's Quartz Mill in this town seems to be progressing in its work with commendable energy and enlightening results. The resumption of the 'wet process' in crushing proves very satisfactory; the rock now being taken out is remunerative, and the prospect continues to be of an excellent character. For the sake of all parties concerned, including the town of Mariposa, we wish them abundant success."

REPORT OF MR. J. G. RICE.

The following report from Mr. Rice, resident Engineer, furnishes the latest intelligence in regard to the mining affairs of the estate: BEAR VALLEY, Nov. 25th, 1869.

MARK BRUMAGIM, Esq., Trustee Mariposa Estate.

DEAR SIR: I can now report the dam in condition to resist in safety the winter floods. It has lately been strengthened by bracing below and filling in above, and there now need be no apprehensions for its safety. In October the Upper Benton mill was overhauled, and the foundations of the batteries, which had become somewhat out of shape, were straightened up. This was done during low water. Now it is in fine running order again, and the drums will again be put in operation, now that water is plenty. At the Middle mill two batteries

have been connected into wet crushing with improved form of batteries, similar to the Oakes & Reese mill, where a test was made on our Pine Tree rock, yielding \$16 92 per ton, with a loss of only \$2 35 in the tailings. If it succeeds as well here, a great saving will be effected, and our crushing capacity doubled. A comparative test is now being made at the Benton mills between the wet and dry methods. The Lower (old) Benton mill is also undergoing repairs, the mortar block or foundation having become very rotten and badly beaten up by the dry crushing. A new foundation will be put in, and twenty-four stamps (instead of twenty, as heretofore) will be run, crushing wet. The three mills will then be able to crush about sixty-five tons. The railroad is in good condition now, and the expenses there will be lessened. The Pine Tree mine is in splendid condition. The shaft which is being sunk shows better in the bottom than it has before. The "Garden Shoot" of ore shows well also. The drifts should be recommenced, to cut through this "shoot" on the Engine level, as well as to tap it below in the Midway level. The Josephine mine has been comparatively idle from the overstock of rock at the mills, but is in condition to furnish abundance of ore at a day's notice. A large amount of rock is now at the mine, ready to be transported to the river. At the Mariposa mill about twenty-two tons are being crushed daily. It is found, however, that the mortars, being the old ones, are in a dilapidated condition, and some of them broken. They will be immediately replaced by new ones, similar to those at Benton Middle mill, fitted for wet crushing. The mine is being worked with larger force to supply the mill. The best ore comes from the western part of the main mine. The eastern portion does not look so well in quality of rock, but yields a great quantity, which is partially assorted. The Specimen shaft which in last month was commenced to be drained and cleaned out is now being sunk. The appearance of the vein is very favorable for a "pocket" or deposit of gold within a short distance. At any moment we may expect a discovery of that kind. Yours respectfully, J. G. RICE.

Michigan.

THE COPPER MINES.

We condense from the *Portage Lode Mining Gazette*, Nov. 18, the following interesting items of mining news from the Ontonagon district: "Affairs at the Evergreen and Aztec mines are greatly unsettled by the recent changes of the managements. The Aztec has, however, a good show of copper, and will undoubtedly come safely through her present difficulties and go ahead once more. The Ridee is working a large force and doing well. Some ten miners are at work at the Adventure with good prospects, and Capt'n Hoatson proposes to settle ten miners in the Evergreen. The Noneseuch will commence sinking and driving soon, and there is a rumor that the Knowlton will be worked on tribute." The same paper has the following items on the mines of Portage Lode district:

"IMMENSE PRODUCTS.

"The products of the Hecla and Calumet mines, for the month of October, were: Hecla, 381 tons; Calumet, 270 tons. The Hecla product is the largest ever made by any one mine since the commencement of operations on Lake Superior. Over 7,400 tons of rock were stamped during the month, giving a yield of a fraction over four per cent. mineral. The mineral will yield 79 per cent. of ingot copper. High figures all around. The lower openings of the Huron are progressing finely, and toward very fair copper courses, which will make it a little easier to make the product than it has been the past few months. No. 5 shaft of the Pewabic is down to the 190—by the way, the greatest depth obtained by any mine on Lake Superior—and considerable drifting done. The skip shaft is sinking as a winze—to expedite opening—when it will be squared up and ready for use by the time the stones are under way. Captain Hoskins is pushing everything as hard as it can be, and although it cannot legitimately be called up-hill work, it is far more difficult. Another head of stamps will be ready in a few days, when, we understand, the mill will be run day shifts only."

Montana.

PARTIAL SUSPENSION OF GULCH MINING FOR THE SEASON—QUARTZ MINING ACTIVE.

The Deer Lodge City *Independent*, November 13th, says: "The cold weather has nearly put a veto upon mining operations at Highland. A few companies are still drifting, and are said to be doing quite well. Prof. Swallow has closed his mill for the season, which has thrown a number of men upon the labor market. The Last Chance Company are still taking out very rich quartz, but they are the only company that are working quartz lodes in that district. We understand that work will shortly be resumed on the Nevins lode, and perhaps one or two others."

"French Gulch is now almost deserted on account of the cold weather. The ditches are all frozen up, and consequently mining is entirely suspended for the season. The mountains in the vicinity of French are now covered to a considerable depth with snow, which encourages the denizens of that burg to believe the coming mining season will be one of unusual prosperity. Should there be plenty of water there will be employment for a large number of miners, as the mines are rich and very extensive."

"The miners of German gulch are all working upon their bed-rock flumes, and doing well, considering the scarcity of water. It has required the expenditure of a vast amount of muscle and money to open up the gulch properly, but now a fortune is within the reach of all who have persevered. There are no idle men in the gulch, and we are informed that there never was but a very few of this class there at any time since the first stampede. Pay dirt has been struck by each of the fluming companies, which insures a large return for the capital invested, should that locality be favored with a liberal supply of water. Some companies are still drifting with good results."

Iowa.

MAHASKA COUNTY COAL MINES.

Mr. Boling writes from Enterprise, Nov. 24, in the *Des Moines Register*: "The county of Mahaska possesses, perhaps, a larger coal area than any county in the State, and the quality of the coal is not surpassed by any in the West. It would be useless to compute in tons or bushels the available product, but the amount will be sufficient to supply the demand of the country for many years. The D. V. R. Co. is building a switch of about one mile in length to the bank of Price, Evan & Co. This bank is the greatest in depth of any yet found in the State, the mining surface being eight feet four inches. The company is composed of practical miners and expert business men, and they intend within a month, at which time the track will be completed to the bank, to be able to supply the demand of the trade, let that be what it may. The D. V. R. Company have contributed largely to this enterprise, and it is a matter of much importance to the non-coal sections of the State to know that at a moment's warning they can be supplied by this company with as good coal as the West affords. The work upon the switch is progressing rapidly, and will be completed in two weeks, should the weather continue favorable. The iron and ties are all ready for laying the track."

MARKET REVIEW.

The Coal Trade.

NEW YORK, Dec. 10, 1869. WHOLESALE.—Trade has been very dull during the past week, everybody anticipating a further decline in prices. Some few sales have been made to parties who must have coal before navigation closes. There is a good demand for Lehigh Stove and Chestnut, but very little is coming to the market. There is some Schuylkill Coal to be had, but the stock is not large. The last four days of cold weather has closed all the canals. This will throw all the transportation on the railroads, which, at the present high rates of freights, will necessarily curtail the supply. We understand that the shipment via the Philadelphia and Reading Railroad have fallen off one-half during the past week. This straw shows which way the wind blows. Schuylkill County can't put coal into this market with the present high tolls and freights and compete with the prices named by the large Wyoming companies except at a great sacrifice.

It seems to be the general impression here that this market will be overstocked with coal in a few weeks, and that prices, both at wholesale and retail, will rule very low.

The Delaware and Hudson Company have issued the following prices for their excellent coal for December:

Table with columns for WHOLESALE and RETAIL prices for various coal types like Lump, Steamer, Egg, Stove, Chestnut, Grate, and Steamers.

The wholesale prices are "on board" at Weehawken. This notice will fall like a bombshell in the camps of wholesale and retail dealers. We don't know but that it is good policy to get prices at the bottom and have done with it, and not keep the trade in the state of uncertainty it has been in for the past three weeks.

The following table exhibits the quantity of coal passing over the following routes of transportation for the week ending December 4, 1869, compared with the same time last year:

Table comparing coal transport for 1869 and 1868 across various companies like Phila. & Reading R.R., Schuylkill Canal, Lehigh Valley R.R., etc.

The Lehigh Valley Railroad closed its official year Nov. 30th. The following is their statement of shipments up to that time:

Table showing forward east from Mauch Chunk for 1869 and 1868, including tons and cubic feet.

The Miner's Journal states that the official year of the Philadelphia & Reading Railroad also closed on Nov. 30th, and gives the following figures:

Table showing coal transport for 1869 and 1868, including tons and cubic feet.

RETAIL.—Trade has generally been dull during the past week. Notwithstanding the severe winter weather, consumers are not yet satisfied that coal is as low as it will be, and are putting off their purchases. Prices rule from \$7 50 to \$9 50 per ton of 2,000 lbs.

FREIGHTS.—Freights remain remarkably low for the season, and no doubt, with a little increased activity in the trade, will advance rapidly; \$1 25 to New Haven, and \$1 95 to Boston from Elizabethport are the ruling rates to-day.

Schuylkill Coal Trade.

Report of coal transported over the Schuylkill Canal for the week ending Thursday, December 2, 1869.

Table showing coal transport from Port Carbon, Pottsville, Schuylkill Haven, Auburn, Port Clinton, Allentown and Alburtis, Harrisburg and Dauphin.

Total paying freight for company's use, total for week, and report of coal transported over the Philadelphia and Reading Railroad for year ending Nov. 30, 1869.

Table showing coal transport from St. Clair, Port Carbon, Pottsville, Schuylkill Haven, Auburn, Port Clinton, Allentown and Alburtis, Harrisburg and Dauphin.

Report of Coal Transported over Lehigh Valley Railroad

For four days ending December 4, 1869, and previously this season, compared with same time last year:

Table showing coal transport from Mauch Chunk, Beaver Meadow, Mauch Chunk, Upper Lehigh, Hazleton, Wyoming, Total Anthracite, Bituminous Coal, N. C. R. R., E. P. R. R., P. & N. Y. C. & R. R. Co., Fall Creek, Schroeder.

RECAPITULATION.

Table showing coal transport from Mauch Chunk, Beaver Meadow, Mauch Chunk, Upper Lehigh, Wyoming, Grand Total, Corresponding week last year, Increase, Decrease.

Lehigh and Susquehanna Railroad.

Report of Coal Shipped South for the week ending Dec. 4, 1869.

Table showing coal transport from Mauch Chunk Region, Hazleton, Upper Lehigh, Wyoming, Grand Total, Corresponding week last year, Increase, Decrease.

Lehigh Canal Coal Trade.

Shipped for the week ending December 4, 1869.

Table showing coal transport from Mauch Chunk Region, Beaver Meadow, Hazleton, Upper Lehigh, Wyoming, Grand Total, Corresponding week last year, Increase, Decrease.

Prices of Coal by the Cargo.

Table showing prices of coal by the cargo for Schuylkill, Lehigh, and Bituminous Coals, including locations like Kittanning, Cumberland, Central C. & M. Co., Consolidated Coal Co., Scranton, Lackawanna, Wilkesbarre, Lehigh, Hazleton, Wyoming, and various other locations.

Company Coals.

Table showing prices for company coals like Scranton, Lackawanna, Wilkesbarre, Lehigh, Hazleton, Wyoming, and various other locations.

Prices for Coal at Mauch Chunk.

Table showing prices for coal at Mauch Chunk for Lehigh, Wilkesbarre, Hazleton, Wyoming, and various other locations.

Prices of Foreign Coals.

Table showing prices of foreign coals like Liverpool Gas Caking, Home, and various other locations.

Rates of Transportation to Tide Water.

Table showing rates of transportation to tide water for various locations like Manhattanville, Spnyten Dnyvil, Hastings, Piermont, Dobbs Ferry, Nyack, Tarrytown, Sing Sing, Croton Landing, Haverstraw, Verplanck's, Peekskill, West Point, Sing Sing, Newburgh, Poughkeepsie, Rondout, and various other locations.

AMERICAN.

Westmoreland Co., Despard Coal Co., Penn., Newburg Orrel Gas, West Fairmount Gas Coal, Fowelson, AT PHILADELPHIA.

Prices at Baltimore—Dec. 1869.

Table showing prices at Baltimore for Wilkesbarre, Pittston and Plymouth, Shamokin Red or White Ash, Lykens Valley Red Ash, Trevorton, Red Ash, By retail, per ton of 2240 lbs. delivered, Georges Creek & Cumberland f. o. b. at Locust, Point for shipping, West Fairmount Gas f. o. b.

Prices at Georgetown, D.C., & Alexandria, Va.

December, 1869. Georges Creek and Cumberland f. o. b. for shipping \$4 75.

Prices at Havre de Grace, Md.

December, 1869. Wilkesbarre and other White Ash for cargoes, Lykens Valley, Shamokin Red or White Ash, Trevorton and Zebra Valley.

Freights—DECEMBER, 1869.

Table showing freight rates to Eastern Ports and River Ports for various locations like Stamford, Norwalk, New Haven, Hartford, New London, Bridgeport, Rockport, Mystic, Stonington, Sag Harbor, Bath, Newport, Fall River, Providence, Dighton, Warren, Pawtucket, New Bedford, East Cambridge, Salem, Newburyport, Portsmouth, Rockport, Saco, Portland, Bangor, Bath, Middletown, Amesbury, Boston, Taunton, Derby, New York, Jersey City.

Foreign and Provincial Freights.

Table showing foreign and provincial freights for Newcastle and Ports on Tyne, Liverpool, and various other locations.

Towing Rates.

Table showing towing rates for various locations like To New Haven, Bridgeport, Westport, Norwalk, Stamford, Greenwich, Port Chester, Mamaroneck, Glen Cove, New Rochelle, East Chester, West Chester, White Stone, College Point, West Farms, Fishkill, Harlem and Mott Haven, Port Morris, Ninety-first street and Astoria, Boats beyond Port Chester, with less than 200 tons, per Boat.

Rates of Transportation to Tide Water.

Table showing rates of transportation to tide water for various locations like To Manhattanville, Spnyten Dnyvil, Hastings, Piermont, Dobbs Ferry, Nyack, Tarrytown, Sing Sing, Croton Landing, Haverstraw, Verplanck's, Peekskill, West Point, Sing Sing, Newburgh, Poughkeepsie, Rondout, and various other locations.

Rates of Transportation to Tide Water.

Table showing rates of transportation to tide water for various locations like L. V. Railroad from Mauch Chunk to Easton, C. R. R. N. J., Easton to Elizabethport, Shipping expenses at Elizabethport.

Rates of Transportation to Tide Water.

Table showing rates of transportation to tide water for various locations like Block House, Gowrie, Lingan, Sydney, Pictou, Little Glace Bay, Caledonia.

TO HOBOKEN.

Table showing shipping expenses for L. V. R. R., Morris & Essex B. R., Shipping expenses, Total.

TO SOUTH AMBOY.

Table showing shipping expenses for L. V. R. R., R. & D. R. R., Cam. & Am. R. R., Shipping Expenses, Total.

Via Lehigh Canal.

Table showing shipping expenses for Lehigh Canal, Freight and towage, Total.

TO NEW YORK.

Table showing shipping expenses for Lehigh Canal, Morris, Freight, Towing, Total.

Via Delaware and Raritan Canal.

Table showing shipping expenses for Delaware Division Canal, Delaware and Raritan Canal, Freight, Towage, Total.

TO NEW BRUNSWICK.

Table showing shipping expenses for Lehigh Canal, Delaware Division Canal, Delaware and Raritan Canal, Freight, Total.

For re-shipment.

Table showing shipping expenses for Lehigh Canal, Morris, Freight, Total.

TO JERSEY CITY.

Table showing shipping expenses for Lehigh Canal, Morris, Freight, Total.

TO NEW YORK.

Table showing shipping expenses for Lehigh Canal, Delaware and Raritan Canal, Freight, Towage, Total.

TO NEW BRUNSWICK.

Table showing shipping expenses for Lehigh Canal, Delaware Division Canal, Delaware and Raritan Canal, Freight, Total.

For re-shipment—30 extra for shipping, and 10 cents drawback.

METALS.

Table showing prices for Iron, Steel, Copper, Brass, Lead, Tin, Zinc, and various other metals.

TO NEW YORK.

Table showing shipping expenses for various locations like To New Haven, Bridgeport, Westport, Norwalk, Stamford, Greenwich, Port Chester, Mamaroneck, Glen Cove, New Rochelle, East Chester, West Chester, White Stone, College Point, West Farms, Fishkill, Harlem and Mott Haven, Port Morris, Ninety-first street and Astoria, Boats beyond Port Chester, with less than 200 tons, per Boat.

TO BOSTON.

Table showing shipping expenses for various locations like Sydney, Lingan, Cow Bay, Port Caledonia, Little Glace Bay.

TO EASTERN PORTS.

Table showing shipping expenses for various locations like To Manhattanville, Spnyten Dnyvil, Hastings, Piermont, Dobbs Ferry, Nyack, Tarrytown, Sing Sing, Croton Landing, Haverstraw, Verplanck's, Peekskill, West Point, Sing Sing, Newburgh, Poughkeepsie, Rondout, and various other locations.

gold, for English, and \$76 @ \$77, currency, for American at the Works in Pennsylvania. Bar is dull—from store there is no change, the market being very quiet at old quotations. Russia Sheet continues unusually dull, at about our quotations for lots from store. Common Sheet is unchanged.

Table with columns: BAR, FIG., SHEET, TONS, Bbls. Rows include 'From Foreign Ports', 'Coastwise', and 'Total'.

ZINC.—American, dry, 8½c.; French, dry, 12c.; French, metallic, 13½c. MANGANESE—5½c. per lb.

Mining Stocks.

NEW YORK, Dec. 9, 1869. Mining stocks are less active, at lower prices. The sales to-day at the Board comprised large lots of Quartz Hill at \$2 35 @ \$2 60; small lots of Smith & Parmelee at \$1 65, and La Crosse 15c. @ 18c.

Copper stocks are still quiet. Mendota is quoted at \$2 and Quincy at \$25.

Petroleum stocks are still more advanced in price; 300 shares of Rynd Farm sold to-day at 45c. and 1,000 United States, b 60, at 85c.

Following is the latest report of prices at the Board:

Table with columns: Bid, Asked. Lists various oil and stock prices like Benezhoff, Clinton Oil, Brevoort, etc.

San Francisco Stock Market.

Table with columns: Bid, Asked. Lists various stock prices like Savage, Crown Point, Yellow Jacket, etc.

San Francisco Stock Market.

Table with columns: Bid, Asked. Lists various stock prices like Alpha Consolidated, Belcher, Crown Point, etc.

San Francisco Stock Market.

Table with columns: Bid, Asked. Lists various stock prices like Amador, Eureka, Golden Char't, etc.

London Weekly Metal Report.

LONDON, E. C., November 26, 1869.

The metal market has been inactive, and prices generally tend in buyers' favor.

INOX.—The Welsh Iron trade continues firm. Makers are well supplied with orders, and the demand for rails appears to increase. Staffordshire iron is in moderate demand. Scotch Pig is slightly firmer at 54s. 9d. cash.

COPPER.—The market is dull. English raw and manufactured unchanged. Australian has been sold at lower rates, Burra and Wallaroo £73 10s. Chili bars have been sold for £66 10s. and £66 15s., and are now quoted at £67. Ors and Regulus 13s. 3d., the charters for the first fourteen days, November, 1850 tons.

TIN.—The market is totally unbinged, and prices very irregular. The English smelters have met three times without coming to any decision, but refined has been sold at £6 and common £4, under nominal quotations. The nearest price of Straits here is £113, at which a very large parcel of Tin changed hands. Some large sales of Banca were made on Dutch account, £110 to £112 delivered here; but the nearest price now is £114. The Dutch market has declined to 65f. sellers, but has since improved to 66f.

TIN PLATES.—No improvement in demand. LEAD.—Is slightly firmer. Good soft English Lead, £18 17s. 6d. to £19; LB, £19 5s.; and WB, £19 15s.

SPELTER.—No business reported in Silesian, price nominally £19 10s. to £19 15s. here, and in outports £19. Specials, 7s. 6d. per ton extra. English, Belgian, and Rhenish, £19 5s. to £19 10s.

VON DADELSEN & NORTH.

Another Tin Mine in California.

ANOTHER tin mine has been discovered a few miles northeast of San Bernardino. The ore is pronounced superior to the San Jacinto.

Tramways in Large Cities.

THE great deficiency in the means of locomotion in our large cities, is beginning to attract considerable attention. The tramways which have been laid down in Liverpool have proved an undoubted success, and the plan there adopted entirely overcomes any objection on the score of interference with the ordinary traffic. By the adoption of a small groove for the flange of the wheel to run in, too narrow to admit the wheel of even a light carriage, in preference to the old plan of rail raised above the surface of the street, the tram-plates allow of a passage across them of all kinds of traffic without any jolting. There are two extensive schemes now being matured for presentation to Parliament in the ensuing Session for the City of Glasgow. It is intended in Glasgow to lay tramways in all the omnibus routes throughout the city. The carriage to be adopted is large and commodious, and will be a far more comfortable conveyance than the time-honored 'bus, with its damp straw and the perils incident to escalating its knife-board. The roof of the new carriage is surrounded by a light hand railing, and leaves ample space for convenient passage to and fro, without injury to the nerves of the most sensitive, or peril to the most portly or stiff-limbed passengers. In accordance with the standing orders of Parliament, notices of the intention to lay down these tramways have been posted through the various streets through which they will pass, and the municipal authorities are favorably disposed towards the measure. If the introduction of these tramways should be hailed in Scotland with satisfaction, a fortiori should they be welcome in all our great towns, inasmuch as the 'buses of Edinburgh and Glasgow, in all that regards accommodation, cleanliness, and punctuality, leave little to be desired. In Birmingham, there are three schemes in existence, details of which will be presented; and in Leeds, similar exertions are being made for the establishment of these new roads.—London Iron Trade Circular.

The British Iron Trade.

THE heavy advance in the price of iron, £1 per ton, that has taken place in several iron districts of England, has caused considerable excitement in the trade throughout that country. The motives which led to the rise, and its effect upon the business, are commented upon at length, and various conclusions arrived at. The step is regarded by many as something like a leap in the dark. The condition of the trade it is thought scarcely justified the advance. So far as the market has yet been tested, heavy consumers evince a desire to hold back as much as possible, and do not hesitate to express a belief that when the orders now on hand are worked off iron will be cheaper than it is now. Some threats of a further advance after Christmas, are inducing some few parties to purchase now. Many firms who are not fairly employed continue to sell bars, plates, and sheets, at from 10s. to 15s. below the advanced quotations. In both North and South Staffordshire, ore, coal, and pig iron have all advanced in proportion to the rise in finished iron. In connection with this advance in price, the Belgian, French, and American competition question comes up. Although at the present time the works on the Continent are full of orders, their capabilities is increasing their production at a brief notice of generally admitted. The rapid advances in the price of iron in England a few years ago, greatly stimulated the manufacture throughout Germany and France. In regard to this market the rise has put a decided check upon consignments of sheet iron, both galvanized and black, and has, to a less extent, checked the trade in other kinds of iron.

New Gold Fields.

GOLD has been discovered in Lapland. Two men, who formerly worked in the California mines, wandered last summer over a part of Lapland, and, it is said, found gold in large quantities. One nugget, as large as an eight-ducet piece, was pure. The government of the district in which the discovery was made, bought this piece for ninety-three marks, and then forwarded it to Helsingfors. The men endured many privations during the four weeks employed in traversing an uninhabited region, and they were finally compelled to discontinue their search by scarcity of provisions. In conjunction with a third person, who had earlier been engaged in gold washing in Australia, they are now petitioning the government for permission to search for gold in Lapland. The results of the summer's work of the two men were satisfactory, for they obtained sixty ounces of gold, for which they received six thousand marks.

MINING COMPANIES AND STOCK QUOTATIONS.

Table with columns: GOLD AND SILVER COMPANIES, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D, ASKED. Lists various mining companies like Alameda Silver, Ada Elmore, American Flag, etc.

Table with columns: COAL AND IRON COMPANIES, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D, ASKED. Lists various coal and iron companies like American Coal Co., Ashburton Coal Co., Block House Coal, etc.

Table with columns: COPPER AND LEAD COMPANIES, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D, ASKED. Lists various copper and lead companies like Anita Copper, Corinth Copper, Davidson Copper, etc.

Table with columns: MISCELLANEOUS, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D, ASKED. Lists various miscellaneous companies like American Zinc Co., Bigelow Blue Stone Co., Quicksilver, etc.

MARKET REVIEW.

The Coal Trade.

WHOLESALE.—Trade has been very dull during the past week, everybody anticipating a further decline in prices. Some few sales have been made to parties who must have coal before navigation closes. There is a good demand for Lehigh Stove and Chestnut, but very little is coming to the market. There is some Schuylkill coal to be had, but the stock is not large. The last four days of cold weather has closed all the canals. This will throw all the transportation on the railroads, which, at the present high rates of freights, will necessarily curtail the supply. We understand that the shipment via the Philadelphia and Reading Railroad have fallen off one-half during the past week. This straw shows which way the wind blows. Schuylkill County can't put coal into this market with the present high tolls and freights and compete with the prices named by the large Wyoming companies except at a great sacrifice.

It seems to be the general impression here that this market will be overstocked with coal in a few weeks, and that prices, both at wholesale and retail, will rule very low.

The Delaware and Hudson Company have issued the following prices for their excellent coal for December:

Table with columns: WHOLESALE, RETAIL, Lamp, Steamer, Egg, Stove, Chestnut. Includes prices for various grades of coal.

The wholesale prices are "on board" at Weehawken. This notice will fall like a bombshell in the camps of wholesale and retail dealers. We don't know but that it is good policy to get prices at the bottom and have done with it, and not keep the trade in the state of uncertainty it has been in for the past three weeks.

The following table exhibits the quantity of coal passing over the following routes of transportation for the week ending December 4, 1869, compared with the same time last year:

Table comparing coal transport for 1869 and 1868. Columns: COMPANIES, WEEK, TOTAL, 1869, 1868. Lists companies like Phila. & Reading R.R., Schuylkill Canal, etc.

The Lehigh Valley Railroad closed its official year Nov. 30th. The following is their statement of shipments up to that time:

Table showing Forward East, from Mauch Chunk, for 1869 and 1868. Columns: TONS, CWT.

The Miner's Journal states that the official year of the Philadelphia & Reading Railroad also closed on Nov. 30th, and gives the following figures:

Table showing coal transport for 1869 and 1868. Columns: TONS, CWT.

RETAIL.—Trade has generally been dull during the past week. Notwithstanding the severe winter weather, consumers are not yet satisfied that coal is as low as it will be, and are putting off their purchases. Prices rule from \$7 50 to \$9 50 per ton of 2,000 lbs.

FREIGHTS.—Freights remain remarkably low for the season, and no doubt, with a little increased activity in the trade, will advance rapidly; \$1 25 to New Haven, and \$1 95 to Boston from Elizabethport are the ruling rates to-day.

Schuylkill Coal Trade.

Table showing Report of coal transported over the Schuylkill Canal for the week ending Thursday, December 2, 1869. Columns: Tons, Cwt.

Total to same time last year. Report of coal transported over the Philadelphia and Reading Railroad for two days ending Thursday, December 2, 1869.

Table showing coal transport from St. Clair, Port Carbon, Pottsville, Schuylkill Haven, Ansbury, Port Clinton, Allentown and Alburtis, Harrisburg and Dauphin.

Total paying freight Coal for Company's use. Total for week. To same time last year.

Table showing Report of coal transported over the Philadelphia and Reading Railroad for year ending Nov. 30, 1869.

Total for week. To same time last year. Total.

Table showing coal transport from St. Clair, Port Carbon, Pottsville, Schuylkill Haven, Ansbury, Port Clinton, E. P. R. R., Harrisburg and Dauphin.

Total paying freight Coal for Company's use. Total for week. To same time last year. Total.

Report of Coal Transported over Lehigh Valley Railroad

Table showing Report of coal transported over Lehigh Valley Railroad for four days ending December 4, 1869, and previously this season, compared with same time last year.

Table showing Recapitulation of coal transport. Columns: Forwarded East from M'h Chunk by rail, Delivered on line of road above Mauch Chunk, etc.

Table showing Lehigh and Susquehanna Railroad Report of Coal Shipped South for the week ending Dec. 4, 1869.

Table showing Lehigh Canal Coal Trade. Shipped for the week ending December 4, 1869.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT NEW YORK, Dec. 12.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

Table showing Prices of Coal by the Cargo, [CORRECTED WEEKLY.] AT PHILADELPHIA, Dec. 9.

AMERICAN.

Table showing Westmoreland Co., Despard Coal Co., Penn., Newburg Orrel Gas, West Fairmount Gas Coal.

Prices at Baltimore—Dec. 1869. Wholesale Prices to Retail.

Table showing Prices at Georgetown, D.C., & Alexandria, Va. December, 1869.

Prices at Havre de Grace, Md. December, 1869.

Table showing Freights—DECEMBER, 1869.

TO EASTERN PORTS.

Table showing Freights to Eastern Ports for various locations like Stamford, Norwalk, Bridgeport, etc.

TO RIVER PORTS.

Table showing Freights to River Ports for various locations like Troy, Albany, Coeymans, etc.

Foreign and Provincial Freights.

Table showing Foreign and Provincial Freights for Newcastle and Ports on Tyne, Liverpool.

TO NEW YORK.

Table showing Freights to New York for various locations like Providence, Boston, etc.

TO BOSTON.

Table showing Freights to Boston for various locations like Sydney, Longan, etc.

Towing Rates.

Table showing Towing Rates for various locations like To New Haven, Bridgeport, etc.

TO EASTERN PORTS.

Table showing Towing Rates to Eastern Ports for various locations like To New Haven, Bridgeport, etc.

TO RIVER PORTS.

Table showing Towing Rates to River Ports for various locations like To Manhattanville, Spuyten Duvill, etc.

TO PORT RICHMOND, PHILADELPHIA.

Table showing Towing Rates to Port Richmond, Philadelphia for various locations like Philadelphia and Reading Railroad, etc.

TO ELIZABETHPORT.

Table showing Towing Rates to Elizabethport for various locations like L. V. Railroad from Mauch Chunk to Easton, etc.

TO PORT JOHNSON.

Table showing Towing Rates to Port Johnson for various locations like L. V. R. R., of N. J., etc.

TO HOBOKEN.

Table showing Towing Rates to Hoboken for various locations like L. V. R. R., Morris & Essex R. R., etc.

TO SOUTH AMBOY.

Table showing Towing Rates to South Amboy for various locations like L. V. R. R., etc.

BY CANAL.

Table showing Towing Rates by Canal for various locations like Via Schuylkill Canal, etc.

TO PHILADELPHIA.

Table showing Towing Rates to Philadelphia for various locations like From Schuylkill Haven, etc.

TO NEW YORK.

Table showing Towing Rates to New York for various locations like Lehigh Canal, etc.

TO NEW BRUNSWICK.

Table showing Towing Rates to New Brunswick for various locations like Lehigh Canal, etc.

TO NEW JERSEY CITY.

Table showing Towing Rates to New Jersey City for various locations like Lehigh Canal, etc.

Via Delaware and Raritan Canal.

Table showing Towing Rates via Delaware and Raritan Canal for various locations like Lehigh Canal, etc.

TO NEW BRUNSWICK.

Table showing Towing Rates to New Brunswick for various locations like Lehigh Canal, etc.

For re-shipment—30 extra for shipping, and 10 cents drawback.

METALS.

Table showing Prices of Metals for various items like IRON—Duty: Bars, 1 to 1 1/2 cents per lb, etc.

TO NEW BRUNSWICK.

Table showing Towing Rates to New Brunswick for various locations like Lehigh Canal, etc.

TO NEW JERSEY CITY.

Table showing Towing Rates to New Jersey City for various locations like Lehigh Canal, etc.

TO NEW YORK.

Table showing Towing Rates to New York for various locations like Lehigh Canal, etc.

TO PHILADELPHIA.

Table showing Towing Rates to Philadelphia for various locations like Lehigh Canal, etc.

TO HOBOKEN.

Table showing Towing Rates to Hoboken for various locations like L. V. R. R., etc.

TO SOUTH AMBOY.

Table showing Towing Rates to South Amboy for various locations like L. V. R. R., etc.

BY CANAL.

Table showing Towing Rates by Canal for various locations like Via Schuylkill Canal, etc.

TO PHILADELPHIA.

Table showing Towing Rates to Philadelphia for various locations like From Schuylkill Haven, etc.

TO NEW YORK.

Table showing Towing Rates to New York for various locations like Lehigh Canal, etc.

TO NEW BRUNSWICK.

Table showing Towing Rates to New Brunswick for various locations like Lehigh Canal, etc.

TO NEW JERSEY CITY.

Table showing Towing Rates to New Jersey City for various locations like Lehigh Canal, etc.

Via Delaware and Raritan Canal.

gold, for English, and \$76 @ \$77, currency, for American at the Works in Pennsylvania. Bar is dull—from store there is no change, the market being very quiet at old quotations. Russia Sheet continues unusually dull, at about our quotations for lots from store. Common Sheet is unchanged.

Table with columns: BAR, FIG., SHEET, TONS, BBLs. Rows include From Foreign Ports, Coastwise, Total, Same time, 1868.

ZINC.—American, dry, 8 1/2c.; French, dry, 12c.; French, metallic, 13 1/2c. MANGANESE—5 1/2c. per lb.

Mining Stocks.

NEW YORK, Dec. 9, 1869. Mining stocks are less active, at lower prices. The sales to-day at the Board comprised large lots of Quartz Hill at \$2 35 @ \$2 60; small lots of Smith & Parmelee at \$1 65, and La Crosse 15c. @ 18c. Copperstocks are still quiet. Mendota is quoted at \$2 and Quincy at \$25. Petroleum stocks are still more advanced in price; 300 shares of Rynd Farm sold to-day at 45c. and 1,000 United States, b 60, at 85c.

Table of stock prices with columns: Bid, Asked. Lists various mining stocks like Bennehoff, Clinton Oil, Brevoort, etc.

San Francisco Stock Market.

Table of stock prices for San Francisco, Dec 8, 1869. Columns: Bid, Asked. Lists stocks like Savage, Crown Point, Yellow Jacket, etc.

San Francisco, Nov. 25, 1867.

Table of stock prices for San Francisco, Nov. 25, 1867. Columns: Bid, Asked. Lists stocks like Alpha Consolidated, Belcher, Crown Point, etc.

WHITE PINE.

Table of stock prices for White Pine. Lists stocks like Amador, Eureka, Golden Char't.

CALIFORNIA.

Table of stock prices for California. Lists stocks like Amador, Eureka, Golden Char't.

IDAHO.

Table of stock prices for Idaho. Lists stocks like Golden Char't.

LONDON Weekly Metal Report.

LONDON, E. C., November 26, 1869. The metal market has been inactive, and prices generally tend in buyers' favor. IRON.—The Welsh Iron trade continues firm. Makers are well supplied with orders, and the demand for rails appears to increase. Staffordshire Iron is in moderate demand. Scotch Pig is slightly firmer at 54s. 9d. cash.

COPPER.—The market is dull. English raw and manufactured unchanged. Australian has been sold at lower rates, Burra and Wallaroo £73 10s. Chili bars have been sold for £66 10s. and £66 15s., and are now quoted at £67. Ores and Regulus 13s. 3d., the charters for the first fourteen days, November, 1850 tons.

TIN.—The market is totally unminged, and prices very irregular. The English smelters have met three times without coming to any decision, but refined has been sold at £6 and common £4, under nominal quotations. The nearest price of Straits here is £113, at which a very large parcel of Tin changed hands. Some large sales of Banca were made on Dutch account, £110 to £112 delivered here; but the nearest price now is £114. The Dutch market has declined to 65d. sellers, but has since improved to 66d.

TIN PLATES.—No improvement in demand. LEAD.—Is slightly firmer. Good soft English Lead, £18 17s. 6d. to £19; LB, £19 5s.; and WB, £19 15s.

SPELTER.—No business reported in Silesian, price nominally £19 10s. to £19 15s. here, and in outports £19. Specials, 7s. 6d. per ton extra. English, Belgian, and Rhenish, £19 5s. to £19 10s.

VON DADELSEN & NORTH.

Another Tin Mine in California.

ANOTHER tin mine has been discovered a few miles northeast of San Bernardino. The ore is pronounced superior to the San Jacinto.

Tramways in Large Cities.

THE great deficiency in the means of locomotion in our large cities, is beginning to attract considerable attention. The tramways which have been laid down in Liverpool have proved an undoubted success, and the plan there adopted entirely overcomes any objection on the score of interference with the ordinary traffic. By the adoption of a small groove for the flange of the wheel to run in, too narrow to admit the wheel of even a light carriage, in preference to the old plan of rail raised above the surface of the street, the tram-plates allow of a passage across them of all kinds of traffic without any jolting. There are two extensive schemes now being matured for presentation to Parliament in the ensuing Session for the City of Glasgow. It is intended in Glasgow to lay tramways in all the omnibus routes throughout the city. The carriage to be adopted is large and commodious, and will be a far more comfortable conveyance than the time-honored 'bus, with its damp straw and the perils incident to escalating its knife-board. The roof of the new carriage is surrounded by a light hand railing, and leaves ample space for convenient passage to and fro, without injury to the nerves of the most sensitive, or peril to the most portly or stiff-limbed passengers. In accordance with the standing orders of Parliament, notices of the intention to lay down these tramways have been posted through the various streets through which they will pass, and the municipal authorities are favorably disposed towards the measure. If the introduction of these tramways should be hailed in Scotland with satisfaction, a fortiori should they be welcome in all our great towns, inasmuch as the 'buses of Edinburgh and Glasgow, in all that regards accommodation, cleanliness, and punctuality, leave little to be desired. In Birmingham, there are three schemes in existence, details of which will be presented; and in Leeds, similar exertions are being made for the establishment of these new roads.—London Iron Trade Circular.

The British Iron Trade.

THE heavy advance in the price of iron, £1 per ton, that has taken place in several iron districts of England, has caused considerable excitement in the trade throughout that country. The motives which led to the rise, and its effect upon the business, are commented upon at length, and various conclusions arrived at. The step is regarded by many as something like a leap in the dark. The condition of the trade it is thought scarcely justified the advance. So far as the market has yet been tested, heavy consumers evince a desire to hold back as much as possible, and do not hesitate to express a belief that when the orders now on hand are worked off iron will be cheaper than it is now. Some threats of a further advance after Christmas, are inducing some few parties to purchase now. Many firms who are not fairly employed continue to sell bars, plates, and sheets, at from 10s. to 15s. below the advanced quotations. In both North and South Staffordshire, ore, coal, and pig iron have all advanced in proportion to the rise in finished iron. In connection with this advance in price, the Belgian, French, and American competition question comes up. Although at the present time the works on the Continent are full of orders, their capabilities are increasing their production at a brief notice of generally admitted. The rapid advances in the price of iron in England a few years ago, greatly stimulated the manufacture throughout Germany and France. In regard to this market the rise has put a decided check upon consignments of sheet iron, both galvanized and black, and has, to a less extent, checked the trade in other kinds of iron.

New Gold Fields.

GOLD has been discovered in Lapland. Two men, who formerly worked in the California mines, wandered last summer over a part of Lapland, and, it is said, found gold in large quantities. One nugget, as large as an eight-ducat piece, was pure. The government of the district in which the discovery was made, bought this piece for ninety-three marks, and then forwarded it to Helsingfors. The men endured many privations during the four weeks employed in traversing an uninhabited region, and they were finally compelled to discontinue their search by scarcity of provisions. In conjunction with a third person, who had earlier been engaged in gold washing in Australia, they are now petitioning the government for permission to search for gold in Lapland. The results of the summer's work of the two men were satisfactory, for they obtained sixty ounces of gold, for which they received six thousand marks.

MINING COMPANIES AND STOCK QUOTATIONS.

Table of mining companies and stock quotations. Columns: GOLD AND SILVER COMPANIES, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D., ASKED. Lists companies like Alameda Silver, Ada Elmore, American Flag, etc.

Table of coal and iron companies and stock quotations. Columns: COAL AND IRON COMPANIES, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D., ASKED. Lists companies like American Coal Co., Ashburton Coal Co., Block House Coal, etc.

Table of copper and lead companies and stock quotations. Columns: COPPER AND LEAD COMPANIES, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D., ASKED. Lists companies like Anita Copper, Corinth Copper, Davidson Copper, etc.

Table of miscellaneous companies and stock quotations. Columns: MISCELLANEOUS, SITUATION OF MINE, SECRETARY AND PLACE OF BUSINESS, CAPITAL, PAR VALUE, OFF'R'D., ASKED. Lists companies like American Zinc Co., Bigelow Blue Stone Co., Quicksilver, etc.

Notes from Southwestern Virginia.

BY A. EILERS, MINING ENGINEER.

III.—THE COPPER MINES—CONTINUED.

DURING their experimental working of the last two years, the Hale Copper Mining Company have shipped from their small smelting works \$17,000 worth of copper, a small part of which was refined at the mines; the balance was sold to the Boston and the Taunton smelting works in the shape of black copper, containing from ninety-three to ninety-six per cent. of copper. As there is extremely little arsenic and lead, and no antimony, bismuth, etc., in the ores, the metal produced by the very simple treatment it underwent, was very good, and was eagerly bought up in the North, after its qualities were once known. The metal shipped would have paid all expenses for working the ores and even left a fair profit, had not the large amount of dead work done in the deep shaft and the cost for making roads, etc., swallowed the profits. But as the main outlay for such work has got to be made only once, I insert the following calculations relating to the cost of production of the metal, in order to show that, although the mines contain what in other parts of the United States would be considered poor ores, a good profit may be relied upon even from the manufacture, at the mines, of nothing but metallic copper. The figures are taken from the books of the Hale Copper Mining Company, and are entirely reliable. The capacity of the furnaces is ten tons per day, so that two hundred tons of ore might be converted into matte, and fifty tons of matte into black copper, every month; but thus far it has been impossible to raise as much ore as that, partly because the mines were not sufficiently opened, partly on account of the scarcity of skilled miners. As soon as the furnaces can be run to their full capacity, the cost of smelting will be less than it has been hitherto, when only about seventy-five tons of ore were smelted per month:

Cost of mining 75 gross tons of 6 per cent. ore, and delivery to roast sheds at \$10 per ton.....	\$750 00
Cost of roasting 75 tons of ore, in two open heaps, and two fires:	
Wood, 10 cords, at \$1 20.....	\$12 00
Labor, 16 days, at \$1.....	16 00
Cost of smelting for 25 per cent. matte, 9 days (1½ days allowed for blowing in and out):	
2,000 bushels of coal, at 7 cents.....	\$140 00
2 engineers, 9 days, at \$1 25.....	22 50
18 cords of wood, sawed and split, at \$1 75, 31 50	
2 smelters, 9 days, at \$1 15.....	20 70
4 backhands, 9 days, at \$1 00.....	36 00
1 charge-roller for rolling 125 tons of ore, black copper slag and flux at 3 cents per 500 lbs.....	\$15 00
Lubricating material, tools, etc.....	10 00
Repairing furnaces after campaign.....	75 00
The resulting 19 tons of first matte will have to be saved until enough is on hand to make a campaign of—say 75 tons; the smelting of the 19 tons of matte, to convert it into black copper and concentrated matte will then cost one quarter of the single matte smelting.....	\$87 63
To which amount the cost of seven roast-fires in open heaps, at \$5 40, will have to be added.....	\$37 80
The result of this smelting will be about 7,500 lbs. of 95 per cent. black copper, and 4,000 lbs. of say 56 per cent. concentrated matte. To get the concentrated matte also in the shape of black copper, it will have to pass through three roast-fires in staddels, and is then added in the next black copper smelting at the following cost:	
For roasting in 6-ton staddels.....	\$2 19
smelting.....	8 00
The 10,000 lbs. of black copper thus produced will make two charges in a reverberatory refining furnace; the cost of refining is less than one half per cent. per lb. of copper, say.....	47 50
Cost of shipping 9,500 lbs. of refined copper to New York, at \$18 50 per ton.....	87 88
Superintendence and sundry outside expenses.....	250 00
	\$1,649 75
9,500 lbs. of copper sold in New York at 22 cents per lb., amount to.....	2,090 00
Leaving a monthly profit of.....	\$ 440 25

This profit could be increased by at least \$300, if the company kept a store, so that over \$700 clear profit could be made monthly, even with the present apparatus for beneficiation, if the cost of the deep shaft, which has been a little over \$300 per month, had not to be covered out of that amount.

But by far a larger amount of profit can be realized from these mines by using every opportunity offered by nature in the large mineral deposits contained in them; by not alone making the metallic copper, but by also manufacturing the same into such merchantable articles as can be made at a very low cost on the spot, and will secure a much higher gain per pound of copper made. This again will permit of working such low-grade ores as have not been beneficiated at all up to the present time; and, in the processes employed for that purpose, additional new articles, which have so far not contributed to swell the net profits, will be made for the market.

For this purpose, the company intend to enlarge their works very considerably during next spring, and it has been decided by the directors to work in future on the plan hereinafter contained.

All ores of 6 per cent. and over are to be smelted, as before, to black copper. This is to be melted down, and the impurities to be oxidized in a reverberatory blast furnace (spleiss-ofen.) After the copper has acquired the necessary grade of purity, it is to be tapped into a basin of cold water, and granulated. The granulated copper is to be dissolved in lead-lined vessels, under full access of the air, by sprinkling over it hot sulphuric "chamber acid," made at the mines. The blue vitriol thus formed is to be dissolved in hot water, recrystallized in lead-lined tanks, then washed, dried and shipped. According to the chemical formula of sulphate of copper, one pound of the metal will make four of blue vitriol; and thus the company will secure, by but very little more outlay in addition to the cost for smelting, 40 cents per pound of copper, instead of 22.

The ores containing less than 6 per cent. of copper, of which there are unlimited quantities on the property, averaging, say 3 to 4 per cent., are to be worked by precipitation. For this purpose they are to undergo the following treatment. The

ores, being wet when brought from the mines, have to be calcined, once in open heaps, in order to dry them; then they are to be ground fine, roasted in a PARKE'S double-roasting furnace, with stirring apparatus, so as to transform all the copper into sulphate; next, the ore is to be leached, the copper to be precipitated from the solution by iron, and added to the charges of the granulating furnace. From this point on, it is to pass through the same operation as the copper produced by the smelting operation above described, and finally to be sold as blue vitriol. The liquor remaining after the copper has been precipitated out of it, is to be condensed in large evaporators, drawn off into settlers, and the copperas to be crystallized in lead-lined tanks. This is to be washed, dried and shipped as a pure article. The scum from the evaporator and the settlings from the bottom of the settlers are to be burned at a high heat in a roasting furnace, and the resulting colcothar (Venitian red) to be sold.

To carry out this plan, an outlay of about \$25,000 for additional apparatus is required, as will appear in the estimates here following:

I.—MACHINERY.	
One 40-horse power engine and boiler.....	\$3,500 00
" small cylinder blast.....	800 00
" pair fluted, and two pair smooth crushers and fixtures.....	500 00
" light battery of stamps for stubs.....	150 00
Countershafting, pulleys, and belts.....	400 00
Building to cover the whole.....	500 00
	\$5,850 00
II.—GRANULATING FURNACE.	
One reverberatory blast furnace.....	600 00
Windpipe, granulating basin, iron ties, etc.....	130 00
III.—SULPHURIC ACID WORKS, OF A CAPACITY OF 1,000 POUNDS OF CHAMBER ACID OF 48° BEAUMÉ PER DAY.	
Lead-chamber 40 x 12 x 15 feet = 7,200 cut feet space, requiring 2,520 square feet of ¼ inch sheet-lead; lead for fastening the chamber to the frame and pipes, 700 square feet, altogether 3,220 square feet, at 7 lbs. = 22,540 lbs. at 10 cents.....	\$2,254 00
Iron pipe for connection of kilns and chamber 1,000 lbs., at 7 cents.....	70 00
Iron vessels for saltpetre.....	40 00
Sheet-lead for condensing nitrous acid and two vats, 600 square feet at 6 lbs. = 3,600 lbs., at 10 cents.....	360 00
Soldering chamber with hydrogen, and other work.....	500 00
One 30 horse-power steam boiler to furnish steam for acid-chamber and blue vitriol works, delivered at the mines.....	1,300 00
Two kilns, 10,000 bricks, \$60; door-frames, doors, and iron-work, \$75; mason-work, \$25.....	160 00
Frame for acid-chamber, and building to cover the whole.....	600 00
	\$5,284 00
IV.—CEMENT COPPER AND COPPERAS WORKS.	
One Parke's double roasting furnace, 9 feet in diameter, stirring apparatus, iron tank, cars, etc.....	1,000 00
Six leaching vessels of a capacity of one ton each, with double bottoms, at 50 cents.....	300 00
Two large vats, for condensing and precipitating purposes, brick-arched and lead-lined, 30x10 x2 feet; 5,500 lbs. lead, \$550; wood-frame, \$150; masonry, \$500; iron ties, pipes, etc., \$200.....	1,400 00
One heating tank for water, with copper pipes and one pressure-vessel for sending the mother-liquor back into the heating tank, with lead pipes.....	300 00
Containing 2 Crystallizing tanks 4 x 6 x 12 feet, 1,536 cubic feet, lead-lined, at \$170.....	340 00
8 crystallizing tanks 4 x 6 x 5 feet, lead-lined, at \$105.....	840 00
1 washing floor, lead-lined, 10 x 30 feet.....	200 00
1 system of drying boxes.....	100 00
	4,180 00
V.—BLUE VITRIOL WORKS.	
Three tanks, lead-lined, one for heating dilute sulphuric acid, one as reservoir, and for heating the acid, mother-liquor, and one for cold water; with steam pipes for heating purposes; each tank to be 10 x 4 x 5 feet, requiring 510 square feet or 3600 lbs. of sheet-lead, at 10 cents.....	360 00
Wood-work, \$60; pipes, \$75.....	441 00
Three dissolving vessels, 4 feet deep, and 34 feet square, requiring 207 sq. feet lead at 7 lbs. = 1,449 lbs. at 10 cents, \$144 90, and woodwork \$120.....	264 90
One trough, lead-lined, 150 x 2 x 1½ feet; 756 square feet at 7 lbs. = 5,292 lbs. lead, \$529 20; wood-work, \$50.....	579 20
One washing floor, 75 x 3 feet, with 18-inch back, all lead-lined, requiring 337.5 square feet, at 6 lbs. = 2,025 lbs. at 10 cents = \$202 50; wood-work, etc., \$50.....	252 50
Two pressure barrels, one for acid mother-liquor, the other for the last mother-liquor, with all necessary pipes, lead-lined.....	250 00
One dissolving pan, 15 x 10 x 2½ feet, lead-lined, requiring 275 square feet at 6 lbs. = 1,650 lbs. of lead, \$165; wood-work, \$35.....	200 00
Four large crystallizing vessels 4 x 6 x 12, requiring 275 square feet, at 7 lbs. = 6,048 lbs. lead at 10 cents = \$604 80; wood-work, \$100	704 80
Eight smaller crystallizing vessels, 4 x 6 x 5 feet, requiring 944 square feet at 7 lbs. = 6,608 of lead at 10 cents = \$660 80; lumber \$160	820 80
Two washing tubs 3 x 3½ x 4 feet, and baskets, the former lead-lined, requiring 122 square feet lead, at 6 lbs. = 732 lbs., \$73 20; wood-work, \$20; baskets, \$8.....	101 20
One washing floor, 20 x 10 feet, lead-lined, requiring 200 square feet, at 6 lbs. = 1,200 lbs. lead at 10 cents, \$120; wood-work, \$12.....	132 00
One trough 6 x 6 inches, and 52 feet long, requiring 80 square feet at 6 lbs. = 480 lbs. lead at 10 cents, = \$48; lumber, \$5.....	53 00
One drying system, double bottom boxes, etc.....	100 00
Lead-pipes, siphons, etc.....	500 00
Building to cover copper and iron vitriol works, 100 x 60 feet; partly three stories high.....	1,200 00
Sundries not included above, including superintendence, etc., during the erection of the works.....	2,500 00
Besides the above, the company intend to have \$12,000 on hand, to carry on mining operations, until the products of the works can go to market, and to provide \$12,000 more for the exploration of the vein in depth.....	24,000 00
Total investment.....	\$18,443 40

By this outlay the company expect to be, and undoubtedly will be, enabled to reach such results, as will appear from the following calculations relating to the first cost of articles to be manufactured:

The mining and smelting cost of 75 tons of 6 per cent. ores is (according to statement given above) up to a point where all the copper has been converted into black copper.....	1,264 37
The black copper (about 10,000 lbs.) will now have to be melted down, and the impurities oxidized in a reverberatory blast-furnace.	

When the sample shows the necessary purity, the copper is tapped and granulated by allowing it to cross in a thin stream, a stream of cold water which falls with the metal into the granulating tank. The cost of this operation is \$11 40 for each charge; for 10,000 lbs. (two charges) therefore.....
 22 80 |

The result would be, say 9,000 lbs. of granulated copper.

The cost of converting the copper from 75 tons of 3 per cent. ores into black copper, will be as follows:

Mining 75 tons of 3 per cent. ores and delivery at roast-sheds at \$7.....	525 00
Drying 75 tons, one fire in open heaps.....	14 00
Crushing 75 tons at \$1 per ton.....	75 00
Roasting 75 tons in PARKE'S double roaster at \$2	150 00
Leaching 75 tons, and precipitating copper in baskets, including cost of 4,500 lbs. of old iron at \$2 90; work, \$40.....	130 00
Forming to bricks and smelting, say 5,000 lbs. of 85 per cent. cement copper in granulating furnace.....	15 00
	909 00

The cost thus far will produce 13,500 lbs. of granulated and nearly fine copper. To convert this into blue vitriol, and to gain all the copperas and red paint, which can be saved, the following additional cost will have to be incurred:

All the work in the sulphuric acid works can be done by three men (including breaking of ore) at \$40, \$26, and \$26 per month.....	92 00
Wood to start roasting, 2 cords, at \$1 75.....	3 50
Saltpetre, 1,000 lbs. per month, at 10 cents.....	100 00
Wear and tear of apparatus per month.....	50 00
	245 50
All work in the blue vitriol and copperas works to be done by eight hands, 2 at \$32 50 and 6 at \$26 per month.....	221 00
Wood for steam-boiler, 2 cords per day, at \$1 75	105 00
Wear and tear of apparatus per month.....	75 00
150 barrels to pack 60,000 lbs. copperas at 70 cts. 108 "	105 00
54,000 lbs. blue vitriol at 70 cents.....	75 00
Shipping 57 tons to New York at \$18 50.....	1,054 50
Superintendence and general expenses.....	460 00
	\$2,096 10
	\$4,537 77

The monthly expenses for manufacturing the products contemplated under this plan and shipping them to New York by fast freight, would be \$4537.77. Of this amount there will be about \$3000 paid to workmen at the mines, two-thirds of which will be taken up in goods at the company's store, furnishing a profit of thirty per cent., or \$600. Deducting from this the salary of the storekeeper and one clerk at \$100 per month, \$500 monthly profit will remain from the store, or in other words, the cost of the articles produced will be that much less, say \$4050 per month. For the market the company will have 54,000 lbs. of blue vitriol at 10 cents.....
 \$5,400 00 |

60,000 lbs. of copperas, at 1½ cents.....
 1,050 00 |

THE ENGINEERING AND MINING JOURNAL.

CONTENTS FOR THIS WEEK.

[Illustrated Articles are marked with an asterisk.*]

*Railway Car Springs.....	369	New Gold Fields.....	375
The Blow pipe Assay.....	370	Notes from Southwestern Vir-	376
Experiments with the Hagan	371	Patents for Mill-Sites.....	376
Furnace.....	371	EDITORIALS:	
New California Tin Mines.....	371	The Darien Ship Canal.....	377
The Chameleon Diamond.....	371	The Tin Ores of the United	377
Belted Constructions.....	372	States.....	377
MINING SUMMARY.....	372	Boiling Water.....	377
MARKET REVIEW.....	374	The Poorman.....	377
Trainways in Large Cities.....	375	Bricks from Gas-Coal Ashes.....	377
The British Iron Trade.....	375	Fishing with Giant Powder.....	378
Mining Companies and Stock	375	ADVERTISEMENTS.....	379
Quotations.....	375		

ROSSITER W. RAYMOND, Ph. D., Editor,

PUBLISHERS' ANNOUNCEMENT.

THE ENGINEERING AND MINING JOURNAL is projected in the intent of furthering the best interests of the Engineering and Mining public, by giving wide circulation to original special contributions from the pens of the ablest men in the professions. The careful illustration of new machinery and engineering structures, together with a summary of mining news and market reports, will form a prominent feature of the publication.

SUBSCRIPTION—\$4 per annum in advance; \$2 25 or Six Months.

ADVERTISEMENTS.—The rates are as follows: Inside pages, 25 cents per line each insertion; the outside or last page, 40 cents per line. Payment required in advance.

NEWS-DEALERS will be supplied through the agency of the AMERICAN NEWS COMPANY, No. 121 Nassau street, New York City.

COMMUNICATIONS of all kinds should be addressed to the Publishers. The safest method of transmitting moneys is by checks, or Post-office orders, made payable to their order.

Correspondence and general communications of a character suited to the objects of THE ENGINEERING AND MINING JOURNAL will always be welcome.

The Postage on THE ENGINEERING AND MINING JOURNAL is twelve cents a year, payable quarterly, in advance, at the office where received.

Geo. E. CUMMINGS is our Agent at Philadelphia. Office, 429 Chestnut street.

WESTERN & COMPANY,
Publishers and Proprietors,

37 PARK ROW,
NEW YORK CITY.

P. O. Box, 5969.

The Darien Ship Canal.

The successful completion of the Suez Canal confers new vitality upon the scheme of a similar artificial maritime highway across the Isthmus of Darien. This subject, as is well known, attracted much attention from Secretary SEWARD, who negotiated through Mr. CALEB CUSHING a ship-canal treaty with the Colombian government. That treaty has never been fully ratified, and may be considered dead—a circumstance which need occasion no regret, since the notorious avarice of the Colombians demanded, and Mr. CUSHING weakly conceded, conditions which made the whole project ridiculous. No capitalists could have been found to undertake an enterprise, burdened with the perpetual payment of thirty-five per cent. of the gross receipts in return for nothing but the right of way. Unlike other nations, who measure their importance by their territory, population, and industry, the United States of Colombia trade on their littleness; and, happening to lie in a highway of traffic, propose to lift themselves above the necessity of labor by the happy expedient of taking toll from all passers. They are the robber-knights of the nineteenth century, and only differ from the *Raubritter* who used to swoop down from his fastness by the Neckar or the Rhine to plunder peaceful travellers, in the fact that they have neither courage nor enterprise themselves, and are largely protected and supported by the victims of their extortions.

Mr. CUSHING, like Mr. REVERDY JOHNSON and many another diplomat, was led away by his desire to obtain for himself the credit of accomplishing successfully the work entrusted to him. He made enormous financial concessions to Colombia, and his boasted success amounted to a treaty which, had it been ratified, could not have made a ship-canal possible, and which actually failed of ratification, because the effect of the concessions made was to stimulate the greed of the robber-beggars who received them. The Colombian Congress refused to sanction the treaty because, having gained so much, they saw no reason why they should not be able to exact more. And, indeed, this conclusion was logical enough.

We repeat that the failure of the CUSHING treaty is not to be regretted. What is to be regretted is the fact that it was ever negotiated at all. It will be difficult to conduct diplomatic efforts in the same direction hereafter, on a basis of common sense and fair mutual advantage. In fact, our government cannot do better than to drop that part of the business where it is, and leave the matter to be managed more wisely by private parties.

Both the President's Message and the Report of the Secretary of the Navy refer to this subject, and declare that surveys will be prosecuted, if the permission of Colombia can be obtained, for the purpose of discovering the best route for a ship-canal. The report of Admiral DAVIS, published some years ago, discusses superficially several routes, and seems to demonstrate that the proper line will be found somewhere in the vicinity of the route from St. Miguel to Caledonia Bay. The principal conclusion to be drawn from it, however, is that we have not yet the necessary knowledge of the interior to locate a ship-canal. There will never be more than one canal through the Isthmus, and this should therefore follow the route which is absolutely the best. There is therefore no objection to the step proposed of continued and thorough surveys of the interior. But

Admiral DAVIS does not seem to have had at his disposal the information possessed by the engineers of the Panama Railway Company, who are of all men the most familiar with the country; and while, as we have said, there can be no harm in further investigations, there is still a great deal of knowledge already acquired, which has apparently been disregarded in official reports.

The Panama Railroad Company, by the terms of its charter, must be a party to any arrangement for a ship-canal. The Colombia government is explicitly bound not to grant the right of way for such a work, without the consent of that company; and the company is bound not to withhold its consent, except so far as to secure full indemnity for the damage caused to its lucrative business by the construction of a canal. The immense extent and profitable character of that business are well-known. The Pacific Railroad does not, and cannot, seriously impair it; for it is mainly the trade of the South American coast with France and England, which pours its tide through that channel. The whole California traffic was not more than one-sixth of the business of the Panama road, and not even all of that is taken away by the Pacific railway.

The construction of a ship-canal, however, would annihilate at once the whole business. Local traffic there is none; the Panama railroad is simply a portage between the two oceans; and the moment water-communication is established, it might as well not exist; for its occupation will be gone. If a ship-canal company has to indemnify the road for this utter and absolute loss, the cost of that work will be necessarily augmented by an enormous sum.

Moreover, if we are not mistaken, the Panama Railroad Company holds the exclusive right to a canal as well as a railroad over the route from Aspinwall to Panama; and this route is incomparably the best thus far discovered. The fact that it is not open to other parties must explain why it is so often disregarded, while vast schemes are propounded, involving locks, huge tunnels, and many miles of expensive cuttings. The distance from sea to sea by the Panama route is less than fifty miles; the heaviest grade in the road does not exceed sixty feet to the mile; and the utmost altitude, according to our present recollection, is less than 150 feet. The rock constituting this ridge is volcanic breccia, not difficult to excavate. If any one fancies that any spot exists where the continental chain of mountains can be passed under more favorable conditions than these, he must be very sanguine.

In this connection, we pause to notice the prevalent notion, countenanced by some scientific men, that the two oceans were, in a recent geological period, united across the Isthmus. "The map," it is said, "produces that impression on the mind at once." Now the map probably reflects the impression already in the mind; and it is quite as natural to believe the Gulf of Mexico to have been hollowed out by the encroachments of the sea, as to consider the Isthmus a recent conquest of the land. In point of fact, the marine fauna on the two shores, though only separated by a few miles, are totally different. We believe there is no single species common to both. The recent discovery of a bed of sulphur in Louisiana, five hundred feet below the surface, indicates that the volcanic region of Central America extends beneath the Gulf of Mexico to the Southern States, and may be a piece of important collateral evidence as to the original shape of the continent. We allude to this subject, because the hypothesis referred to is made the basis of a supposition that still lower passes than that of Panama will be discovered in the mountains of the Isthmus. Of course no one can predict what will or will not be discovered; but it seems to us that the expectation is scarcely well-founded. In all human probability, the Panama route will remain, as it now seems to be, the only one upon which a tide-water canal, without locks or tunnels, can be constructed; and, at the same time, of all possible lines, the shortest. The idea of going off to another line, for the sake of a longer transit, cursed with innumerable difficulties of level, excavation, and water supply, strikes us as folly.

But this route has another unique advantage. The existence of the railroad is more than half the battle in the construction of the canal. The saving of actual expense in transporting materials, would be enormous; and the mortality among workmen (found to be a notable cause of increased cost in the construction of the Panama road itself), would be avoided by the facility with which all hands could be transported, after the day's work should be over, out of the miasms of the Chagres to the salubrious heights and sea-air of Panama.

To sum up this argument, it seems very plain to us that the Panama Railroad Company possesses the route for a ship-canal, and is also placed by its charter in the best position for negotiating with the government of Colombia. The men who recently obtained, in spite of MOSQUERA and the English, the renewal of that charter, will be likely to do much better than another CUSHING in securing favorable terms for a canal. Whoever proposes to build a canal should therefore buy the Panama Railroad. This is virtually the same thing as indemnifying the road for the destruction of its business, which would have to be done on any plan. But there is a better way yet: the Panama Railroad Company should build the canal, and thus secure its construction under the most favorable political circumstances, with the greatest economy and rapidity, and on the best line; while, on the other hand, the old company, merged in the new, would perpetuate a prosperity which, under a different plan, might be taken out of their reach.

The Tin Ores of the United States.

In another column we publish one of the interesting communications of Professor ROESSLER, of the United States General Land Office, referring to the recent reports from the tin mine of San Jacinto, in California. The Professor's resumé

of tin discoveries in this country is incomplete, since it omits all mention of the operations in Missouri, and of the very handsome stream-tin found in Idaho, the original deposits of which have also, it is claimed, been discovered. Nor do we quite agree with the statement concerning the Temescal mines, which, it is hinted, never furnished more than a few cabinet specimens of tin-stone, and were abandoned because the miners could find no ore. Those mines furnished at different times a considerable number of tons of rich ore; and the chief cause of their abandonment before they had been fully developed was the litigation which encompassed the title of DON ABEL STEARNS, their owner. Since the first abandonment, shipments of ore in small quantities have been reported as the result of "squatter" workings; but we have no trustworthy data concerning these.

On the other hand, the difficulties attending the production of tin in this country have always seemed to us (the supply of ore being assumed) of an economical rather than a metallurgical character. The great danger in California, for instance, will not be a failure of smelting processes, but a direct competition with East Indian metal. Until that commerce is established, however, or the Californian market becomes important enough to be worth a struggle on the part of the Dutch and other tin monopolists, it is quite likely that a moderate production, to satisfy the local demand of the Pacific Coast, may be carried on with considerable profit. In other words, at the present rates of tin, it may be mined and smelted in favored localities in this country with profit. But those rates are made up of four elements—the cost of mining and reducing in the East Indies; the cost of shipment by sailing vessels; the tariff; and the profits which the mining and trading companies choose to demand. It is a notorious fact that the conditions of tin-mining in Cornwall, Saxony, and Bohemia do not determine the market price, but are, on the contrary, largely affected by that price, as fixed at the Amsterdam sales. Herein lies the risk of mining and selling tin; and as Professor ROESSLER well remarks, "prudence would dictate that all parties should not indulge in sanguine expectations."

Boiling Water.

THERE is a popular notion that the heat of boiling water is always the same, namely, 212° Fahrenheit, or 100° Centigrade. This arises from the fact that in most cases water is boiled under the ordinary atmospheric pressure of fifteen pounds to the square inch. But many persons do not realize that the boiling point of a liquid depends upon the pressure to which it is subjected, and that any variation of this pressure changes the boiling point. As we rise in altitude above the sea, for instance, the height of the atmosphere over us is diminished, and at a corresponding rate, its pressure decreases. Boiling water is not so hot on the top of a mountain as at its base. In Quito, for instance, some six thousand five hundred feet above the sea, the pressure of the atmosphere is only a little over ten pounds, and water boils at 194° Fahrenheit. This is not hot enough for all cooking purposes; hence some kinds of food cannot be eaten boiled, in Quito, as they are in other cities.

A practical and frequent instance of the increase of boiling temperature, on the other hand, is found in steam boilers. Here the water is under a pressure of steam; and the temperature of the water rises with the pressure. The proportion of this increase is not difficult to be discovered; since the temperature of boiling water, confined in contact with steam, is exactly that of the steam. Superheated steam is another matter entirely, and does not enter into this discussion, since superheated steam cannot be produced while water is present. We may even say that the water at the bottom of a boiler is hotter than the steam, since it is under the additional pressure of the column of water itself. If the steam has a pressure of one hundred pounds, and the temperature of 388° Fahrenheit, which belongs to that pressure, then the water must be at least as hot as that, to generate more steam. A sudden diminution of pressure will frequently cause an explosion, by lowering the boiling point of the water, and allowing a large quantity of fresh steam to be generated at once. This is a danger acknowledged to attend the use of safety-valves; and hence the engineer wishes his safety-valve to leak under pressure, not to open suddenly a wide escape for the steam.

The Poorman.

A PERFECTLY trustworthy private communication from Ruby City, Idaho Territory, informs us that the Poorman looks far better than last summer. A winze has been sunk from the lowest level south in a body of fair milling ore fifty feet in depth, the vein having taken an abrupt change and dipping about sixty degrees to the east. It has kept the same dip, showing well defined walls all the way down the winze, and is eighteen inches wide on an average. This was sufficiently encouraging to induce Mr. WALBRIDGE to sink the shaft eighty feet, and it is now going down. The Golden Chariot looks well, as does the Ida Elmore, and some fine ore is coming out of the Allison, now under lease by the Owyhee Company.

Bricks from Gas-Coal Ashes.

WALLS of remarkable lightness, porosity, and dryness may be built cheaply of bricks made from the ashes of the coke derived from gas-works. Mr. Wagner, the first inventor of the process for effecting this, instructs us as follows as to his *modus operandi*: The ashes, after being taken from the retorts, are spread on the surface of a clean floor; they are then finely pulverized, and ten per cent. of slacked lime, together with a small proportion of water is intimately stirred and incorporated with them. After a rest of twenty-four hours, the mixture is made into bricks by the ordinary process. These bricks are immediately transferred to the drying-sheds where a few days of exposure renders them fit for use.—*The Manufacturer and Builder for November.*

Quartz Miners Strike in Montana.

A TELEGRAM from Helena, December 7th, says: "Yesterday the quartz miners of the Columbia Mining Company at Unionville, struck on account of the reduction of wages. New men were set at work, but were driven off by the strikers. Five of the strikers were arrested by the Sheriff, but they were instantly rescued by their friends. This morning every miner in the district, some three or four hundred, struck and armed themselves against the Sheriff. The latter collected a posse of about four hundred citizens, and proceeded to Unionville this afternoon, but the Mining Company acceded to the demands of the strikers, who then gave themselves up and were discharged."

MISCELLANEOUS.

THE 50TH VOLUME!!

NEW SERIES! NEW FORM!!

THE PICTORIAL PHRENOLOGICAL JOURNAL, A FIRST CLASS Family Magazine,

Specially devoted to the "SCIENCE OF MAN," his improvement, by all the means indicated by SCIENCE.

PHRENOLOGY; OR, THE BRAIN AND ITS FUNCTIONS; the Location and Natural Language of the Organs, with directions for cultivating and restraining them; and the relations subsisting between Mind and Body described.

PHYSIOGNOMY, with all the "Signs of Character and How to Read Them," is a special feature.

ETHNOLOGY; OR, THE NATURAL HISTORY OF MAN.—Customs, Religions and Modes of Life in different Tribes and Nations, will be given.

PHYSIOLOGY AND ANATOMY.—The Organization, Structure, and Functions of the Human Body; the Laws of Life and Health.—What we should Eat and Drink, How we should be Clothed, and How to Exercise, Sleep and Live, presented in a popular manner, in accordance with Hygienic Principles.

PORTRAITS, SKETCHES, and BIOGRAPHIES of the leading Men and Women of the World in all departments of life are special features.

PARENTS AND TEACHERS.—As a guide in educating and training Children, this Magazine has no superior, as it points out all the peculiarities of Character and disposition, and renders government and classification not only possible but easy.

Much general and useful information on the leading topics of the day is given, and no efforts are spared to make this the most interesting and instructive as well as the Best Pictorial Family Magazine ever published.

ESTABLISHED.—The Journal has reached its 50th VOLUME, and with January Number, 1870, a NEW SERIES is commenced. The form has been changed from a Quarto to the more convenient Octavo, and many improvements have been made. It has steadily increased in favor during the many years it has been published, and was never more popular than at present.

TERMS.—Monthly, at \$3 a year, in advance. Single numbers, 30 cents. Clubs of ten or more, \$2 each, and an extra copy to agent.

We are offering the most liberal Premiums. Inclose 15 cents for a sample number, with new Pictorial Poster and Prospectus, and a complete List of Premiums.

Address S. R. WELLS, Publisher, 389 Broadway, New York. Dec. 7:4t

THE LAST AND THE BEST!

MASSEY'S

High and Low-Water Detector.

Patented in the United States, England and France. A perfectly simple and reliable instrument for

PREVENTING EXPLOSION OR BURNING OF STEAM BOILERS.

PRICES, \$25, \$30, \$35, and \$40, according to finish. Every instrument warranted in every respect.

This Detector requires no adjusting after being applied to the Boiler, and

CANNOT BE TAMPERED WITH.

It may be applied on top, or in a separate chamber, at the end of the Boiler. Address,

J. W. BLAKE & CO., General Agents, 56 John Street, New York. Dec. 7:3m.l.s.

FOR SALE.

To Capitalists.

A one-half interest in a Silver property, located about eight miles from Austin, Nevada, is offered for a working capital of \$25,000. This property contains 1,300 contiguous feet. The vein is 20 feet wide. A Tunnel 140 feet in length, taps the Vein at 70 feet. Title perfect. For full particulars address P. O. Box 110, Brooklyn, New York. dec.14-2t

FOR SALE.

A Second-hand Cameron Pumping Engine No. 2.

Has 3-inch Water Cylinder, 6-inch Steam Cylinder, 6-inch Stroke. Will be sold extremely low for Cash. Apply to J. H. DARLINGTON, Corner CENTRE and FRANKLIN Streets, Je5-tf. New York City.

PUBLICATIONS.

1869.

"THE ENGINEERING AND MINING JOURNAL,"

AN ILLUSTRATED WEEKLY PERIODICAL, Intended to advance the interests of those engaged in ENGINEERING AND MINING, in the widest sense of those terms.

VOLUME VIII. COMMENCED JULY 6.

ENGINEERING.

It contains matter of the highest importance to all who are engaged in

CIVIL ENGINEERING, as in the erection of buildings, the construction of industrial works, public and private, the surveying and laying out of roads, canals, railroads, etc., and the erection of bridges, docks, etc. Being the recognized official organ of the American Institute of Architects, the various papers on subjects connected with building, which are from time to time read before the Institute, will be published in its columns.

MECHANICAL ENGINEERING, as steam engines, hydraulic motors, the construction of tools, machinery, mill-work, etc.

AGRICULTURAL ENGINEERING, as the application of machinery to agricultural processes, and the improvement of agricultural districts by drainage, and various other operations involving an acquaintance with engineering practices.

HYDRAULIC ENGINEERING, as in the planning and construction of water-works, and the improvement of rivers, harbors, etc.

MINING is a subject that receives equal attention with Engineering. The various interests involved in the mining operations of the country, as

THE COAL TRADE,

THE METAL TRADE,

and MARKET REPORTS,

wherever they affect these subjects, are fully cared for, while the principles which relate to mining, geology, mineralogy, chemistry, and metallurgy are carefully elaborated, and all new discoveries relating thereto promptly detailed. In the practical departments relating to the working and management of mines, whether of gold, silver, copper, lead, iron, coal, slate, marble, stone, oil, salt, etc., will be found, not only the latest news, but a full discussion of the best methods of developing these important interests and bringing their products into marketable shape.

The ENGINEERING AND MINING JOURNAL is not strictly a new periodical, as for nearly four years it has occupied a prominent position in the field of journalism under the title, THE AMERICAN JOURNAL OF MINING, which is now presented re-modeled, improved, and in a new and more attractive form.

CONTRIBUTORS.

Among its Contributors will be found some of the ablest men of the day, and no effort or expense will be spared to make the information conveyed, FRESH, TRUST-WORTHY, AND THOROUGH.

ILLUSTRATIONS.

Subjects requiring the aid of engravings will be fully illustrated by cuts prepared by the best artists. Great pains will be taken in this department.

SUBSCRIPTION.

Subscription price \$4 per annum, in advance. Any person sending us the names of four subscribers, with the full subscription rate, \$16, will receive an extra copy free.

SINGLE COPIES, TEN CENTS EACH.

Specimen Copies sent free on application to the Publishers. Address, WESTERN & COMPANY, P. O. Box 5969, 37 Park Row, New York.

News Dealers supplied by the American News Company, 121 Nassau St., New York.

PUBLICATIONS.

THE MINES OF THE WEST:

A REPORT TO THE

SECRETARY OF THE TREASURY.

Being a full Statistical Account of the MINERAL DEVELOPMENT OF THE PACIFIC STATES for the year 1868, with

Sixteen Illustrations.

and a Treatise on the Relation of Governments to Mining, with a delineation of the Legal and Practical Mining Systems of all Countries, from early ages to the present time. By

ROSSITER W. RAYMOND, PH.D.,

U. S. COMMISSIONER OF MINING STATISTICS.

CONTENTS:

INSTRUCTIONS FROM THE SECRETARY OF THE TREASURY.

LETTER OF THE COMMISSIONER TO THE SECRETARY.

REPORT:

PART I.—Observations of the present condition of the mining industry:

SECTION I.—Notes on California:

Chapter I.—The new Almaden mines.

II.—The Mother Lode of California.

III.—The quartz and placer mines of Nevada County.

IV.—Giant powder and common powder.

SECTION II.—Notes on Nevada:

Chapter V.—Present condition and prospects of the Comstock mines.

VI.—Ormsby, Washoe, and Churchill Counties.

VII.—Lander County.

VIII.—Nye County.

IX.—Lincoln County.

X.—Esmeralda County.

XI.—Humboldt County.

SECTION III.—Notes on Montana:

Chapter XII.—General geological features.

XIII.—Population, property, railroad, etc.

XIV.—Placer mines.

XV.—Quartz mines.

XVI.—Operations of the United States law.

SECTION IV.—Notes on Idaho:

Chapter XVII.—Report of Mr. Asburner.

XVIII.—The War Eagle tunnel.

XIX.—Bullion product.

SECTION V.—Notes on other mining fields:

Chapter XX.—Arizona.

XXI.—Utah.

XXII.—The Isthmus of Panama.

PART II.—The relations of government to mining:

Introduction.

SECTION VI.—Mining law.

Chapter XXIII.—Mining and mining law among the ancients.

XXIV.—Mining law in the middle ages.

XXV.—The Spanish mining law.

XXVI.—Modern German codes.

XXVII.—The code of France.

XXVIII.—Mining law of Switzerland.

XXIX.—Mining law of England.

XXX.—Mining regulations of Australia.

XXXI.—Mining laws of Canada.

XXXII.—Conclusions.

SECTION VII.—Mining Education:

Chapter XXXIII.—Means of disseminating information with regard to mining and metallurgy; the National School of mines.

SECTION VIII.—Mining Education—Continued.

Chapter XXXIV.—The Freiberg School of Mines.

XXXV.—The Paris School of Mines.

XXXVI.—The Prussian School of Mines.

XXXVII.—The School of Mines at Clausthal.

APPENDIX.—Statistics of bullion, ores, etc., at San Francisco, for the year 1868.

EXTRA CLOTH, \$1 75.

Address,

WESTERN & CO., No. 37 PARK ROW, New York.

PUBLICATIONS.

THE NEW RELIGIOUS WEEKLY.

THE CHRISTIAN UNION,

An Unsectarian, Independent Journal, devoted to Religion, Morals, Reform, Foreign and Domestic news of the Church and the World, Literature, Science, Art, Agriculture, Trade, Finance, etc., etc. And containing household stories, choice poems, walks with the children, etc., etc., embracing contributions from well-known and eminent writers.

Henry Ward Beecher,

whose powerful Editorials, Literary Reviews, and Lecture-Room Talks, so richly freighted with Christian experience, appear regularly in its columns, has undertaken the formation and guidance of the paper.

With Mr. BEECHER as its Editor-in-Chief, aided by some of the best and most notable talent of the land, the paper cannot but carry good Christian food, for heart and soul, to its many increasing readers. That will be its constant endeavor. Aiming to be a truly Christian Journal, and a complete FAMILY NEWSPAPER, and having for its purpose the presentation of essential Bible truth, "THE CHRISTIAN UNION" will advocate, in the spirit of love and liberty, the fellowship and co-operation of Christ's people of every name. Recognizing the right and the necessity of different Church organizations as the natural result of the many-mindedness of mankind, it will endeavor to treat all Christian denominations with fairness and love, stating its own opinions with frankness but in kindness, and providing an arena for courteous debate not hedged in by sectarian boundaries. Without undervaluing doctrinal truth, it will chiefly strive to foster and enforce

CHRISTIANITY AS A LIFE,

rather than a theological system. It is a paper for

Christians of all Denominations!

Its Form: Sixteen Pages, Large Quarto, cut and stitched, so convenient, both for use and preservation, as to be a great and special merit in its favor, apart from its superior literary attractions.

Its Circulation: Spreading with wonderful rapidity, showing that the paper supplies a real need of the Christian public.

Its Price: Only \$2 50 per year.

Subscribe for it! Get others to take it! Circulars sent upon application, containing list of liberal cash Commissions and Premiums for Subscriptions. Sample Copies sent free to any address.

J. B. FORD & CO., Publishers, 39 Park Row, New York.

Henry Ward Beecher's Sermons.

PLYMOUTH PULPIT,

PUBLISHED WEEKLY,

is the only regular publication of Mr. BEECHER'S current sermons—the one indorsed by his approval as correct, and sanctioned by his authority; it is well printed on good paper, in book form—being suitable for Binding and Preservation. And it is cheap—within the reach of all.

"PLYMOUTH PULPIT" contains also the Prayers and the Scriptural lesson and hymns sung, making a complete record of one service of Plymouth Church for each Sunday, all reported verbatim by Mr. T. J. ELLIWOOD, for ten years Mr. BEECHER'S special reporter.

These sermons are being read by people of every class and denomination, all over this country and in Europe.

They are full of vital, beautiful religious thought and feeling.

Although one or two religious papers have been granted permission to print extracts from these admirable reports, "PLYMOUTH PULPIT" is the only complete publication of Mr. BEECHER'S Sermons offered to the Christian public.

TERMS: Single numbers, Ten Cents. Yearly subscription price, \$3 00, giving two volumes of about 400 pages each.

The volume commences in September and March of each year. Vol. III. commenced September 25th, 1869. Half-yearly subscription price, \$1 75. Subscriptions may begin with any number. Any back numbers can be supplied.

A new and superb Steel Portrait of Mr. BEECHER presented to all yearly subscribers.

A rare opportunity! The Publishers will send

"PLYMOUTH PULPIT"

and the "CHRISTIAN UNION,"

(Whose combined price is \$5 50) to one address for one year for FOUR DOLLARS!

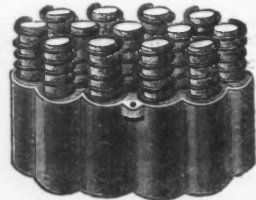
CAR SPRINGS.

UNION CAR SPRING MANUFACTURING CO.,

4 Dey Street, New York.



HERBARD.



WOOL-PACKED SPIRAL.



VOLUTE.

BEST BEARING AND BUFFER SPRINGS AT LOWEST PRICES.

SEND FOR ILLUSTRATED PAMPHLET.

F. W. RHINELANDER, Dec. 14

S. VERNON MANN, President.

LEAVITT HUNT, Treasurer.

General Agent.

PUBLICATIONS.

NOW READY. Third Edition, Seventh Thousand, Revised, Enlarged, and Improved, HOPTON'S CONVERSATIONS ON MINES, BETWEEN FATHER AND SON, ENLARGED FROM 112 TO 192 PAGES.

The Following are the Contents: Air, why it is propelled down, into and around the workings; Quantity of, produced by the furnace; Friction of; The great friction of produced by one mode of ventilation, and how reduced by another; Pure added to impure (plans); Splitting of (plans); One current of (plans); One current of, and how to adopt separate currents (plan); Dividing of, but not into "separate and distinct" current (plans); Crossings (see H on plans); Weight of in shafts; How to find the weight of; Table of pressure in shafts; Expansion of; Its velocity and force; Rush of, into each division; Quantity produced by natural ventilation; Splitting, why it should be adopted; Splitting, why the workmen object to Mr. Hopton adopting the mode; Anemometer, measurement of air by, engraving of; Area of a pit, how to find; Barometers, showing the time of an outlet of gas in mines (engraving); Bricks, how to find the number in the walling of a shaft; Buddle's plan; Circumference of a pit, how to find; Coal, several ways of working it out, and why man methods of working it out are adopted; Working out in banks (plans); Working it out in following up banks (plan); Working out in pillars (plans); Working out in long wall (plans); Working out in drifts (plans); Working out with no regularity (plan); Working out by the "end way" or in endings (plan); Cubical Contents of a pit, how to find; Dialing, the mode of; Dials, several engravings; How constructed; How fixed in mine surveying; Needle, its variations; Diameter of shaft; Dip of mine, how to find and lay on (plan); Explosion, the power of an; At Lund-hill, in what part of the mine it was supposed to take place (plan); How the power may be diminished; Furnace, how to find the horse-power of; The place of fixing, to produce the largest ventilating, current; Engravings of ground floor, front and back view; Remarks upon Gases, (carbonic acid) composition of; Do, properties of; (After, or choke damp) composition of; (Carburetted hydrogen) do; Choke damp and carbonic acid, not one and the same in quality; The effect produced on people by inhaling such; The quantity required for an explosive mixture; The elasticity of; The weight of; The nature and quality of; Why some mines generate and produce more than others; Why some mines generate a mixture of Gosh, or gob, how tramroads are made through (plan); Lund-hill (plan); Managers, who are best competent to manage mines; Miscellaneous questions; Natural ventilation; Planning, how workings are laid on the plan; Regulations (see R on plans); Safety Lamps, why flame will not penetrate through, engraving of; Sections on mechanical ventilation; Summary of accidents; Surveying, how mines are with the dial; Surveying, how mines are with the theodolite; Tables of weights and measures; Temperature on surface; Temperature in mines; Temperature, difference of between down and up-cast; Theodolites for mine surveying; Theodolites, how constructed; Theodolites, the magnetic needle dispensed with, and how workings are laid on plan, with Theodolite surveying; Theodolites, how mines are surveyed with them; Up-cast larger than down-cast (plan); Ventilating, several ways of; Weather, how a change of affects the workings; Workmen, capabilities of; Testimonials, Reviews, etc.; Such a work, well understood by miners, would do more to prevent colliery accidents than an army of inspectors; "Colliery Guardian"; "The book cannot fail to be well received by all connected with collieries." - Mining Journal; "Its contents are really valuable to the miners of this country." - Miner's Conference; "I have works priced at £4 that do not contain the same information." - W. W. KESWICK, Colliery Viewer; "The work is replete on the subject of underground management." - M. BARNES, Colliery Proprietor; "I have had twenty years' management. It is the best work I ever read, and deserves to be circulated in every colliery district." - JOSEPH EAMES.

COAL, IRON, AND OIL.

BY DADDOW AND BANNAN.

The Great Work on our National Resources.

A large Octavo Volume, 808 pages, with upward of 200 Maps and Engravings. The Scientific American says: "It is the most practical and exhaustive treatise on the subject that has come under our observation, and one that deserves to be read by all intelligent men." The London Mining Journal says: "A more comprehensive and exhaustive volume upon the materials treated of could scarcely be desired. It may safely be said that we have no single work in this country so thoroughly calculated to afford the superior collier and iron worker all the information he requires in connection with his business." Persons desiring to settle in the South will find this book invaluable, as it points out the best places for mining and manufacturing purposes. The first edition is nearly exhausted, and no other edition, owing to the expense, will be published for several years. Price, \$7 50 cloth; half turkey, \$10. For sale also in New York, at the Office of THE ENGINEERING AND MINING JOURNAL, wholesale and retail.

COAL SHIPPERS.

B. ELY & CO., SHIPPERS OF COAL, 33 TRINITY BUILDING, 111 BROADWAY, New York. "Old Company's" Lehigh, J. H. Swayer's Enterprise, Wyoming, Wilkesbarre, and Locust Mountain Bituminous Coal. E. B. ELY, S. W. ELY.

POWELTON COAL AND IRON COMPANY, Sole Shippers of the Celebrated Powelton Semi-Bituminous Gas AND ANTHRACITE COALS, 104 Walnut street, Philadelphia. BRANCH OFFICES: New York, Trinity Building; 17 Doane street, Boston; Cleveland, O.; Pittsburgh, Pa. jan30-ia

SAMUEL BONNELL, JR., OFFERS FOR SALE his SUGAR CREEK and HONEY BROOK LEHIGH COALS, OFFICE: 43 and 45 TRINITY BUILDING, 111 BROADWAY, NEW YORK.

HONEY BROOK COAL COMPANY, Exclusive Miners and Shippers of the Celebrated Honey Brook Lehigh Coal, No. 111 BROADWAY, NEW YORK. JAMES H. LYLES, Agent. Wharves, Port Johnson, N. J. Philadelphia office, 209 Walnut street. ap20-ly J. B. McCREARY, President.

WILKESBARRE COAL, DELIVERED Direct from the Mines of The Wilkesbarre Coal and Iron Co., or for re-shipment at HOBOKEN AND JERSEY CITY. OFFICE: No. 80 Broadway, New York. ap1-ly

WHITE, FOWLER & SNOW, SUCCESSORS TO JOHN WHITE & CO., Wilkesbarre and Lehigh Coal, FOR STEAM AND FAMILY USE. OFFICE: Room No. 73, 111 BROADWAY, (Trinity Building). JNO. WHITE, LINDLEY H. FOWLER, LOUIS T. SNOW. jan1-ly

THE NEWBURGH ORREL COAL COMPANY, Mines at Newburgh, Preston Co., W. Va. Company's Office, No. 52 S. Gay St. Baltimore, Md. C. OLIVER O'DONNELL, President. G. W. MAHOOL, Secretary. This Company offer their very superior Gas Coal at lowest market prices. It yields 10,996 cubic feet of gas to the ton of 2,240 lbs., of good illuminating power, and of remarkable purity; one bushel of lime purifying 6,792 cubic feet, with a large amount of coke of good quality. It has been for many years very extensively used by various Gas Companies in the United States, and we beg to refer to the Manhattan, Metropolitan, and New York Gas Light Companies of New York, the Brooklyn and Citizens' Gas Light Companies of Brooklyn, N. Y., the Baltimore Gas Light Company of Baltimore, Md., and Providence Gas Light Company, Providence, R. I. The best dry coals shipped, and the promptest attention given to orders. sep21-ly

COXE BRO.'S & CO., CROSS CREEK COLLIERY, Miners and Shippers of the Celebrated Cross Creek Free Burning Lehigh Red Ash COAL, FROM THE BUCK MOUNTAIN VEIN. OFFICES: Philadelphia, No. 341 Walnut street. Drifton, Jeddo P. O., Luzerne Co., Pa. Agent in New York, SAMUEL BONNELL, Jr., Room 43, Trinity Building, feb-ly 111 Broadway.

H. N. BURROUGHS, Pres. H. T. SHILLINGFORD, Sec'y. H. H. SHILLINGFORD, Treas. KITTANING COAL COMPANY, SOLE MINERS and Shippers of Bituminous Coal, FROM THE COLLIERIES: Tunnel Hill (Lemon Vein), Gallitzin, Cambria Co. Beaverton, (Phoenix Vein), Oscoda Mills, Clearfield Co. Unequalled for Steam, Rolling Mills, Forges, Glass Works, Brick Kilns, Lime Kilns, and Coke, for the Manufacture of Steel, etc. OFFICE: 125 South Fourth street, (Forrest Place), Phila. jyg-6m



U. S. Government Standard. Manufactured exclusively by the Consolidation Coal Company of Maryland, For Blast, Puddling, Smelting, and Glass Furnaces, and all other purposes requiring the best quality. Diagrams of shapes, and prices will be furnished by the undersigned. Also, George's Creek Cumberland Coal by the cargo from the Company's OCEAN MINES. O. H. DALTON, Pres. J. S. MACRIS, V. Pres. 4 Pemberton Sq., Boston. 71 Broadway, New York. JAMES A. MULLBOLLAND, 2d V. Pres. Mount Savage, Maryland. GILMORE MEREDITH, 25 South Gay street, Baltimore. Dec. 7

COAL SHIPPERS.

PIER No. 14 NORTH PT. RICHMOND. J. & J. H. EASTWICK & CO., SHIPPERS OF White and Red Ash Coal, No. 228 DOCK STREET, PHILADELPHIA, and No. 19 DOANE STREET, BOSTON. BURNSIDE RED ASH, SHAMOKIN WHITE ASH, LOCUST MOUNTAIN WHITE ASH COAL. jan-ly-ia a a

THE DESPARD COAL COMPANY OFFER their Superior DESPARD COAL to Gas Light Companies throughout the country. MINES IN HARRISON COUNTY, West Virginia. Wharves, Locust Point, Baltimore. Company's Office, No. 29 South st. } Baltimore. AGENTS: PARMELE BROTHERS, No. 32 Pine street, New York. BANGS & HORTON, No. 31 Doane street, Boston.

LEWIS AUDENRIED & CO., MINERS AND Shippers of the following celebrated ANTHRACITE COALS, From Philadelphia and the Mines, DIAMOND, Red Ash; SPOHN, Red Ash; ORCHARD, Pink Ash; BROAD MOUNTAIN, White Ash; LOCUST MOUNTAIN, White Ash; BLACK HEATH, White Ash; Old Company's Lehigh; Wilkesbarre. From Port Johnston and Jersey City, Old Co.'s Lehigh, Hazleton, Wilkesbarre, and Shenandoah Coals. Also the superior CUMBERLAND COALS. BROAD TOP, BARTON, BARTON, SEMI-BITUMINOUS, GEORGES CREEK, GEORGES CREEK, at Philadelphia, at Baltimore, at Alexandria. 205 Walnut street, Philadelphia; 14 Kilby street, Boston; 34 Westminster st., Providence; 24 Second st., Baltimore. 110 BROADWAY, NEW YORK.

ENGLISH COAL AND CANNEL. DESPARD COAL, from Baltimore, PROVINCIAL COAL, ANTHRACITE COAL. For sale in lots to suit. PARMELE BROS., Agency of OSCAR I. VAN WART, Liverpool. Office, No. 32 Pine Street, New York. Yard, West 22d Street, near 10 Avenue. feb27-ly

W. D. CRANE & CO., SHIPPERS OF Anthracite and Bituminous Coal, For Iron and Steam purposes. NEW YORK: 115 Broadway. BOSTON: 26 Kilby Street. apr10-ly

VAN WICKLE & STOUT, Miners and Shippers of Fulton & Stout Lehigh Coals. OFFICE, 119 BROADWAY, ROOM 18, NEW YORK. Our Fulton Lump is a superior article for FOUNDRY USE. feb20-ly

G. B. LINDERMAN & CO., MINERS, Sugar Loaf, Lehigh Coal. OFFICE, 50 TRINITY BUILDING, 111 BROADWAY, may23-ly NEW YORK.

TYLER & CO., Sole Agents for the sale of J. J. CONNER'S "GIRARDVILLE" AND "McMICHAEL" LOCUST MOUNTAIN AND "DUNCAN" RED ASH COALS. Also, dealers in the best varieties of Lehigh, Shamokin and Wilkesbarre COALS. 16 TRINITY BUILDING, New York. 19 DOANE STREET, Boston. 329 WALNUT STREET, Philadelphia. HATCH & TYLER, Hartford, Conn. BOX 1371, P. O., N. Y. may1-ly

RANDOLPH BROTHERS, Sole Agents of the original Spring Mountain Lehigh Coal, Extensively used for Smelting Iron. Rooms, 28 and 30 Trinity Building, apr6-ly NEW YORK.

CENTRAL COAL M. AND M. COMPANY, 15 AND 17 TRINITY BUILDING, NO. 111 BROADWAY, NEW YORK. MINERS AND SHIPPERS OF George's Creek Cumberland Coal. H. CONRAD, President. F. P. WHITE, Sec. and Treasurer. Sept 28-ly

PICTOU COAL! THE UNDERSIGNED ARE prepared to contract for the delivery of this well-known COAL, either on board vessel at Pictou, or at any port in the United States. Sample parcels sent as required. BIRD, PERKINS & JOB, 39 India Wharf, Boston, 86 South street, ang10-3m New York.

CUMBERLAND COAL AND IRON COMPANY. Semi-Bituminous Coal from the Hoffman, Astor, and Hokhart Mines, For Steam and Manufacturing purposes. Delivered at NEW YORK, GEORGETOWN, or BALTIMORE Office, 96 Broadway, Cor. of Wall-St., New York. WM. M. RICHARDS, President, New York. E. H. TRACY, Eng. and Supt., Cumberland, Md. Aug. 31-ly

ENGINEERS.

CHAS. P. WILLIAMS, ANALYTICAL AND CONSULTING CHEMIST. Laboratory, 327 Walnut St., Philadelphia. Analyses and Assays of Natural and Artificial Substances. Researches and Consultations on Chemico-technical questions. Instruction in Analytical Chemistry and Metallurgy. ang17-ly

P. H. VAN DER WEYDE, M. D., PROFESSOR OF Chemistry and Metallurgy, N. Y. DENTAL COLLEGE, (Late Professor of the N. Y. Medical College, of Mechanics, etc., at the Cooper Institute, and of Industrial Science at the Girard College, Philadelphia.) Analytical and Consulting Chemist and Engineer. RESIDENCE, 73 Seventh Street. LABORATORY, Twenty-third St., cor. of Sixth Avenue. OFFICE ENGINEERING AND MINING JOURNAL, 37 Park Row, New York City. jan80-ly

R. P. ROTHWELL, MINING AND CIVIL ENGINEER AND METALLURGIST, From the Imperial School of Mines, Paris, member of the Geological Society of France, etc. OFFICE, WILKESBARRE, PA. Having had a large practical experience in Europe and this country, is prepared to examine and report on all kinds of mineral property, superintend mines, and metallurgical works, assay ores, etc. 18-2-qp

BENJAMIN SMITH LYMAN, MINING ENGINEER, GEOLOGIST AND TOPOGRAPHER, No. 135 South Fifth Street, Philadelphia.

DOLPH OTT, CHEMICAL ENGINEER, May be employed professionally as an expert on practical subjects, involving both Chemical and Mechanical knowledge. A specialist in various branches of technology. Assays and Analyses of all kinds. Address, Editorial Rooms of the "Engineering and Mining Journal," 37 Park Row, New York City. Written communications preferred. nov28-ly

HAWKINS, HERTHEL & BURRAL, Civil and Mechanical Engineers, BUILDERS OF Herthel's Patent Truss, and other Iron Bridges, Arcs, and Turn-Tables. Also Howe's Patent Truss, and other Timber Bridges, Roofs, and Turn-Tables. Corrugated Iron Doors, Shutters, and Iron Building Material generally. Contractors for Piling, Docking, and General Railroad Work. July 20-ly SPRINGFIELD, MASS.

A. D. BRIGGS & CO., Civil and Mechanical Engineers, BUILDERS OF Tinsell's Patent Truss Bridge, and other Iron Bridges, Roofs, and Turn-Tables. Also Howe's Patent Truss Bridge and Roof, and other Timber Bridges and Turn-Tables. Particular attention given to repairing all kinds of Bridges. All work warranted to give satisfaction. Plans, Estimates, and Specifications, upon application. July 20-ly SPRINGFIELD, MASS.

MISCELLANEOUS.

NAHUM PERRY & CO., MANUFACTURERS OF BOILERS, PIPE, FITTINGS, VALVES, COCKS, STEAM PUMPS, &c.

STEAM and GAS PIPING IN ALL ITS BRANCHES. PROVIDENCE, R. I. Public Buildings, Stores and Dwellings heated with High or Low Pressure Steam Apparatus. Sept 23-3m e o w

SARGENT CARD-CLOTHING CO., WORCESTER, MASS., Manufacturers of every variety

MACHINE CARDS for Cotton, Wool and Flax, set in Leather, Cloth, etc., etc. Also, in Leather with Felt Face. SPECIALTY. Our Patent PAPER-BACK CARDS, for Drying Machines and heavy work. All descriptions of Hand and Stripping Cards, Manufacturers' Supplies, etc., furnished to order at lowest market prices. SARGENT & CO., New York Agents. EDWIN S. LAWRENCE, Agent. as24-ly-q

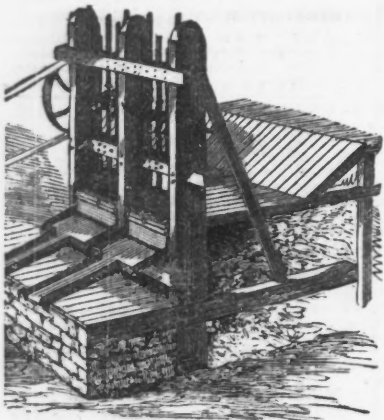
AGENTS AND CANVASSERS WANTED. IN EVERY CITY AND TOWN IN THE UNITED STATES, FOR THE Engineering and Mining Journal. Liberal inducements. Specimens sent free. Address WESTERN & COMPANY, 37 Park Row, New York.

D. W. LEE & CO., Stationers and Blank Book MANUFACTURERS, 82 Nassau street, near Fulton, New York. Have obtained the sole right to Manufacture the PATENT SELF-CEMENTING BANDS, for Bank bills, currency, or any package where a band is required. Put up in boxes at \$1 50 per 1,000. Send for sample, free. sep1-ly

WOOD ENGRAVING EXECUTED AT THE OFFICE OF The Engineering and Mining Journal No. 37 PARK ROW, NEW YORK CITY.

MINING MACHINERY, ETC.

MINING MACHINERY AND SUPPLIES.



CALIFORNIA STAMP MILLS,

With Iron or Wood Frames.
WHEELER & RANDALL'S

PATENT

Excelsior Grinder & Amalgamator.

CONOIDAL SEPARATOR AND
TABULAR CONCENTRATOR,
With Self-Discharging Quicksilver Apparatus.
HEPBURN & PETERSON'S

PAN AND SEPARATOR.

Rock Breakers, Retorts, Engines, Boilers, and Shafting, Shoes and Dies of the best White Iron and Steel. Plans, Drawings, and Specifications for Quartz Mills furnished, and practical information in Mining, Milling, Amalgamating and Concentrating Gold and Silver Ores given.

Agents for UNION IRON WORKS San Francisco.
MOREY & SPERRY,
95 Liberty Street New-York.

F. MOREY.

J. A. SPERRY.

KROM'S
DRY ORE
CONCENTRATOR.

Concentration by means of Air

has long been attempted, but hitherto without satisfactory results. S. R. Krom has invented and patented machines which concentrate the various ores more perfectly than can be done by any other means.

The MECHANICAL COMBINATIONS are extremely simple, the machines therefore correspondingly durable. A continuous self-delivery of ore on one side and tailings on the other is effected, hence very little attention is required except keeping the hopper supplied with ore. The power of one man is sufficient to operate a machine that will concentrate one ton per hour.

PARTIES INTERESTED IN MINING are invited to call at No. 210 Eldridge Street, New York, where they may see a machine in operation, and have samples of their own ores crushed and concentrated.

Illustrated Circulars may be had on application to
STEPHEN R. KROM,
No. 210 Eldridge Street, N. Y.

Jan 10-1y-4s

B. KREISCHER,

NEW YORK FIRE BRICK AND
STATEN ISLAND

Clay Retort Works.

Established 1845.

Office, 58 Goerck Street, Corner Delancy Street, East River, New York. mar28-1y-q

INSTRUCTION.

SCHOOL OF MINES, COLUMBIA COLLEGE.

FACULTY.—F. A. P. BARNARD, S.T.D., LL.D., President; T. EGGLESTON, JR., E. M., Mineralogy and Metallurgy; C. F. CHANDLER, Ph. D., Analytical and Applied Chemistry; JOHN TORREY, M.D., LL.D., Botany; C. A. JOY, Ph. D., General Chemistry; W. G. PECK, LL.D., Mechanics; J. H. VAN AMRINGE, A.M., Mathematics; O. N. ROOD, A.M., Physics; J. S. NEWBERRY, M.D., LL.D., Geology and Paleontology. Regular courses for Mining Engineering; Metallurgy; Geology and Natural History; Analytical and Applied Chemistry. Special students received for any of the branches taught. Particular attention paid to Assaying. For further information and catalogues, apply to
DR. C. F. CHANDLER,
Dean of the Faculty.

Nov 21-1y-4s

RENSSELAER POLYTECHNIC INSTITUTE, Troy, N. Y., a School of ENGINEERING AND PRACTICAL SCIENCE.

Founded, 1824.

The courses of instruction, each extending over four years, are

1. CIVIL ENGINEERING.
2. MINING ENGINEERING.
3. MECHANICAL ENGINEERING.
4. NATURAL SCIENCE.

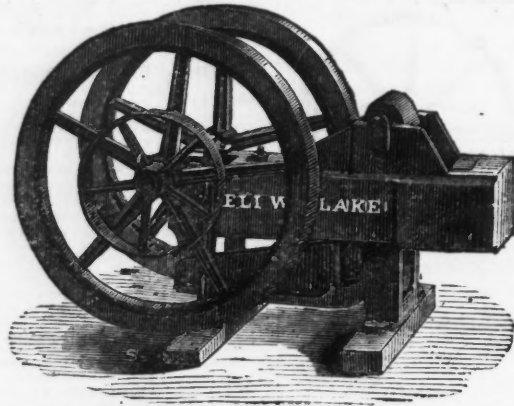
Degrees conferred in the different departments. Applicants for admission must not be less than 16 years of age.

The course in Geology includes extensive engineering field practice. The proximity of iron, steel, and machine works, together with railroads, canals, and bridges affords great facility for thorough practical instruction. Laboratory privileges unsurpassed. Special courses in Assaying.

For Annual Register giving full particulars apply to Prof. CHARLES DROWNE, Director.

MINING MACHINERY.

BLAKE'S STONE BREAKER.



The office of this Machine is to break Ores and Minerals of every kind into small fragments, preparatory to their further comminution by other machinery.

This machine has now been in use, enduring the severest tests, for the last ten years, during which time it has been introduced into almost every country on the globe, and is everywhere received with great and increasing favor as a labor-saving machine of the first order.

Illustrated circulars, fully describing the machine, with ample testimonials to its efficiency and utility, will be furnished on application, by letter to the undersigned.

The Patents obtained for this machine in the United States and in England having been fully sustained by the courts, after well contested suits in both countries, all persons are hereby cautioned not to violate them; and they are informed that every machine now in use or offered for sale, not made by us, in which the ores are crushed between upright convergent faces or jaws actuated by a revolving shaft and fly-wheel, are made and used in violation of our patent.

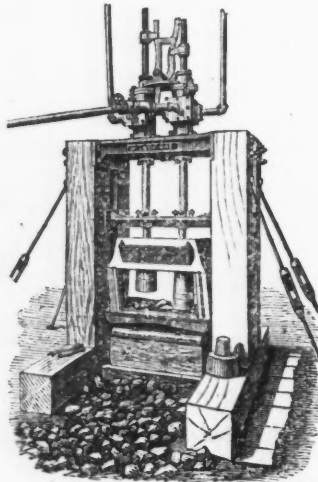
Mch. 14-ly.

BLAKE BROTHERS, New Haven, Conn.

THE WILSON PATENT

Steam Stamp-Mill Company,
OF PHILADELPHIA, PA.

Are now prepared to supply Miners and other parties with their

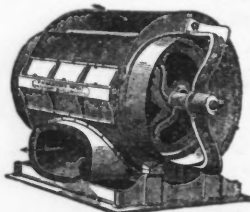


New Steam Stamp-Mills

AT THE SHORTEST NOTICE.

These Mills have now been in operation for upwards of a year, and have proved to be the most durable and efficient, as well as the lightest for transportation, of any mills now used. The valve gear is of the simplest and most durable construction, readily adjustable by movable cams on the piston rods or stamp stems, thereby giving the operator absolute control of the length and velocity of motion and force of the blow. These Mills are adapted for both dry and wet crushing, and for the hardest rock or softest cement. These Mills are every way equivalent to a Twenty Stamp Mill. For further particulars call on or address

THE WILSON PATENT STEAM STAMP-MILL COMPANY,
326 Walnut street, Philadelphia.
Aug 31-1y



SMITH & SAYRE

MANUFACTURING CO.,

PROPRIETORS AND

MANUFACTURERS

OF THE

Mackensie Patent

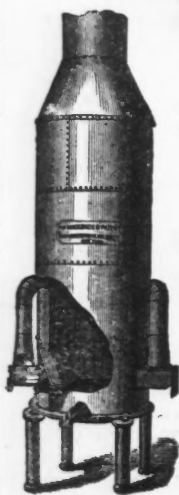
BLOWER and CUPOLA and SMELTING FURNACE.

Also, Mackensie's Patent GAS EXHAUSTER and COMPENSATOR. Address

SMITH & SAYRE

MANUFACTURING COMPANY,

95 Liberty street, N. Y. Send for illustrated pamphlet. Mar 26-1y



ALBERT BRIDGES,

MANUFACTURER AND DEALER IN
Railway and Mining Supplies and Machinery.

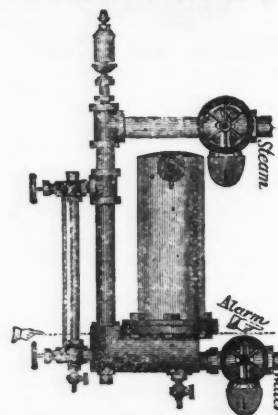
Hot and Cold Punched Nuts, Bolts, Lag Screws and Washers.



Ball's Patent Telescope Jack.

NO. 46 CORTLANDT STREET,
NEW YORK.
P. O. Box, 2843.
Aug 31-1y

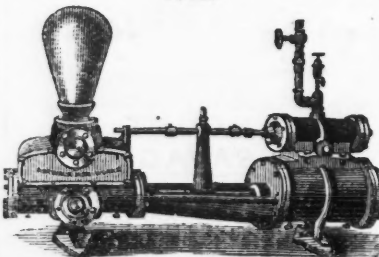
NEYNABER'S MONITOR LOW-WATER INDICATOR FOR STEAM BOILERS.



SIMPLICITY, PRECISION OF ACTION AND DURABILITY.

This Indicator has no equal. It is superior to any Low-Water Indicator in use. In use at the U. S. Mint, Phila.; Treasury Department and Agricultural Department, Washington, and Post Office Philadelphia, and many others. A. F. W. NEYNABER, Gen. Agent, 425 Girard avenue, near Fourth st., Philadelphia. Pa. nov. 16-1y

NORWALK IRON WORKS,
SOUTH NORWALK, CONN.,
Sole Proprietors and Manufacturers OF THE



Earle Steam Pump and Fire Engine,
(Patented in the United States, France, England and Belgium.)

Air and Vacuum Pumps,
STEAM AND BLOWING ENGINES,

Pumping Engines for Water Works, Horizontal and Turning Beam Engines, Mining, Wrecking, and Supply Pumps.

IRON AND BRASS CASTINGS, of every description. Send for illustrated Catalogue. mch 13-1y-4s

STEAM PUMPS.

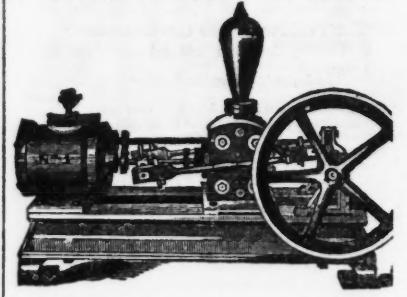
THE WOODWARD

Steam Pump Manufacturing Company.

MANUFACTURERS OF THE

WOODWARD PATENT IMPROVED SAFETY

Steam Pump and Fire Engine.

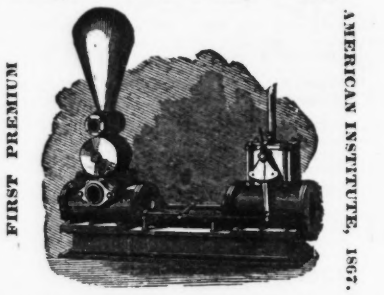


STEAM, WATER, AND GAS FITTINGS OF ALL KINDS.

Also dealers in WROUGHT IRON PIPE, BOILER TUBES, etc. Hotels, Churches, Factories, and Public Buildings, heated by Steam, Low Pressure.

Woodward Building, 76 and 78 Centre street, corner Worth street, New York. Formerly 77 Beckman street. mar 14-1y GEORGE M. WOODWARD, Pres't.

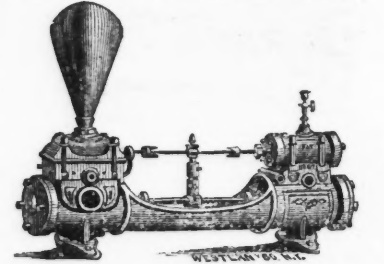
Niagara Steam Pump Works.



CHARLES B. HARDICK,
9 ADAMS STREET, BROOKLYN, N. Y.

Sole Manufacturer of
HARDICK'S PATENT DOUBLE-ACTING
Steam Pump and Fire Engine.
Patented in England, Belgium and France. Send for circular. feb-13-1y

Knowles' Patent Steam Pump.



Factories at Warren, Mass.

WAREHOUSE, NO. 126 LIBERTY STREET, NEW YORK.

Air Pumps, Blowing Engines, Hydraulic Pressure Pumps, New Locomotive Pumps, Fire Pumps, Boiler Feed, Marine, Drainage, Sugar-work, Brewery, Distillery, Oil and Wrecking Pumps.

Improved Horizontal and Vertical

MINING PUMPS

(Working with Plungers, and especially arranged for pumping water containing dirty or gritty matter.)

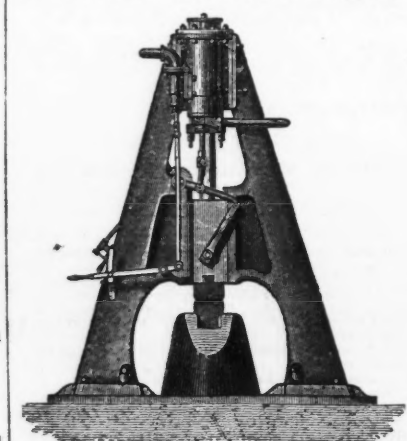
Pumps for every possible duty, and all fully guaranteed. Also, KNOWLES' PATENT SAFETY BOILER FEEDER. Send for Illustrated Circular. 10-1y July

IRON WORKS.

WM. A. SWEET & CO. NO. 33 WYOMING STREET, SYRACUSE, N. Y.

MANUFACTURERS OF

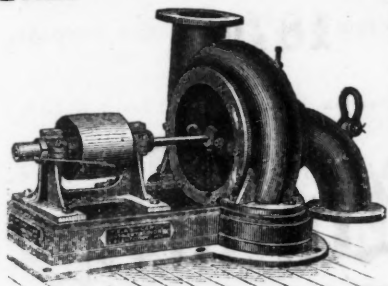
STEAM-HAMMERS,



ELLIPTIC SPRINGS, CAST-STEEL CROWBARS. Sweet's Celebrated Steel Tire, and Cast-Steel Sleigh and Cutter Shoes. nov. 16-6m

STEAM PUMPS.

IMPROVED MINING AND WRECKING PUMPS.



LEBBY AND DUC PATENTS.

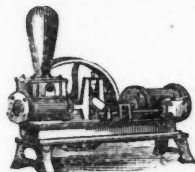
MANUFACTURED SOLELY BY T. F. BOWLAND, CONTINENTAL WORKS, Greenpoint, Brooklyn, N. Y.

New York Office, No. 64 Broadway, Room 33. Send for Illustrated Circular. July 16-6m-1s

J. CLAYTON'S

Patent Fly Wheel and Direct Action

STEAM PUMPS, HAND PUMP AND STEAM ENGINE COMBINED.



These pumps are the cheapest first-class pumps in the market.

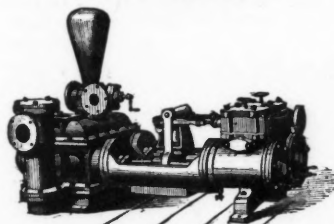
All sizes made to order at short notice. JAMES CLAYTON, 24 & 26 Water st., Nov 18-6f Brooklyn, N. Y.

HYDRAULIC WORKS.

MANUFACTORY, BROOKLYN, N. Y.

Steam Pumping Engines, Single and Duplex, Worthington's Patent, for all purposes, such as Water Works Engines, Condensing or Non-condensing; Air and Circulating Pumps, for Marine Engines; Blowing Engines; Vacuum Pumps, Stationary and Portable Steam Fire Engines; Boiler Feed Pumps, Wrecking Pumps,

MINING PUMPS,

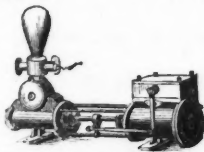


Water Meters, Oil Meters; Water Pressure Engines; Stamp Mills for Gold, Silver and Copper Ore; Eaton's Patent Amalgamators for Gold and Silver; Steam and Gas Pipe, Valves, Fittings, etc. Iron and Brass Castings. Send for Circular.

H. R. WORTHINGTON, 61 Beekman street, New York. febl-ly

GUILD & GARRISON, MANUFACTURERS OF

Steam Pumps, Vacuum Pumps, Steam Engines, Vacuum Pans, And all the various connections. For sale at the STEAM PUMP WORKS, 26, 28 and 30 First street, Williamsburgh, N. Y. #p14-6m



MISCELLANEOUS.

CORLISS STEAM ENGINE COMPANY., (Incorporated June, 1856.) GEORGE H. CORLISS, PRESIDENT. WILLIAM CORLISS, TREASURER.

PROVIDENCE, R. I.

MANUFACTURERS OF STATIONARY AND MARINE ENGINES AND BOILERS.

Engines ranging from 15 h. p. to 1,000 h. p., FURNISHED ON SHORT NOTICE.

These Engines, manufactured under the several patents granted GEO. H. CORLISS, secure a perfectly uniform motion, under all variations of resistance, and SAVE THEIR COST IN FUEL IN FROM 3 to 5 years. Our facilities and capacity are unsurpassed by any establishment in our line. Sept 28 tf

DUNCAN, SHERMAN & CO.,

BANKERS,

Corner of Pine and Nassau Streets, New York. Issue Circular Notes and Letters of Credit for Travelers, available in all the Principal Cities in the World.

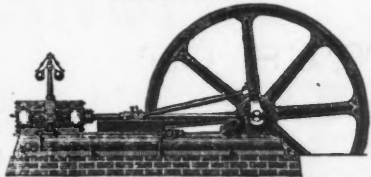
TRANSFERS OF MONEY TO EUROPE AND THE PACIFIC COAST BY TELEGRAPH. Interest allowed on Deposits. febl-ly

CIRCULAR SAW MILLS, PLANERS, MATCHERS, ETC. Prices Low. J. HEALD & SON, Barre, Mass., Iron Founders and Machinists, make the LARGEST AND BEST PLANER to be found for the money. Send for Circulars. Dec. 7:3m

FOR SALE—A FIRST-CLASS 10-STEAM MILL, California pattern, with twenty-five horse-power engine and thirty horse-power boiler, new and in good condition. For particulars and terms, address "STAMP-MILL," care of the ENGINEERING AND MINING JOURNAL. nov. 9:tf, o.s.

ENGINEER'S SUPPLIES.

THE WASHINGTON IRON WORKS, NEWBURGH, N. Y.



PREMIUM STEAM ENGINE,

WITH WRIGHT'S PATENT CUT-OFF BY THE GOVERNOR.

MARINE ENGINES AND BOILERS of all descriptions, HIGH AND LOW PRESSURE;

PUMPING ENGINES. for WATER WORKS, warranted to give the LARGEST DUTY with the smallest consumption of fuel.

SUGAR-CANE MILLS.

with suitable Steam Engines, Boilers, and attendant Machinery, Vacuum Pans, Coolers, Tanks, and Refining Machinery.

Manufacturers of ATWOOD'S PATENT SAFETY ELEVATORS AND HOISTING MACHINES.

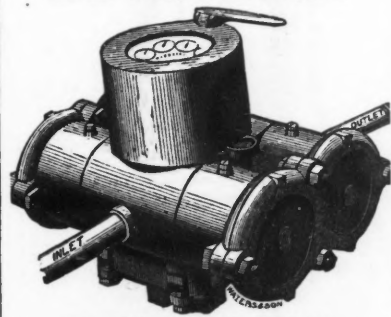
Plain and Ornamental IRON WORK FOR BUILDINGS, WROUGHT AND CAST-IRON BRIDGES.

ALSO, GEARING, SHAPTING, IRON AND BRASS CASTINGS.

Address WASHINGTON IRON WORKS, NEWBURGH, N. Y. New York Office, No. 57 LIBERTY STREET. sep7-6m.

MACHINISTS' SUPPLIES.

H. R. WORTHINGTON'S



PATENT WATER-METER.

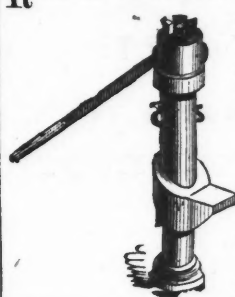
This Meter is also Used for the Measurement of Oil.

IT COMBINES ACCURACY, SIMPLICITY, AND REMARKABLE DURABILITY,

with such ease and certainty of motion as to offer no appreciable obstructions to the flow of water in the pipes to which it is connected, as it runs and registers upon three inches head, or when delivering the smallest stream. These qualities, with its low cost, have caused its extensive adoption by corporations and individuals, in many of our larger cities.

HENRY R. WORTHINGTON, No. 61 Beekman street, N. Y. sept-13-ly

RICHARD DUDGEON,



No. 24 Columbia st., NEW YORK,

Maker and Patentee of Hydraulic Jacks

AND PUNCHES,

Roller Tube Expanders, and Direct Acting

Steam Hammers.

Communications by letter will receive prompt attention.

JACKS for pressing on CARWHEELS or CRANK PINS made to order. May 22:1y

THE NOVELTY IRON-WORKS.

(Foot of East Twelfth street.)

BRANCH OFFICE, Nos. 77 and 83 LIBERTY STREET,

Manufacture

ARCHITECTURAL IRON-WORK

OF ALL KINDS.

feb 1-ly

MERRICK & SONS'

Southwark Foundry.

No. 430 WASHINGTON AVENUE, PHILADELPHIA.

William Wright's Patent Variable Cut-Off Steam Engine, regulated by the Governor. Merrick's Safety

Hoisting Machine, Patented June, 1863. David Joy's Patent Valveless Steam Hammer. D. M. Weston's Patent Self-Centering, Self-Balancing Centrifugal Sugar

Draining Machine, and Hydro Extractor for Cotton and Woolen Manufacturers. nov 15-ly

MACHINISTS' SUPPLIES.

ANDREWS' PATENT

Engines, Boilers, Pumps, Hoisters,

OSCILLATING ENGINES, run at great speed. Sizes 1-2 to 250 Horse-Power.

SMOKE-BURNING AND SUPER-HEATING BOILERS are economical and Safe.

CENTRIFUGAL PUMPS, pass Sand, Coal, Corn, Gravel, etc., without injury. Capacity 90 to 40,000 gallons per minute.

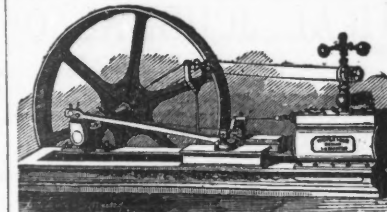
HOISTING MACHINES, run without noise; speed changed or reversed instantaneously.

ALL COMPACT, LIGHT, AND DURABLE.

Address Manufacturers

WM. D. ANDREWS & BRO., 414 Water street, New York.

July 1-ly



TODD & RAFFERTY,

GENERAL MACHINERY MERCHANTS, ENGINEERS, AND MACHINISTS.

Manufacturers of Stationary and Portable Steam Engines and Boilers; also Flax, Hemp, Tow, Oakum, and

ROPE MACHINERY, MILL GEARING, SHAFTING.

Lathes, Planers, Drills, Chucks, etc. Iron and Brass Castings. Judson & Snow's Patent Governors constantly on hand.

OFFICE AND WAREHOUSES, NO. 10 BARCLAY STREET, N. Y.

Office and Works, Paterson, New Jersey. JOSEPH C. TODD. oct-27-6f. PHILIP RAFFERTY.

INCORUSTATIONS

Prevented by WINANS' BOILER POWDER, 11 Wall Street, New York.

T. S. Post & Co., Benham, Texas, say: "Since using Winans' Powder, we save ONE cord of wood per day (one-half our fuel), and have better steam, and would not be without the article for ten times its cost."

The Cleveland (Ohio) Paper Mills removed scale 22 inches long by 9 wide and 1 1/2 inch thick.

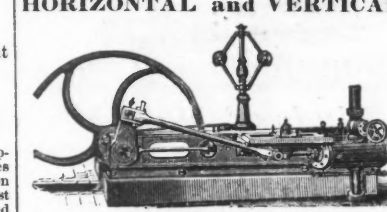
GAYLORD & Co., Portsmouth, Ohio, have used it for 10 years (3,000 pounds yearly) without injury.

Beware of Imitations H. N. WINANS, jan-1f 11 Wall street, New York.

ENGINES, IRON WORK, ETC.

RIDER'S PATENT CUT-OFF ENGINES,

HORIZONTAL and VERTICAL,



BUILT BY THE

DELAMATER IRON WORKS,

Foot of West Thirteenth Street,

NEW YORK CITY.

AND BY THE

Albany St. Iron

Works,

Corner of

Washington and Al-

bany streets,

NEW YORK CITY.

HANDREN & RIPLEY,

Proprietors.

Also, BOILERS, TANKS, and CASTINGS, of all descriptions. nov 2:1y

HUNT, WAITE & FLINT,

Woolen Machine Manufacturers,

And Manufacturers of Upright and Circular Saw Mills,

BREAST AND TURBINE WATER WHEELS,

Regulators, Elevators, Shafting, Gearing, Pulleys, Gate

Screws for Hoisting Gates, Woodworth's Planing Machines, Grist Mills, etc., etc.

Patent Rotary Felling Mills.

Hammer Felling Stocks, Felling Mills, Dusters, Wash-

ers for Rinsing Cloths, Dolly Washers for Hosiery Goods, Wool Washers for Washing Wool, Gigs, Dye Tubs, Blue Vats, and Steam Boxes.

Also Iron Founders. Every description of Castings furnished at short notice. All Machines and Castings furnished at this establishment warranted. june 6-6f

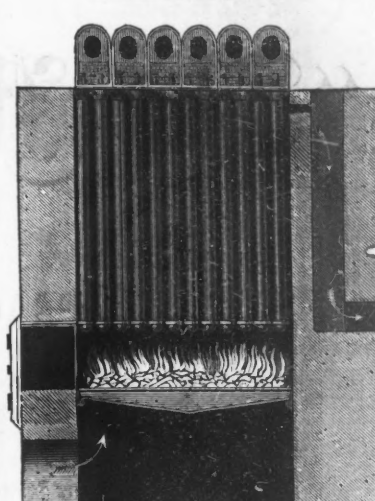
ORANGE, MASS.

STEAM BOILERS.

THE STEAM GENERATOR Manufacturing Company of Penn.

This Company is now prepared to furnish

WIEGAND'S



Patent Improved Steam Generator,

Of any power required, upon two weeks' notice. They have been introduced in this city and thoroughly tested, with most satisfactory results, and are sold under Guarantee of Absolute

Safety from Destructive Explosion.

They are cheaper in first cost and in expense of erection, more economical in fuel, durable and convenient in use, than any other apparatus for generating steam. For Mining purposes it is unequalled, owing to the facility with which it can be transported and erected.

Office of the Company, (Rooms Nos. 5 and 6,) 528 Walnut street, Philadelphia, Pa.

Directors—NELSON J. NICKERSON, WALTER J. BUDD EMMOR WEAVER.

NELSON J. NICKERSON, President.

EDWARD H. GRAHAM, Sec. and Treas. sep 14-ly

WORCESTER STEAM BOILER WORKS, manufacturers of

LOCOMOTIVE, FLUE AND TUBULAR BOILER OIL AND WATER TANKS, GASOMETERS, Etc.

WORCESTER, MASS.

N. B.—Boilers inspected and repaired in the best manner and at short notice.

CHAS. STEWART, Sup't. D. M. DILLON, Treas. may 15-6f

SAWS AND PLANERS.

CIRCULAR SAWS WITH EMERSON'S PATENT MOVEABLE TEETH.

These Saws are meeting with unprecedented success, and their great superiority over every other kind, both as to efficiency and economy, is now fully established

Also,

EMERSON'S PATENT PERFORATED CIRCULAR AND LONG SAWS,

(All Gumming avoided,) and

EMERSON'S PATENT ADJUSTABLE SWAGE,

for Spreading, Sharpening, and Shaping the teeth of all Saws. Price, \$5. Manufactured by the

AMERICAN SAW COMPANY

Office No. 2 Jacob St., near Ferry St., New York. Factory, Trenton, N. J. Branch Office for Pacific Coast, No. 606 Front St., San Francisco, Cal.

Send for new Descriptive Pamphlet and Price List. july 1-ly

RICHARDSON, MERIAM & CO., Manu-

facturers of the latest Improved Patent.

DANIELS' & WOODWORTH PLANING MACHINES

MATCHING, SASH AND MOULDING, TENON-

ING, MORTISING, BORING, SHAPING,

VERTICAL AND CIRCULAR RE-

SAWING MACHINES.

Saw Mills, Saw Arbors, Scroll Saws; Railway, Cut-Off, and Rip-Saw Machines; Spoke and Wood Turning Lathes, and various other kinds of Wood-working Machinery.

Catalogues and Price Lists sent on application. Factory, Worcester, Mass.

Warehouse, 107 Liberty Street, New York. apr 24-1y-q

ROLLSTONE MACHINE WORKS, Manu-

facturers of

BAND SAWS, ROTARY BED PLANERS,

Matching Machines, Moulding Machines, Saw Benches, Chair Lathes, Self-Oiling Pulleys, etc.

june 5-6f FITCHBURG, MASS.

UNITED STATES ASSAY OFFICE,

No. 30 Wall Street, New York City.

Gold and Silver Bullion, Jewelry, Foreign Coins, &c., received on deposit in amounts not less than \$100 in value, and returns made, as soon as assayed, in coin or fine bars, at the option of the depositor, and on the same conditions as at the U. S. Mint. Bullion sent through the agency of Express Companies should be accompanied by explicit instructions as to return of proceeds.

GEORGE F. DUNNING, Superintendent. nov 2:1y

1870.

1870.

PROSPECTUS OF

“The Manufacturer and Builder,”

PRACTICAL JOURNAL OF INDUSTRIAL PROGRESS.

This Journal has now been before the public for one year, and has won golden opinions from all who have examined it. Prior to its rise, the manufacturing and building interests of the United States were without any direct and adequate representation on the part of the public press. In magnitude and importance, they are second to no others on the continent. In publishing “THE MANUFACTURER AND BUILDER,” it has been the aim of the proprietors to give to these interests a full, able and trustworthy representation—to supply, in fact, a want long existing among those engaged in industrial pursuits. As the cause of manufacturing and building is emphatically the cause of SKILLED LABOR, in working for the best interests of the former, the publishers have also advanced those of the latter.

“THE MANUFACTURER AND BUILDER”

Will therefore be as it has always been, a PRACTICAL Journal, appealing directly to the masses, either engaged or interested in the subjects of which it treats. While it is built up upon a truly scientific basis, the superstructure itself is eminently popular, coming within the easy grasp of every intelligent mind.

Party politics find no place in its columns, although, of course, questions of political economy, in so far as they bear upon the manufacturing and building interests, can not be ignored.

Like its predecessor, the volume for 1870 will contain a large proportion of original matter, prepared by the ablest writers of the day. In which important industrial questions will be carefully considered. It will contain, among others, elaborate articles upon the following subjects, namely:

The Different Kinds of Manufacturing Machinery;

The Manufacture of all Kinds of Materials, either Useful or Ornamental, that enter into the Structure of Buildings;

The Stone, Slate, and Marble Interests: Our Extensive Iron and Lumber Interests;

The Stability of the Various Kinds of Structures: The more Common as well as the Higher Forms of Architecture; Lime, Mortars, Cements, etc.; Ventilation, Sewage, and Kindred Subjects;

Discussions regarding the Character, Strength and Relative Value of Building Materials;

**HOMES FOR THE MILLION,
INCLUDING PLANS, DETAILS OF CONSTRUCTION, ETC.**

Whenever these articles admit of illustration, no expense will be spared in getting up engravings, executed in the very best manner. Each of the numbers issued during the year 1869, contained from twenty to twenty-five engravings, and the volume for 1870 will be illustrated with equal profusion.

It will also contain Notes on NEW DISCOVERIES and IMPROVEMENTS, REVIEWS of NEW PUBLICATIONS; SUMMARY of GENERAL PROGRESS in MANUFACTURING and BUILDING, both at home and abroad; SELECTIONS from the best English, French and German Periodicals; CORRESPONDENCE from the chief Manufacturing centres of Europe and America, keeping our readers well informed in regard to such industrial movements abroad as may have significance in reference to the progress of skilled labor at home; a HOME DEPARTMENT, in which will appear entertaining and instructive descriptions, explanations, etc., especially such as illustrate the applications of science to domestic life.

In a word, it is the intention of the publishers to make the paper, in every sense of the term, what is implied in its name.

It will be printed from new type, upon the best quality of paper, and will contain THIRTY-TWO LARGE QUARTO PAGES of interesting matter, closely printed and neatly put together. The rate of subscription will be continued as heretofore at *only \$1.50 per year*. It is hoped that this low rate, combined with the merits of “THE MANUFACTURER AND BUILDER,” will secure for it success, a wide circulation, and make it welcome in every office, manufactory, workshop, and dwelling of the industrial classes of the community.

Address,

WESTERN & COMPANY, PUBLISHERS,

37 Park Row, New York.

"THE MANUFACTURER & BUILDER,"

ITS GREAT SUCCESS! WHY PEOPLE SUBSCRIBE TO IT!

REVIEW OF ITS CONTENTS OF THE PAST SIX MONTHS.

Show it to your Friends.

The success which has attended our efforts to provide a first-class Monthly, devoted to the interests of the industrial classes, has far exceeded our most sanguine anticipations. THE MANUFACTURER AND BUILDER has been received with favor by every class of the community. Manufacturers have taken it for the information which it gives in regard to the improved processes in which they are interested; mechanics have taken it for the instruction which it conveys in regard to matters pertaining to special arts and trades; professional and literary men have taken it for the information which it conveys in regard to the progress of the industrial arts; people, in general, have taken it because it contains much pleasant reading matter for the family circle. That all these classes have been right in their estimate of this journal, will be evident to any one who will read the Table of Contents which we here append. When we state that these articles are almost all derived from original and authoritative sources, it will be seen that we have presented a body of PRACTICAL, THOROUGH, AND RELIABLE INFORMATION, such as can nowhere else be obtained for the sum charged for a year's subscription to THE MANUFACTURER AND BUILDER.

Subscription \$1.50 per Annum, with Liberal Club Rates and Premiums.

Table of Contents of the First Half-Volume of "The Manufacturer and Builder,"

[ILLUSTRATED ARTICLES ARE MARKED WITH AN ASTERISK.]

JANUARY.

*Gold and Stock Telegraphy,	1
Persian Arms, Damask Steel, and Damascening,	2
How to cause a Tempest in a Teapot,	2
The Causes of the Difference in the Color of Bricks,	3
How to make different Cements,	3
Learned Blacksmiths,	3
*Dove-Tail Joints,	4
Wall-damp,	5
The Utilization of Tin Scraps,	6
The Firmness of Paper,	6
New City Buildings,	7
*Have you ever looked through a Microscope?,	8
The Mechanic and his Work,	8
Reversible Seats,	9
Preventive of the Decay of Wood,	9
Colorado Manufactures,	9
Chemical Engineering,	10
The New Art of Fresco-Painting,	10
"Old Says" on Building,	11
The Progress of Building,	11
Chrome-Yellow Paint,	11
*Hints for Sign-Painters,	12
Imitation-Marble,	12
Common Mortar,	13
New Paint for Floors,	13
Apatic: Its Importance in Domestic Economy,	14
Gun-Cotton,	14

FEBRUARY.

*Portable Waincoiling,	33
Ventilation and Warming,	34
A Few Words about Bricks,	35
*The Bessemer Process and its Late Improvements,	35
Wire-Rope,	37
Hollow Walls,	39
Rock-Drilling Machine,	39
Mr. Mudge on Woolen Manufactures,	39
*Water-Proofing Dress Goods,	40
Insoluble Cements,	40
Atmospheric Action on Building-Stones,	40
*Anatomy of the Screw,	41
Lead Pencils,	41
Artificial Light and the Subject of Ventilation,	42
Architecture and Civilization,	43
Arches—Old and New,	43
*Manufacture of Sheet Tin,	44
Rates of Travel,	44
*Hand-Power Machine,	45
The History of Windows,	45

MARCH.

*Brick-Making,	65
Absorbent Capacity of Bricks,	66
Lake Colors—Their Nature and Manufacture,	67

To Restore Burnt Cast-Steel,	45
To Bleach Palm Oil,	45
The Building Stone and Slate of Virginia,	46
The New-York Milling Interest,	47
*The New-City Post-Office,	48
Review of City Buildings,	50
Decay of Wood and Processes for Preserving it,	51
The Daguerrean Process,	51
To obtain Different Shades of Chrome-Yellow,	52
*Improved Cupola and Blower,	52
Literary,	54
Real Estate for Workingmen,	55
The Philosophy of Building,	55
*Villa and Cottage Architecture,	56
Consumption of Milk,	57
Trades and Professions,	58
Bread-Making,	58
Castle-Garden,	58
Queries,	59
Special Notice to Travellers,	59
Advertisements,	59

Sand-Grinding Machine,	73
*The Gothic Furnace,	74
Ventilation and Heating by Currents,	75
*The Ventilation and Warming of School-Houses,	75
*Iron Buildings,	76
*Hints on Economic Building,	78
Copper and its Alloys,	79
Cryolite—Where found, Nature, and Uses,	80
Chrome-Orange,	80
Illinois State Capitol Design,	80
The Uses of Gun-Cotton,	82
Terra Cotta,	82
Building-Stones—Their Preservation,	82

*The Vermont Slate Industry,	83
Literary,	86
*Too Many Irons in the Fire,	87
The Tinning and Silvering of Looking-Glasses,	87
*French Sash-Windows,	88
*Whence Came our Silks?,	88
*Cottage and Villa Architecture,	89
What shall Workingmen Read?,	90
The Dwarf Builders,	90
Nature as a Builder,	91
Sharpening Files by Corrosion,	92
Queries,	92
Special Notices,	92
Advertisements,	92

Welding Copper,	140
The Largest Suspension Bridge,	140
*Improved Hoisting Apparatus,	141
Colored Marbles,	141
The Piano-Forte,	142
Thames Embankment—South Side,	142
Seaweed Charcoal,	142
Ventilation and Warming,	143
The New Metal Hydrogenium,	144
Painting Zinc,	144
Artificial Alizarine for Coloring,	144
Priscian a little Scratched,	144
Suez Canal,	144
*The New State Emigrant Hospital, Ward's Island,	145
Magenta,	145
Varnishes for Iron,	147
Ornamental Glass—Opaline and Enamel,	147
Ship-Building—Here and in England,	147

Industrial Progress,	147
A New Ornamental Wood,	148
Sprinkling Streets with Deliquescent Salts,	148
*Old and New Fire-Grates,	148
Effect of Cold upon Tin,	148
Cryolite as a Source of Soda,	149
Literary,	150
Credit,	151
On Going Surety,	151
Interior Decorations,	151
*Church Architecture,	152
*Ornamental Work—Ceiling and Railing,	153
Purifying Water,	154
Adulterations,	154
Indelible Inks,	154
New Cements,	154
Welding Steel to Iron,	154
Queries,	155
New Advertisements, etc.,	155

APRIL.

*Improvement in Hand-Drills,	97
Renovating Silk Hats,	97
Memoranda concerning Nails,	98
Comparative Weight of Pattern and Castings,	98
Flint-Glass,	98
Wolfram or Tungsten Steel,	99
Cheap Black Walls,	99
*Stereotyping,	99
Edge-Tools,	102
Road-Dust and Vegetation,	102
Aniline Colors,	102
Soap-Making in the Olden Time,	103
*Manufacture of Vinegar,	104
Textile Fabrics from Glass,	104
The Effect of Artificial Light upon the Eyes,	105
*The Daguerrean Process,	105
Building in California,	105
The Piano-Forte,	106
The Art of Gilding,	106
Ventilation and Warming of School-Houses,	107
*The New-York Fire-Place Heater,	109
Cheap Houses—Building on Pisé,	110

Economic Furniture,	111
The Manufacture of Cases for Percussion-Caps,	111
*The Thames Embankment,	112
*Automatic Indicator for Water and Steam,	113
*Winds and Chimney Draughts,	115
*Improved Electric Fuse,	116
*Stone-Breaking and Ore-Crushing,	117
Literary,	118
Are Men Equal?,	119
Beauty in the Household,	119
Coöperation,	120
Irish Moss,	121
*Cottage and Villa Architecture,	121
Public Baths,	121
Manufacture of Brushes,	122
A Large Building,	122
To Clean Glass,	122
How to Make the Peaseley Cement,	122
Polytechnic Association of the American Institute,	122
Manufacturer and Builder at \$1.50 per year—How It is Done,	122
Large Cash Premiums,	123
Queries,	123

MAY.

*The Telephone,	129
Peroxide of Hydrogen for the Hair,	130
The Daguerrean Process,	130
Glue,	130
How to put a Cross-cut Saw in Order,	131
Coralline Dye—Injurious Effects Therefrom,	131
Mixing Things Up,	131
*On Boiler Explosions,	132
How to Repair Chain Pumps,	134
New Element,	134
*Béton Building,	135
Hydraulic Mortar,	135

Shellac for Water-Proof Coatings, Dyes, Paints, and Printing Inks,	136
*Improvement in Billiard Tables,	137
Historical Notes on Paper Manufacture,	137
Kalsomining Walls,	138
A Plea for Stone,	138
On Forging, Hardening, and Tempering Mill-Picks,	139
Chrome-Yellow Paint Practically Tested,	138
*Water-Closets,	140

*Improved Steam Pump,	161
What Paint shall we use?,	162
Varnishes—their Nature and Manufacture,	162
Something of practical Importance in the Use of Plaster-of-Paris,	163
Influence of Water in the Manufacture of Wax-Leather,	163
Why do we Oil our Whetstones?,	163
Compressed Leather,	163
*The Art of Electrotyping,	164
Practical Hints on Working and Tempering Steel,	166
Spiritual Photographs,	167
*Too Much Pork for a Shilling,	167
Credit to whom Credit, etc.,	167
Store-Shutters,	168
Damp Cellars,	168
The Velocipede as a Mechanical Agent,	168
Calculating Areas by Weight,	168
Aniline Gray,	168
The Generation of Oxygen Gas from Sulphuric Acid,	168
*On Testing Iron by Magnetism,	169
Blowing a Wine-Glass,	169
How Jewelry is Made,	170
American Wheels,	170
Ventilation and Warming,	171
The Manufacture of Pins,	171
Right-Hand and Left-Hand Locks,	171
Lisleux and his Linen Factories,	171
Cleaning Gilded Ware,	171
Enameled Tiles,	172
*Salt—its Manufacture and Uses,	172
Paper Belting,	173
Vegetable Oils—their Production and Purification,	174
Chimneys and Chimney-Shafts,	174

JUNE.

Artificial Stone,	161
Plank Walls for Cottages,	161
New Fact in the Behavior of Iron,	165
Science and Art,	175
*The Kansas City Bridge,	176
Cement to resist Red Heat and Boiling Water,	178
Recovery of Fatty Matter from Waste Soap-Waters,	179
Paper Houses,	179
Sodium as a Substitute for Phosphorus in Lucifer Matches,	181
A Plea for Iron,	181
To Keep Nails from Rusting,	181
*Wrought-Iron Arch Girders,	181
Liquid Fuel,	181
New Mode of Breaking Masses of Iron,	181
Utilization of Street Dust,	181
Literary,	180
How to Spoil a Husband,	180
Cheese,	183
A New Alloy,	184
*A Country or Suburban-Barn,	184
A New Material for Bonnets,	185
*Design for a Summer House,	185
Workingmen as Students,	185
Eating,	185
The Philosophy of a Candle,	186
Adulterations,	187
Recipes for Earthen-Ware Glazing,	187
Hemp,	189
A Poor Prospect for the Year 1900,	189
Setting Fence-Posts,	187
Queries,	187
New Advertisements,	189

The above speaks for itself. In a period of six months we gave upwards of 500 COLUMNS OF MATTER, from the pens of the best writers in the country and presented in connection therewith upwards of 150 ENGRAVINGS! The second half volume is equal to the first half in every respect, and it is our determination, during 1870, to even surpass all our former efforts and make the MANUFACTURER AND BUILDER INDISPENSABLE to every

MECHANIC, ARCHITECT, BUILDER, ENGINEER, CARPENTER, MACHINIST, AND LABORING MAN IN THE COUNTRY.

VOLUME ONE, BOUND

In Cloth, with Gold Mountings, can be had after Dec. 15th. Price \$2.25. Send in your orders at once. Those received in advance will be filled first.

Address,

WESTERN & COMPANY, Publishers,
NO. 37 PARK ROW, NEW YORK.

MACHINISTS' SUPPLIES.

LESCOT'S PATENT HOLLOW LATHE DOGS AND CLAMPS.—A set of eight Dogs from 3/4 to 2-in., inclusive, \$8. A set of twelve from 3/4 to 4-in., \$17 30. Five sizes Machinists' Clamps, from 2 to 6-in., inclusive, \$11. Send for Circular. C. W. LESCOT, n 2:1y South Norwalk, Conn.



THE CHALMERS-SPENCE PATENT NON-CONDUCTOR FOR COVERING BOILERS ETC.

Also for protecting Water Pipes and Mains from FROST. This Composition is NON-COMBUSTIBLE. It never DETERIORATES, and will last as long as the boiler or pipe to which it is applied. It saves from 2) TO 30 PERCENT. in fuel according to circumstances. This has been practically demonstrated. Steam passes through any length of piping covered with this Composition QUITE DRY.

Extensively used in the British Navy and by the leading Manufacturers, Shipbuilders, and Steamship Companies of Great Britain and the Continent; and since its introduction in America it has given universal satisfaction. In witness whereof see pamphlet containing names and testimonials, to be had by applying to the only manufacturers in this country.

J. & J. CHALMERS,
Foot of East Ninth street, New York.
Or, to E. H. Ashcroft, Boston, Agent for New England; L. M. Hart, 522 Walnut street, Philadelphia; F. A. Shuck, 34 Peter's street, New Orleans; J. Kupferle & Co., St. Louis, Mo. nov 30-3m

WOOD, LIGHT & CO.,
Manufacturers of
IMPROVED LATHES,
FOR TURNING SHAFTING.
IMPROVED COUPLING BOX,
with Locks on Shaft for connecting Shafting; and
IMPROVED BOLT CUTTER.

Persons purchasing Shafting, or engaged in its manufacture, or having use for a Bolt-Cutter, should examine these improvements, before purchasing elsewhere.

Warehouse, 107 Liberty Street, New York City.
Manufactory, Junction Shop, Worcester, Mass. apr 24-1y-q

GALLATIN & BREVOORT
MACHINE WORKS,
223 FRONT STREET, NEW YORK.
SHAFTING PULLEYS and HANGERS
of the best quality on hand and to order.
Craig's Patent Oscillating Engines,
with Balanced Valve and Adjustable Cut-off.
sept 28-3m-o.s.

PHILOSOPHICAL INSTRUMENTS,
GLOBES, ELECTRICAL MACHINES,
Magneto-Electric Batteries, Telegraph
Models, Air-Pumps,
CHEMICAL AND SCHOOL APPARATUS OF EVERY
DESCRIPTION.
Send Ten Cents for a Catalogue. A priced and illustrated Catalogue of Magic Lanterns and Slides sent free.
W. MITCHELL McALLISTER,
nov 2:4t o s 728 Chestnut street, Philadelphia, Pa.

PROVIDENCE TOOL COMPANY,
PROVIDENCE, R. I. [Established 1845.]
Manufacturers of Nuts and Washers, Bolts, Chain Links, Pick Axes, Can Rings, Plate Hinges, Threshing-Machine Teeth, Hooks and Thimbles, Clinch Blings, Connecting-shackles, Ship Scrapers, Marlin Spikes, &c., &c. Police Hand-Cuffs and Ankle Shackles, Cast Steel Hammers.
NEW YORK WAREHOUSE, 29 BEEKMAN STREET.
H. B. NEWHALL, Agent.
Sept. 28:4t

LUCIUS W. POND'S NEW TOOLS.
NEW AND IMPROVED PATTERNS—Lathes, Planers, Drills, Milling Machines, Boring Mills, Gear and Bolt Cutters, Punches and Shears for Iron. Dealer in
IRON & WOOD WORKING MACHINERY
Works at Worcester, Mass. Office, 98 Liberty St., New York.
aug 4-1y-os S. N. HARTWELL, General Agent.

TURBINE WATER WHEEL MANUFACTURING COMPANY.
CHASE'S
IMPROVED EXCELSIOR JONVAL
TURBINE WATER WHEEL.
J. D. Chase & Sons and D. Pomeroy's Patent, July 31, 1866. Chase's celebrated improved superior
CIRCULAR SAW MILLS.
Surveys for Dams, Mill-Sites, etc. Cotton, Woolen, Paper, Lumber, Flouring and Grist Mills constructed. Shafting, Gears, etc., at short notice. For Circulars with Cuts, representing prices and description, please address
J. D. CHASE & SONS, Agents,
Orange, Mass.
june 5-4f-q

W. M. A. HARRIS, MANUFACTURER OF CORLISS STEAM ENGINES, Boilers & Machinery.
These engines are built under the several patents granted GEO. H. CORLISS. In uniformity of speed under constant variation of load, they are excelled in not a single instance by any other engine. In economy of fuel they save from 50 to 80 per cent. over engines of other construction. The peculiarity of style is original with the inventor, and the working parts are so arranged that they are easy of access, which is the case with no other engine. The reputation of the Corliiss Engine is thoroughly established, and parties purchasing are to purchase the right to use. Corner of Park and Promenade streets, Providence, R. I. Sep 28:3m

MACHINISTS' SUPPLIES.

NEW YORK BELTING AND PACKING COMPANY. The oldest and largest manufacturers in the United States of

Vulcanized Rubber Fabrics,
Adapted to Mechanical Purposes,

Invite the attention of all who are interested in the sale or use of such articles to the high standard quality and low prices of their various manufactures, comprising
Machine Belting, Steam Packing, Leading Hose, Suction Hose, Car Springs, Wagon Springs, Billiard Cushions, Grain Drill Tubes, etc., etc., etc.,

"TEST" HOSE

made expressly for the use of Steam Fire Engines, and will stand a pressure of 400 pounds per square inch. Officers of Fire Departments requiring new hose, will find this much superior in strength and quality to any other.

PATENT SOLID EMERY VULCANITE WHEELS, a composition of rubber and emery, making a very hard uniform substance of the nature of stone throughout. These wheels for grinding and polishing metals, "gumming" saws, etc., are the most economical and effective tools that can be used.

WAREHOUSE, 37 AND 38 PARK ROW, NEW YORK.

JOHN H. CHEEVER, Treasurer.

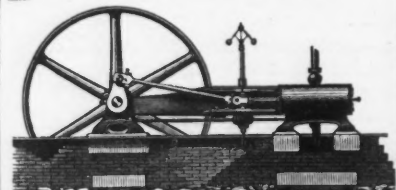
Price lists and further information may be obtained by mail or otherwise on application.
oct 30-1y-os

ENGINEERS' SUPPLIES.

Lescho's Patent
DIAMOND-POINTED
STEAM DRILLS.

adapted to every variety of ROCK-DRILLING. The unequalled efficiency and economy of these Drills are now acknowledged both in this country and Europe. The reputation which they acquired at the Mont Cenis Tunnel, has been sustained by their complete success in the mines and quarries of this country. These Drills are built of various sizes and patterns, both with and without boilers, and bore from one to six (1 to 6) holes at a time, at a uniform rate, per hole, of three to five (3 to 5) inches per minute in hard rock; eight to ten (8 to 10) inches per minute in slate; and sixteen to twenty-two (16 to 22) inches per minute in coal. They are adapted to Channelling, Gadding, Shafting, Tunneling, and open cut work; also to deep boring for testing the value of mines and quarries. **TEST CORES,** in the form of solid cylinders of rock or mineral, are taken out by the "Prospecting Drill," showing the character of mines at any depth. Used either with steam or compressed air. Simple and durable in construction. Never need sharpening. Manufactured only by
SEVERANCE & HOLT,
Office, 16 Wall St., New York.
aug 11-1y

BABCOCK & WILCOX'S PATENT



STATIONARY STEAM ENGINES.
These Engines are fitted with flat slide valves, having a CONSTANT THROW, and consequently equal wear, under all circumstances; our Patent
AUTOMATIC CUT-OFF operated through the Governor, by the direct action of the steam, to suppress the steam at any point in the stroke, and our Patent
PARALLEL ISOCHROMAL GOVERNOR, which gives the same speed under all conditions of load and pressure of steam. They are unequalled for **ECONOMY OF FUEL, REGULARITY OF SPEED, AND SIMPLICITY OF MECHANISM.**
BABCOCK & WILCOX'S PATENT TUBULOUS BOILER is superior to all others in **ECONOMY, EFFICIENCY, DURABILITY, AND SAFETY.**
BABCOCK, WILCOX & CO.,
sep 7-1y os No. 44 CORTLANDT STREET, New York.

GUN-POWDER

THE LAFIN & RAND POWDER CO.,
170 BROADWAY, NEW YORK, deliver Mining, Blasting, and Sporting Powder, from their Agencies in all parts of the United States, and their Works at Kingston, Newburg, Saugerties, and Catskill, N. Y., Pottsville, Carbondale, and Scranton, Pa., Baltimore, Md., and Platteville, Wis.
Safety Fuse at Wholesale. nov 2:1y

GUNPOWDER PILE-DRIVER—TOMAS SHAW PATENT.—The Company are prepared to sell rights, or machines, or will contract for driving piles quicker and better than it can be done by any other machine.
Fifty Blows Per Minute and no Crushing or Shattering.
For description and illustration see this Journal of August 17, th, Vol 8, No. 7. Address
GUNPOWDER PILE-DRIVER,
aug 21-1y o. Nos. 505 Minor street, Philadelphia.



MANUFACTURERS OF
STEAM VACUUM AND WATER GAUGES,
BOILER FEEDERS AND ENGINE ROOM FIXTURES.
No. 8 CORNELIA STREET, UTICA, N. Y.
Send for Circular. sep 6-3m

ENGINEERS' SUPPLIES.

B. E. STURTEVANT'S
NEW PATENT IMPROVED
TAN
PRESSURE BLOWERS
MANUFACTORY & SALESROOM
72 SUDBURY ST. BOSTON.
feb 13-1y-os

RAILROAD IRON FOR MINES.

Stock Constantly on Hand
of any weight and pattern, and sold in lots to suit purchasers. Also, Chairs, Spikes and Fish Joints for same.

16 lbs. per YARD.
25 Tons per Mile.

DANAS & LITCHFIELD,
FOR SALE BY
(P. O. Box 5189)
18 WILLIAM ST.,
NEW YORK.

Light Locomotives, for use in Collieries, Mines, etc.
mch 13-6m

HEBBARD CAR SPRING CO.,

Manufacturers of Patent Right and Left Spiral
Steel Car Springs.



M. B. WASHBURN,
General Agent,
137 and 141 Elm Street, New York City.
jan 23-1y-isq

WIRE ROPE

MANUFACTURED BY
JOHN A. ROEBLING'S SONS,
TRENTON, N. J.
FOR
Inclined Planes, Mining,
Standing Ship Rigging,
Suspension Bridges, Ferries,
Stays and Guys on Bridges,
Cranes and Shears,
Derricks, Tillers, etc.
A large stock of Wire Rope constantly on hand. Orders filled with dispatch.
For strength, size, and cost, see circular, which will be sent on application. dec 26-1f

STEAM ENGINES

FROM 4 TO 500 HORSE-POWER.
Including CORLISS PATENT CUT-OFF ENGINES, SLIDE VALVE STATIONERY ENGINES, and PORTABLE ENGINES. Also, IMPROVED CIRCULAR SAW MILLS, etc.
Send for Descriptive Circular and Price List.
WOOD & MANN STEAM ENGINE CO.,
UTICA N. Y.
Warerooms, 42 Cortlandt Street, New York; and 201 and 203 South Water Street, Chicago, Ill.
nov 7-1y-os

MISCELLANEOUS.

DESULPHURIZING ELECTRO-MINING COMPANY, SYRACUSE, N. Y.
President.....Hon. T. T. DAVIS.
Vice President.....JAMES P. HASKINS.
Superintendent.....J. H. RAE, M. D.
The Superintendent, Dr. Rae, will go to Colorado to erect works early in September. There is no stock for sale. This is a legitimate Company, that propose to spend their own money to determine the commercial value of the several Patents issued to Dr. Rae.
sept 21-1f

E. D. SEARS' WOOD-ENGRAVING ESTABLISHMENT.
Engraving, Designing, and Photographing on Wood, in all its branches, viz: Portraits, Fine Book Work, Machinery, Maps, Buildings, Illustrated Catalogues Views, etc.
N. B. Special attention given to Color Work of all descriptions.
48 BEEKMAN STREET, NEW YORK.

FILE-COVERS. FILE-COVERS. For preserving the numbers of the **ENGINEERING AND MINING JOURNAL.** Price \$1.50. For sale by **WESTERN & CO.,** 37 Park Row, New York.

PUBLICATIONS.

PUBLICATIONS OF THE AMERICAN INSTITUTE OF ARCHITECTS.

WESTERN & COMPANY

Having made arrangements with the Committee on Library and Publications of the above Association, are prepared to furnish the publications of the Institute to the trade and the public.

The Publications consist of the Proceedings of the Annual Conventions of the Institute, and Papers read before the Chapters of that body, as well as Papers contributed by Members of the Institute and published by its Committee on Library and Publications.

They are elegantly printed Pamphlets of large quarto size, with two columns to a page.

The Pamphlets thus far issued comprise the publications for two years past, and cover transactions of three years.

LIST OF PUBLICATIONS TO DATE.

I.
PROCEEDINGS OF THE ANNUAL CONVENTION OF THE

American Institute of Architects,

Held in New York, October 22d and 23d, 1867.

Comprising, Minutes of the Convention, The Annual Address by Richard Upjohn, President; Reports of the Trustees and Standing Committees, and the Closing Address.
32 Pages, Quarto.....Price, 30 cents.

II.

FIRE-PROOF FLOORS

FOR
Banks, Insurance Companies, Office Buildings, and Dwellings.

Tables Showing the Distances from Centres at which Rolled Iron Beams should be Placed, and the Weight of Metal per superficial foot of the Floor,
By R. G. HATFIELD, F. A. I. A.

8 Pages, Quarto.....Price, 30 cents.

III.

Proceedings

OF THE
SECOND ANNUAL CONVENTION

Held in New York, December 8, 1868
Comprising the Minutes of the Convention, The President's Address by Richard Upjohn, Esq., and the Reports of Trustees and Standing Committees.
16 Pages, Quarto.....Price 40 cents

IV.

REMARKS

ON
FIRE-PROOF CONSTRUCTION;

A Paper read before the New York Chapter of the American Institute of Architects, April 8, 1869.
By P. B. WIGHT, F. A. I. A.

8 Pages, Quarto.....Price, 30 cents.

V.

THE

Architectural and Other Art Societies of Europe;

SOME ACCOUNT OF THEIR
ORIGIN, PROCESSES OF FORMATION, AND METHODS OF ADMINISTRATION,
With suggestions as to some of the conditions necessary for the maximum success of a National American Architectural-Art Society, with its local dependencies.
By A. J. BLOOR,

FELLOW OF THE AMERICAN INSTITUTE OF ARCHITECTS

Read before the New York Chapter A. I. A., February 16, 1869.
62 Pages, Quarto..... Price, \$1

The above Pamphlets may be had singly, and will be sent by mail to any address on receipt of the price.
THE TRANSACTIONS BOUND.

The Publications of the Institute may also be had bound in cloth, making a handsome quarto volume of 126 pages, comprising the Transactions of the Institute for three years, ending November 16, 1869, the time of holding the Annual Convention for the present year. Price, \$3.

WESTERN & COMPANY will offer for sale the Proceedings of the Annual Convention, held on the 16th and 17th of November, 1869, as soon as issued. Orders will now be received.

WESTERN & COMPANY will also publish the papers to be read at the meetings of Chapters of the Institute, during the coming year in the **ENGINEERING AND MINING JOURNAL,** and abstracts in the **MANUFACTURER AND BUILDER,** which will be duly announced. Address

WESTERN & COMPANY

No. 37 PARK ROW, NEW YORK.