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## Structure and Concept – Bicycle Deceleration Performance

- Srake Performance of Vehicles with Independent Brakes
- Ideal Brakeforce Distribution
- Test Results Rear Brake Application
- Parameter Variations
- Conclusion

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## Brake Performance of Two-Wheelers

Challenge #1:

Maintaining vehicle stabilty requires a rotating front wheel

Challenge #2:

Avoiding rear-wheel liftoff

Challenge #3:

Ideal brake operation requires two-channel brake control





## **Assumptions - Behavior**

- High deceleration values require experience and control
  - Avoid front wheel lock
  - Avoid tip-over
  - Two-channel: Decreasing rear wheel force while increasing front wheel force
- It should probably not be assumed that typical riders are able to reach the physical limits
- The safest method for emergency braking on a two-wheeler is rear wheel only



## Front Wheel Lock – Capsize Mechanism

- A locked front wheel cannot take side force, friction opposed to moving direction
- Vehicle is unstable in roll and yaw motion
- Small disturbances would lead to immediate capsize





## Wheel loads for car and two-wheeler during deceleration

- Center of gravity high
- Wheelbase short
- Deceleration transfers wheel load from rear to front
- Wheel load of rear wheel might become zero
- For increased deceleration, vehicle (TW) tips over



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## **Ideal Brakeforce Distribution**

- ⇒ Brake force per wheel:  $F_{B,i} = \ddot{x} \cdot F_{z,i} \le \mu \cdot$
- ⇒ Wheel load for deceleration ( $\ddot{x} < 0!$ )
  - $F_{z,front} = \frac{l_h}{l} \cdot m \cdot g \frac{h_s}{l} \cdot m \cdot \ddot{x}$ , increases during braking
  - $F_{z,rear} = \frac{l_v}{l} \cdot m \cdot g + \frac{h_s}{l} \cdot m \cdot \ddot{x}$ , decreases during braking
- Brake force per wheel:
  - $\frac{F_{b,front}}{m \cdot g} = \frac{l_h}{l} \cdot \ddot{x} \frac{h_s}{l \cdot g} \cdot \ddot{x}^2$
  - $\frac{F_{b,rear}}{m \cdot g} = \frac{l_v}{l} \cdot \ddot{x} + \frac{h_s}{l \cdot g} \cdot \ddot{x}^2$
- Soth equations lead to brakeforce distribution diagram:



# Exact Calculation of Maximum Deceleration for Rear-Wheel Brake Application

**②** Wheel load: 
$$F_{z,rear} = \frac{l_v}{l} \cdot m \cdot g - \frac{h_s}{l} \cdot m \cdot \ddot{x}$$

Maximum possible deceleration:

$$m \cdot \ddot{x} = \mu \cdot \frac{l_{v}}{l} \cdot m \cdot g - \mu \cdot \frac{h_{s}}{l} \cdot m \cdot \ddot{x}$$
$$\Leftrightarrow \ddot{x} + \mu \cdot \frac{h_{s}}{l} \cdot \ddot{x} = \mu \cdot \frac{l_{v}}{l} \cdot g$$
$$\Leftrightarrow \ddot{x} = \frac{l_{v}}{\frac{l}{\mu} + h_{s}} \cdot g$$

**Front Wheel:**  $(\frac{\ddot{x} > 0 \text{ for braking}}{2})$ 

**•** Wheel load: 
$$F_{z,rear} = \frac{l_v}{l} \cdot m \cdot g + \frac{h_s}{l} \cdot m \cdot \ddot{x}$$

Maximum possible deceleration <u>case 1</u>:

$$m \cdot \ddot{x} = \mu \cdot \frac{l_{v}}{l} \cdot m \cdot g - \mu \cdot \frac{h_{s}}{l} \cdot m \cdot \ddot{x}$$
$$\Leftrightarrow \ddot{x} + \mu \cdot \frac{h_{s}}{l} \cdot \ddot{x} = \mu \cdot \frac{l_{v}}{l} \cdot g$$
$$\Leftrightarrow \ddot{x} = \frac{l_{h}}{\frac{l}{\mu} - h_{s}} \cdot g$$

Maximum deceleration <u>case 2</u>: Rear wheel load = 0, tipping over

$$0 = \frac{l_v}{l} \cdot m \cdot g - \frac{h_s}{l} \cdot m \cdot \ddot{x}, \rightarrow \frac{l_v}{h_s} \cdot g = \ddot{x}$$

S Maximum front wheel deceleration:  $\ddot{x} = \min\left(\frac{l_{\nu}}{h_{s}} \cdot g; \frac{l_{h}}{\frac{l}{\mu} - h_{s}} \cdot g\right)$ 

## **Brakeforce Distribution Diagram**

- Ideal brake force distribution as function of
  - CG Position
  - Wheelbase
- A: Maximum deceleration with front wheel brake
- B: Maximum deceleration with rear wheel brake



## **Experiment Bicycle**

- Rear-heavy bike
- Equipped with deceleration and speed logger
- Application of rear wheel only
- 4 riders, masses known





#### Measurement Results (1)









## **Other Bikes**

Geometry of saddle – CG – wheelbase comparable to other bikes





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## **Measurement Results (2)**





#### **Comparison of Bicycles and Riders**





#### **Speed Reduction for Braking at PoNR**

v Bicycle [km/h]	a Bicycle [m/s²]	t PoNR [s]	s PoNR [m]	v avoidance [km/h]
10	3.5	0.58	1.46	21.18
<mark>15</mark>	<mark>3.5</mark>	<mark>0.72</mark>	<mark>2.72</mark>	<mark>30.15</mark>
20	3.5	0.88	4.59	41.06
25	3.5	1.06	7.03	52.75
30	3.5	1.25	10.04	64.83



## Conclusions

- Rear wheel brake application considered as safest variant for emergency brake
- Typical bicycles in theory allow approximately 3.5 m/s<sup>2</sup>
- $\bigcirc$  Measurements show: Maximum MFDD ~ 3.9 m/s<sup>2</sup>, average 2.7 m/s<sup>2</sup>
- $\bigcirc$  Effect of 3.5 m/s<sup>2</sup> on required speed reduction:
  - TTC for Braking  $\rightarrow$  0.72 s
  - Avoidance Speed  $\rightarrow$  30 km/h