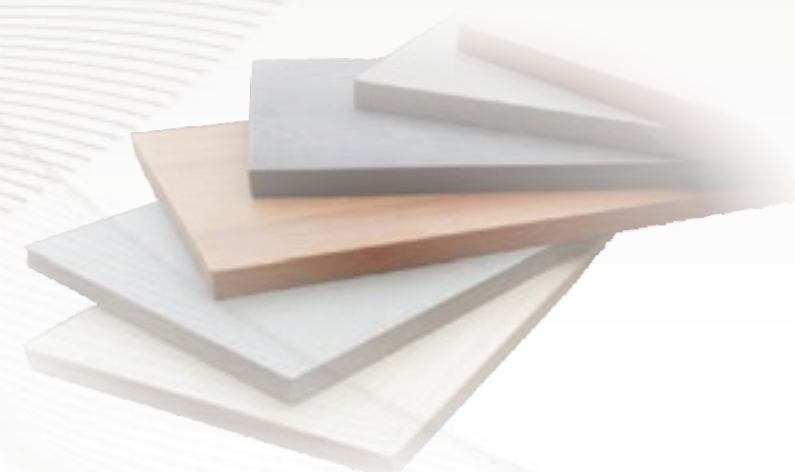




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Master EDGING



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De illustraties in deze catalogus zijn niet bindend.

ME 511

- *Computer Control Flexible Edging*

Intelligent Edging for industrial 4.0



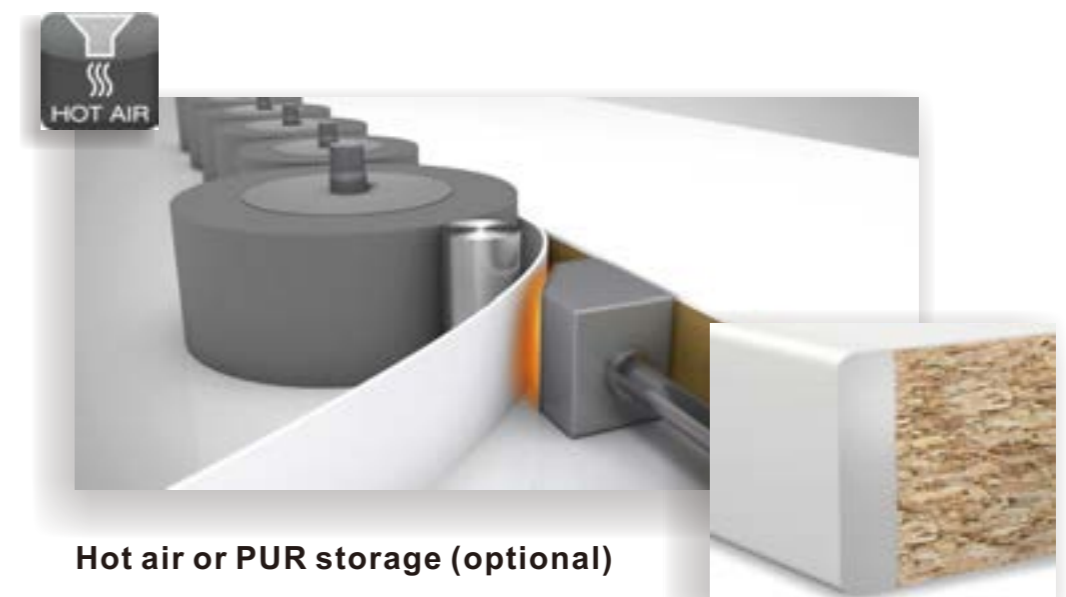
Belt conveyor(Press beam auto postioning)



5 Roller Pressing



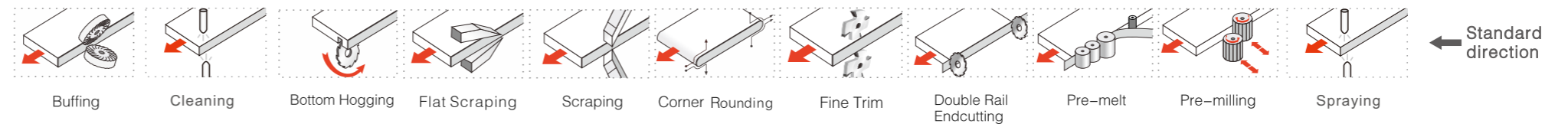
4 Postions servo edge feeding



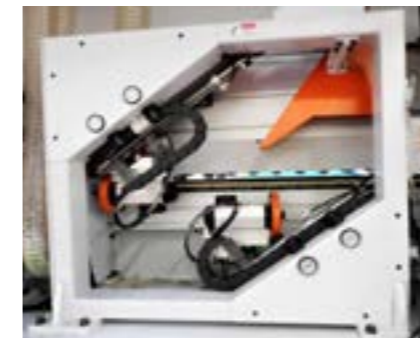
Hot air or PUR storage (optional)

ME 511

• *Computer Control Flexible Edging*



PC Control :High speed/intelligent edge banding machine



Double rail endcutting

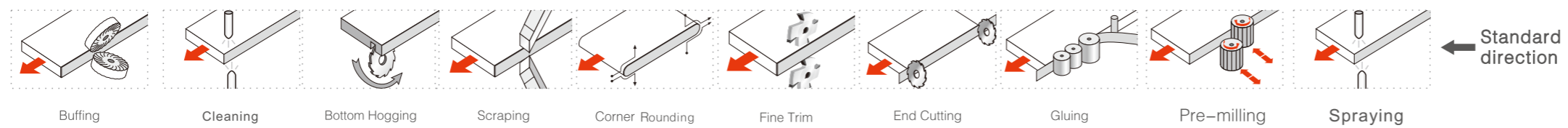


Corner Rounding

ME 409

- Standard with corner and premilling

Industrial 24 Hours Work House



4 Positions servo edge feeding (Option)



Tilting End Cutting

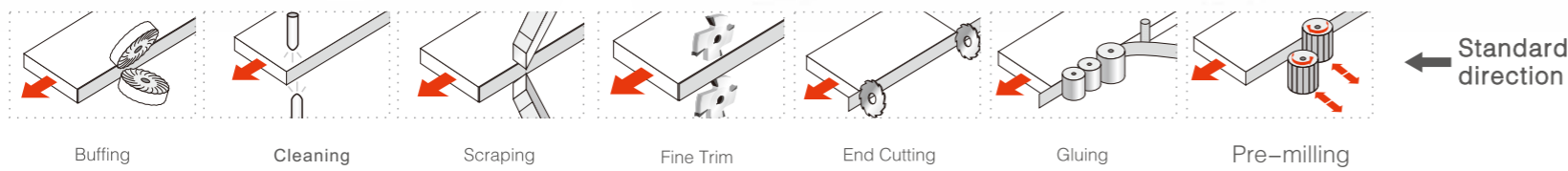


Corner Rounding

ME 310

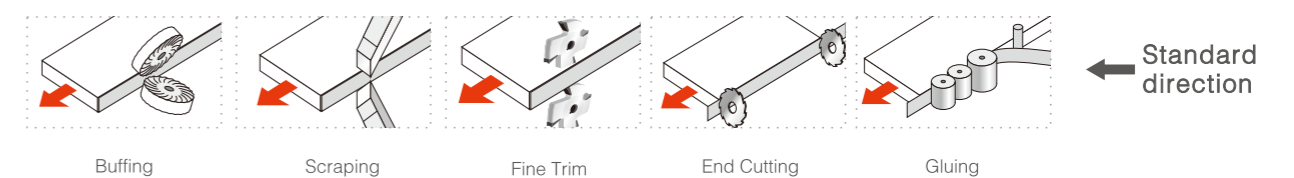
- Common Application
- Premilling and Quik glue change

High Speed Compact Length



ME 308

- Economical solution





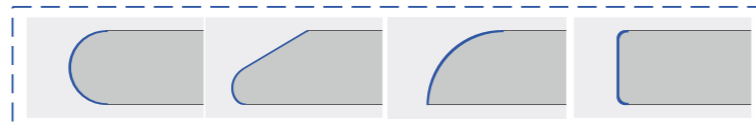
Pneumatic Control System
Automatically change between 4 different kinds of edge thickness.



Hogging
Available with multi hogging directions.



Corner Rounding(4/5 Series)
Patented technology
Corner-round with high precision ensures a best press effect.



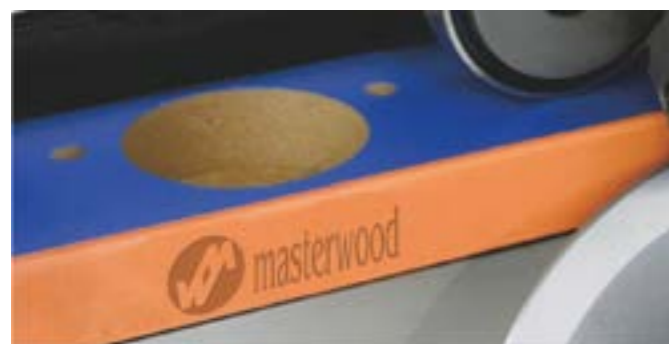
Flat scraping mechanism
Scrapping off the visuable glue line,to make surface more smooth beautiful.



Pre-melt Unit
Fast melting within 15 minutes,change glue pot more quickly.



Pre-milling mechanism
Milling off the flowless on workpiece with diamand cutters.



Nesting device(Optional)
Nesting friendly rollers.



Spray Unit
Good for clean glue lines.

UNIT			511	409	310	308
10 Inch HMI				●	●	●
PC control			●	opt		
Bar code scanner			●			
Premilling Spray			●	●	opt	
Premilling			●	●	●	
Heating Lamp			●	opt		
Preheating Unit				●	●	
Double Preheating			●	opt		
3kg Fix Glue Pod						●
Quick change Glue Pod			●	●	●	
Standby Pod Heating			●			
4 Roll Edge store			●	opt		
Edge Cutting			●	●	●	●
Edge Pressing				●	●	●
5 Roller Pressing			●	●		
Tilting End Cut				●	●	●
Double Rail End Cut			●			
Automatic Press Beam			●	●	●	●
Rough Trimming			●			
Fine Trimming			●	●	●	●
Pneumatic Trimming			●	opt		
Corner Round			●	●		
Scraping			●	●	●	●
Pneumatic Scraping			●			
String Snapper			●			
Flat scraping			●	●		
Nesting Friendly			●	●	●	●
Hogging Unit			opt	opt		
Buffing			●	●	●	●

MAIN TECHNICAL DATA			511	409	310	308
Feed speed(m/min)			15-23	15-23	15-23	15-23
Edge thickness(mm)			10-60	10-60	10-60	10-60
Panel thickness(mm)			0.4-3	0.4-3	0.4-3	0.4-3
Panel length(mm)			≥120	≥120	≥120	≥120
Panel width(mm)			≥95	≥95	≥80	≥80
Min.Panel size(mm)			120*95	120*95	120*80	120*80
Total power(kW)			26.92	18.15	16.05	9.10
Working pressure(MPa)			0.6	0.6	0.6	0.6
Overall size(L*W*Hmm)			7290*990*1768	6897*830*1768	4994*830*1620	3938*830*1620
Dust outlet size			Ø100	Ø100	Ø100	Ø100