



FH Salzburg

# Green Transition in Construction

Wood solutions in construction



Technology  
Health  
Media



FH Salzburg

# Salzburg University of Applied Sciences



Technology  
Health  
Media

# UAS Salzburg

- since 1995
- 4 campuses
- 19 Bachelor degree programmes
- 11 Master degree programmes
- 2,700 students and 6,000 graduates
- 320 permanent staff
- more than 900 contractual lectures
- practice-oriented degree courses
- hall of residences on every campus
- best transportation links
- state-of-the art infrastructure
- excellent industry ties
- very good student-teacher ratio



@ FH Salzburg/Wildbild



Quelle: proHolz



Construction Systems

Materials

Market Share

Timber solutions in construction - construction systems



## Supporting structure

Load carrying structures in timber constructions can be simplified divided in

- **lightweight** or
- **solid** structures.

# Timber constructions - construction systems



Post Contructions



Timber frame constructions



Solid Timber Constructions



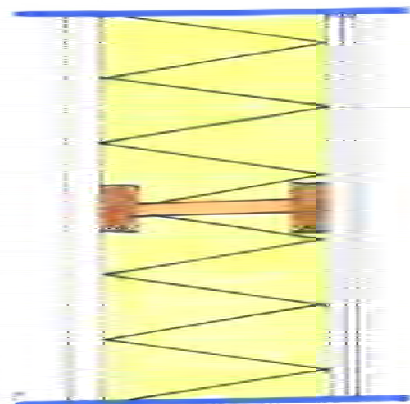
## Timber constructions - construction systems



### Lightweight constructions

wood panel and timber frame constructions

- Load bearing and insulation within one section

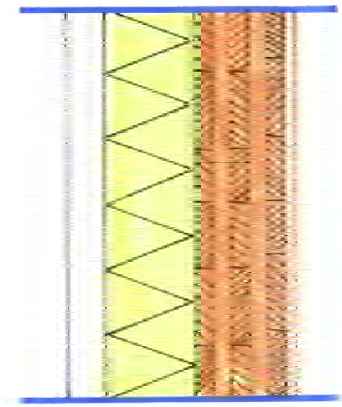


Insulation  
Supporting

### Solid constructions

log, laminated and cross laminated timber constructions

- Load bearing and insulation within different sections distributed



Insulation | Supporting

## Timber constructions - construction systems



### **Lightweight constructions**

wood panel and timber frame constructions

- Minor material use for structure
- Low size-ratio for wall
- Air tightness – accurate design and finish necessary
- Low fire protection, additional layers necessary
- Low storage mass, additional layers/materials necessary

### **Solid constructions**

log, laminated beam, cross laminated timber constructions

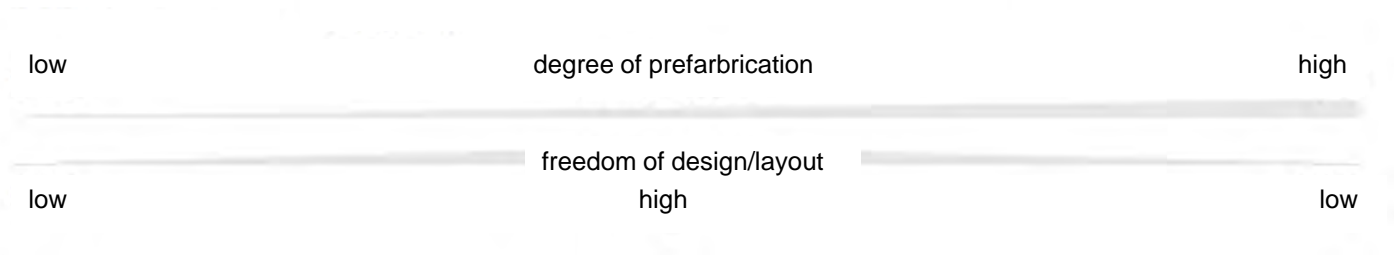
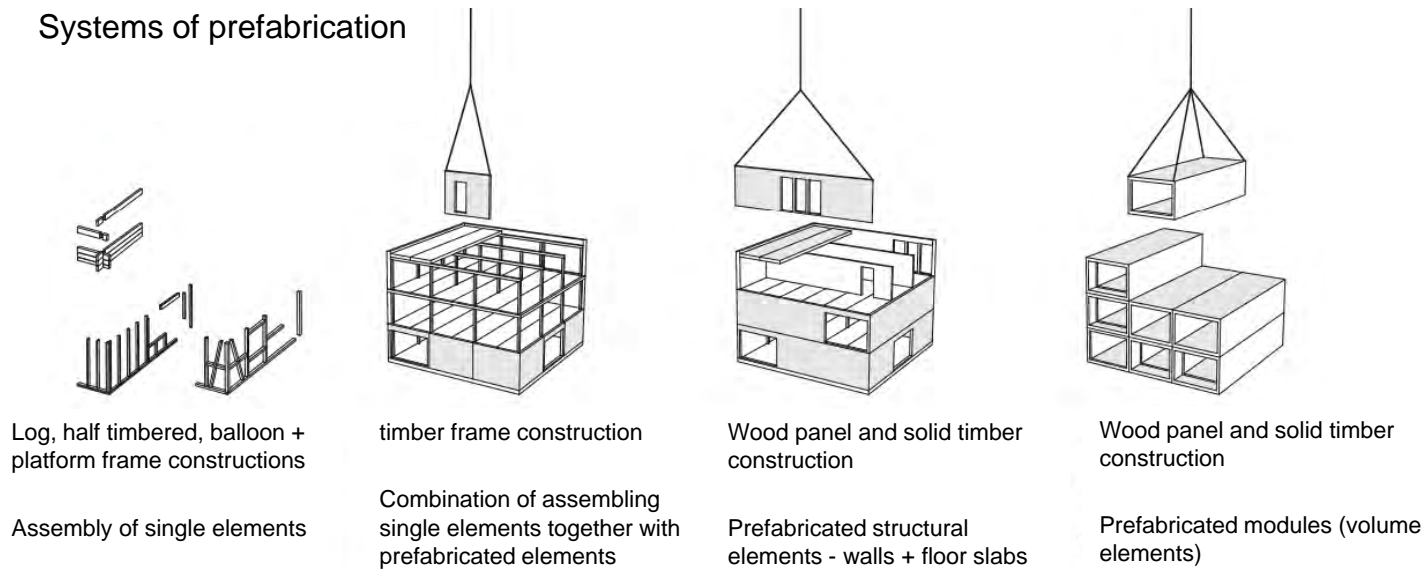
- High material use for structure
- High size-ratio for wall
- Air tightness – low vulnerability as structure may be already air tight
- High fire protection without additional layers (no internal fire spread)
- High storage mass if in contact with inner surface



# Timber constructions - construction systems



## Systems of prefabrication



## Timber constructions - construction systems



### Evaluation of timber construction methods in Austria (2011)

	timber frame constructions	Log constr.	timber post/panel constructions	Solid timber construction (CLT)
Systeme (in %)	Skelettbau	Blockbau	Holzrahmenbau	Holzmassivbau (BSP)
Detached houses	1	10	84	5
Apartment houses	0	1	94	5
Renovation and extensions	62	10	26	2
Public buildings	37	3	55	5
Commercial constructions	16	6	73	5
Agricultural constructions	26	3	70	1

Source: proHolz Austria

# Timber constructions - materials

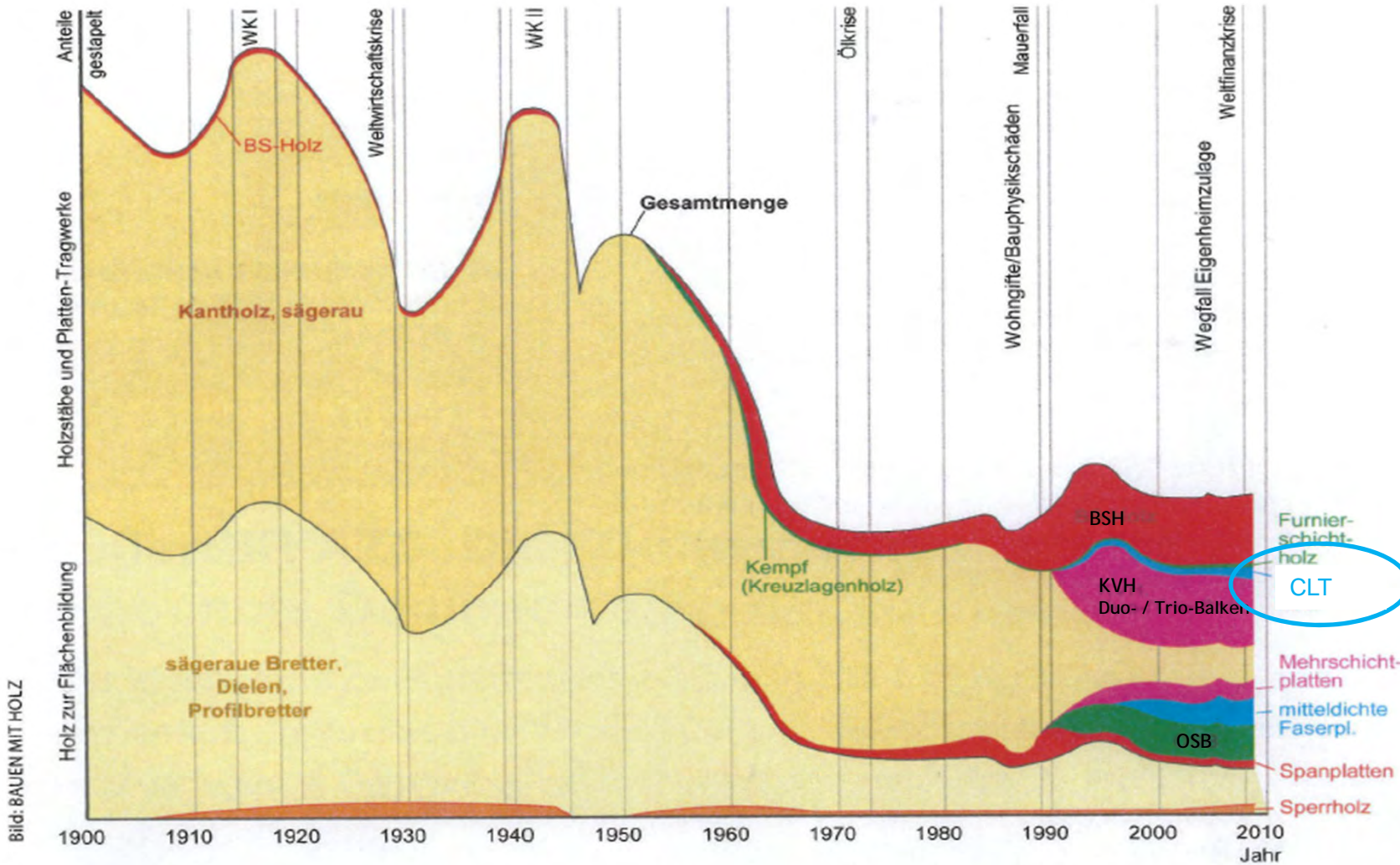
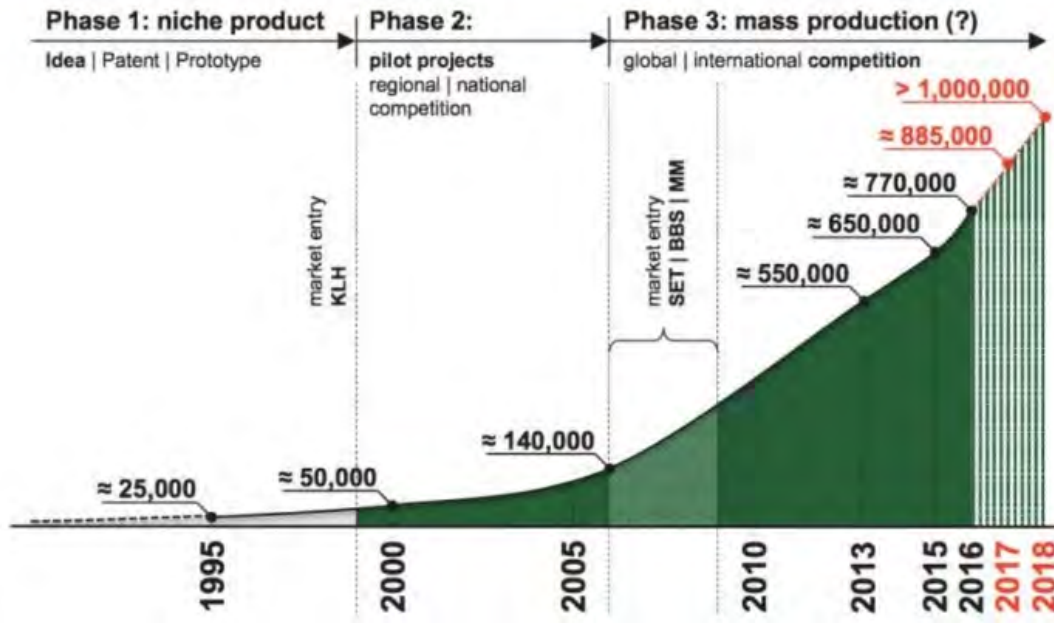


Bild: BAUEN MIT HOLZ

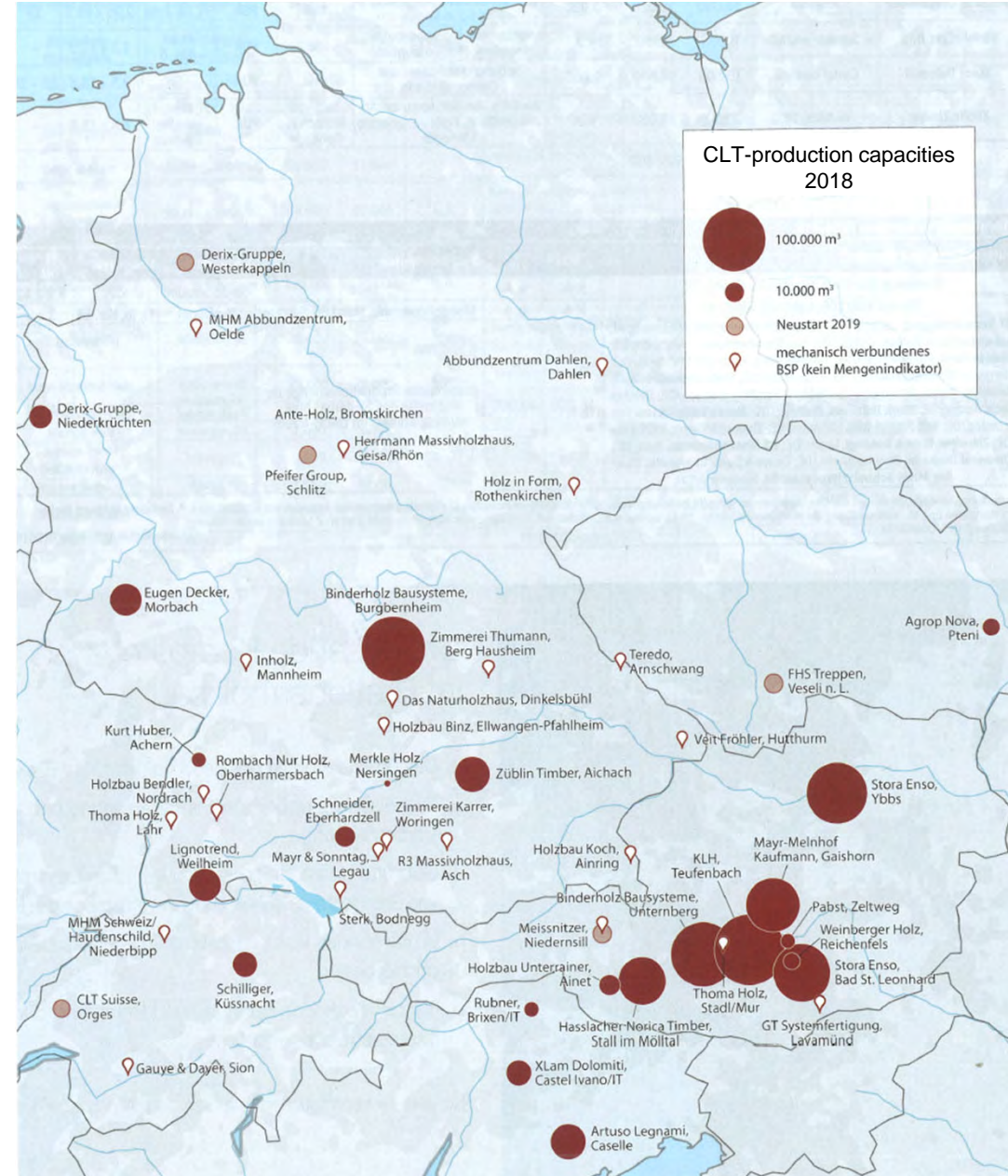
Source: Bauen m Holz

# Timber constructions - materials

## Development of the production capacities of CLT



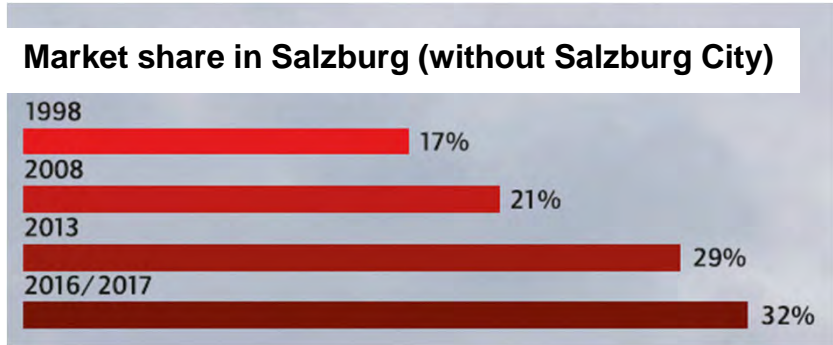
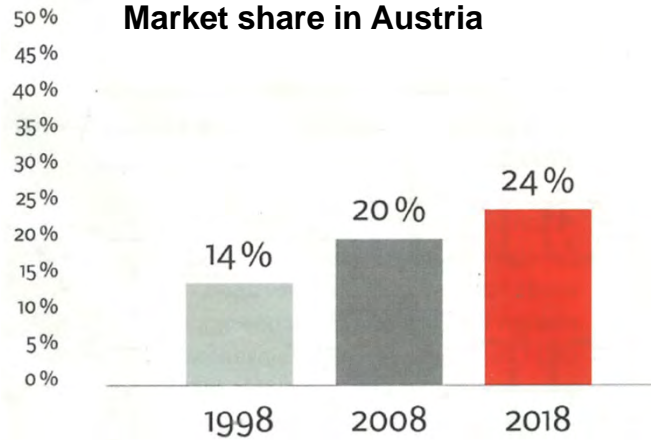
Source: Holzkurier



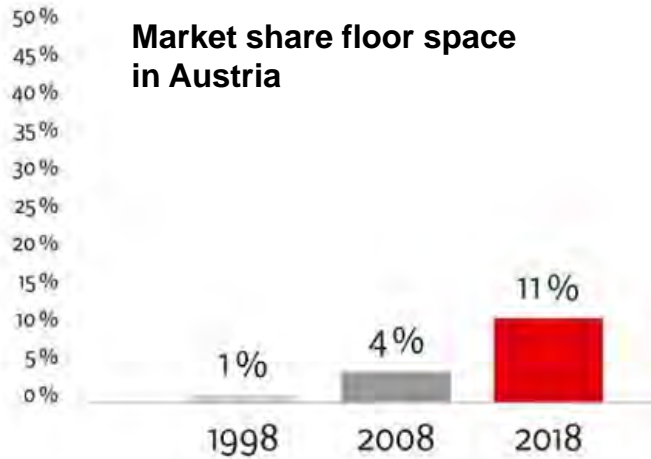
# Timber solutions in construction - market share



**Market share in Austria**



**Market share floor space in Austria**



**Distribution of timber constructions in Austria (2013)**

Number of construction projects built with timber



- 79 % Residential buildings
- 3 % Public buildings
- 6 % Commercial constructions
- 12 % Agricultural constructions

Building volume of constructions built with timber



- 52 % Residential buildings
- 4 % Public buildings
- 12 % Commercial constructions
- 32 % Agricultural constructions

Source: proHolz

## Timber solutions in construction - construction systems



Building with wood works well for smaller units (detached house) due to:

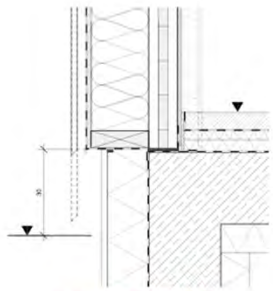
- Suitable details are available - [www.dataholz.eu](http://www.dataholz.eu) (or details are less critical due to the small volume)
- Building physics is solved (fire and noise protection are usually no issue)
- Short construction time due to prefabrication
- Overall sustainability depend on the individual desire - materials, surfaces, ...
- Cost are not top priority - individual decision with usually less priority on ROI

# Timber solutions in construction - construction systems

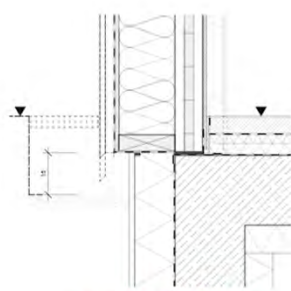


**dataholz.eu**

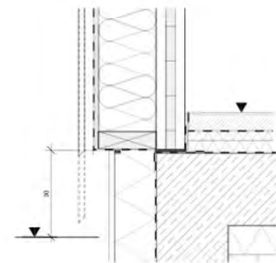
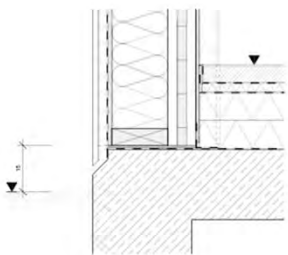
## Wandknoten Aussenwand



**awmxsom01**



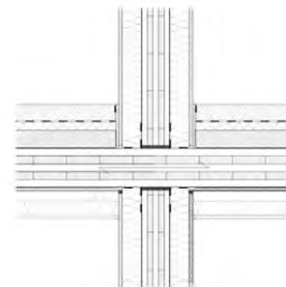
**awmxsom02**



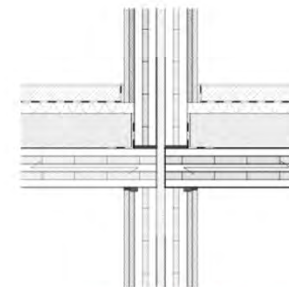
Source: dataholz.eu

**dataholz.eu**

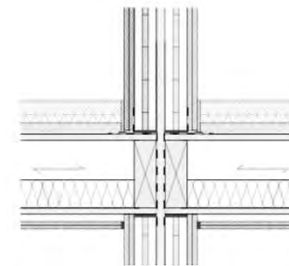
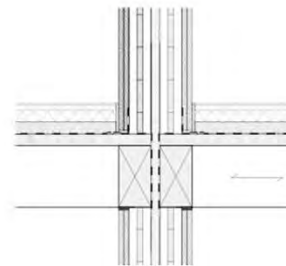
## Wandknoten Trennwand



**twmxgdm02**



**twmxgdm05**



## Timber solutions in construction - construction systems



Building with wood works well for smaller units (detached house) due to:

- Proven details are available - [dataholz.eu](http://dataholz.eu) (or details are less critical due to the small volume)
- Building physics is solved (fire and noise protection are usually no issue)
- Short construction time due to high prefabrication levels
- Overall sustainability depend on the individual desire - materials, surfaces, ...
- Cost are not top priority - individual decision with usually less priority on ROI



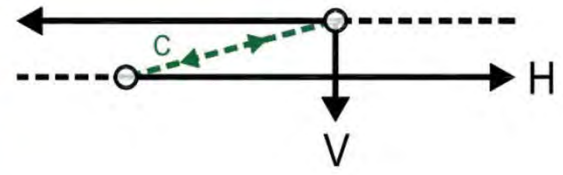
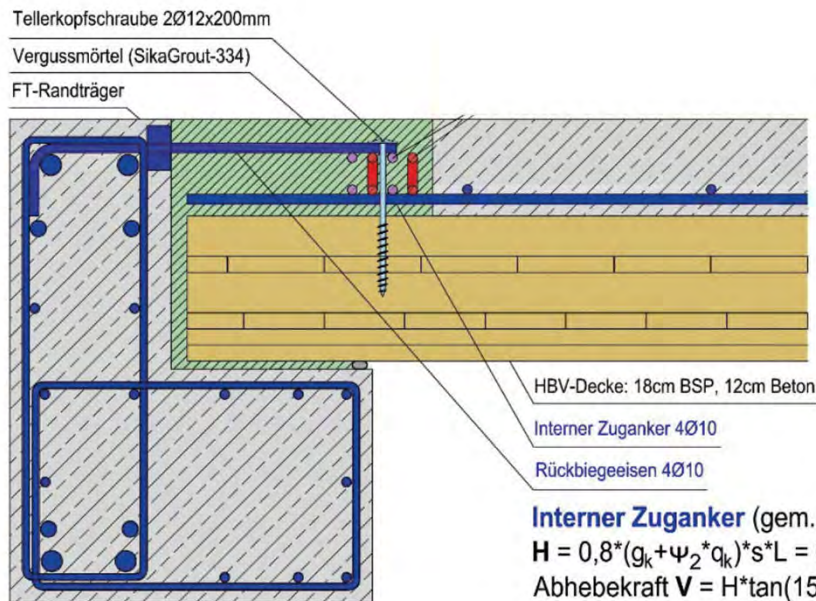
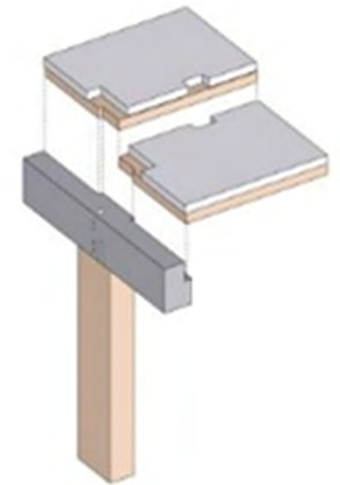
## Timber solutions in construction - construction systems



Building with wood are much more demanding for bigger units (multi-storey buildings) due to:

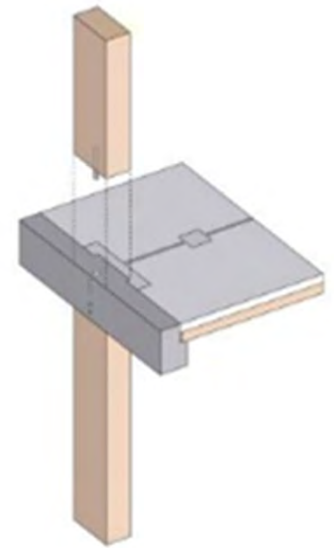
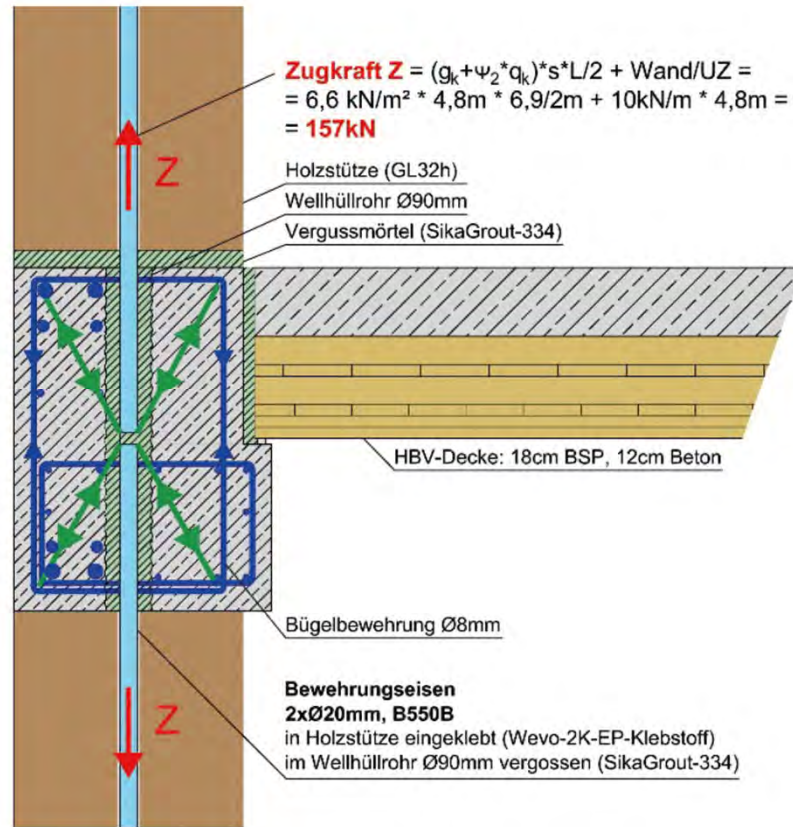
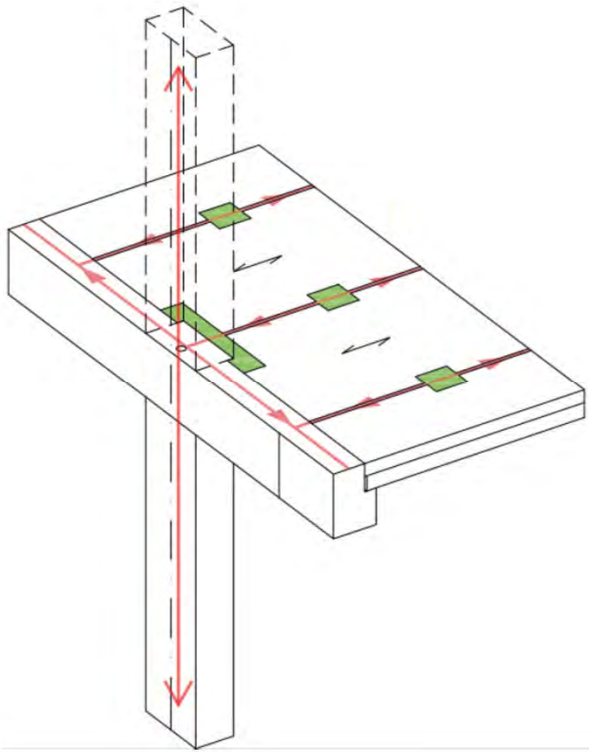
- Default details are not always available, esp. for new construction systems details are to be developed project-related
- Building physics is challenging (esp. fire and noise protection, depending on the building class)
- Sustainability may become a marketing instrument - certificates, ...
- Cost are top priority (investors need ROI in time)

# Timber solutions in construction - construction systems



**Interner Zuganker** (gem. EN1991-1-7, A.5.1, Gl. A.1)  
 $H = 0,8 \cdot (g_k + \psi_2 \cdot q_k) \cdot s \cdot L = 0,8 \cdot 6,6 \cdot 2,4 \cdot 6,9 = 87 \text{ kN}$   
 Abhebekraft  $V = H \cdot \tan(15^\circ) = 23 \text{ kN}$

# Timber solutions in construction - construction systems



HoHo Building - Vienna

## Timber solutions in construction - construction systems



Building with wood are much more demanding for bigger units (multi-storey buildings) due to:

- Default details are not always available, esp. for new systems details are to be developed project-related
- Building physics is challenging (esp. fire and noise protection, depending on the building class)
- Sustainability may become a marketing instrument - certificates, ...
- Cost are top priority (investors need ROI in time)

# Timber constructions - costs



SCHWEIZ

## Weltweite Nachfrage befeuert Holzpreise Preisanstiege um bis zu 35% seit Ende November 2020

Ein Artikel von Philipp Matzku (für holzkurier.com bearbeitet)  
| 12.04.2021 - 11:17

Die Schweizer Holzproduzenten haben ihre Preise bisher nur moderat angehoben, am wenigsten bei langjährigen Kunden. Für die kommenden Wochen sind laut dem Verband der Schweizer Holzindustrie (HIS) weitere Preissteigerungen zu erwarten.

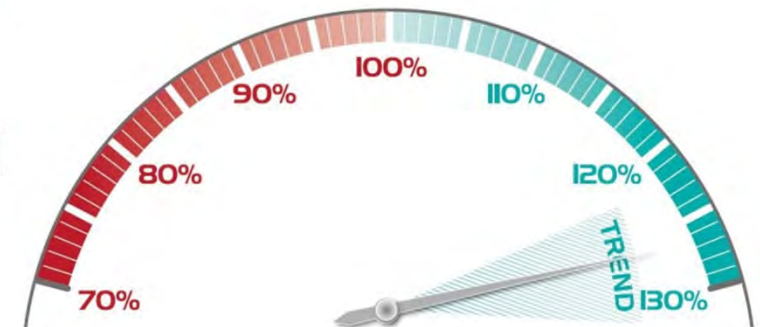


Nadelholz © Martina Nöstler



### ABSATZINDIKATOR | 02/2021

Februar 2021: 125,7% (April 2006 = 100)



© Holzkurier

GLOBAL

## Warum steigen Preise derart stark?

### Versuch einer Erklärung

Ein Artikel von Gerd Ebner | 24.03.2021 - 08:18

Bei der frischen BSH-Lamelle ist die 300 €/m<sup>3</sup>-Marke überschritten. Das Fertigprodukt (BSH-Si-Stangen) konnte binnen einem halben Jahr von 400 auf knapp 600 €/m<sup>3</sup> in Italien und Deutschland zulegen. Bei KVH erwarten wir 450 €/m<sup>3</sup>. Was ist los? Warum ist die Preislandschaft derzeit völlig außer Rand und Band? Warum gilt das, was am Montag ausgemacht wurde, am Freitag oft schon nicht mehr? Warum liegen da mitunter 50 €/m<sup>3</sup> dazwischen?

Source: Holzkurier



ABSATZINDIKATOR FEBRUAR 2021

## Historische Preise pulverisiert

Sechs Sortimenten erreichten Höchststände – kein Ende in Sicht

Ein Artikel von Gerd Ebner | 04.03.2021 - 08:37

Im Februar wurde mit 125,7% nicht nur ein neues All-Time-High beim Absatzindikator des Holzkurier erreicht, sondern die Veränderung zum Vormonat war mit +6,9 Prozentpunkten so groß wie niemals zuvor – ein unglaublicher Monatssprung.



# Timber constructions - costs

**\$50K**  
WORTH OF  
Lumber

OVER THE LAST YEAR,  
the price of lumber increased 377%.

We compare the number of homes  
that could be built with \$50,000  
worth of lumber, back then and now.

**Single Family  
Unit (U.S. AVG)**  
2,301 square feet  
14,496 board feet  
@~6.3 bd ft/sq ft

Source: Census Bureau  
Home Preservation Manual  
Insider

2021  
MAY 05

2 1/10

Single Family  
Units



2020  
MAY 04

10 1/20

Single Family  
Units



Source: Visualcapitalist



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[▶](#) /visualcapitalist
 [t](#)
[v](#) @visualcap
 [c](#) visualcapitalist.com

## Timber solutions in construction



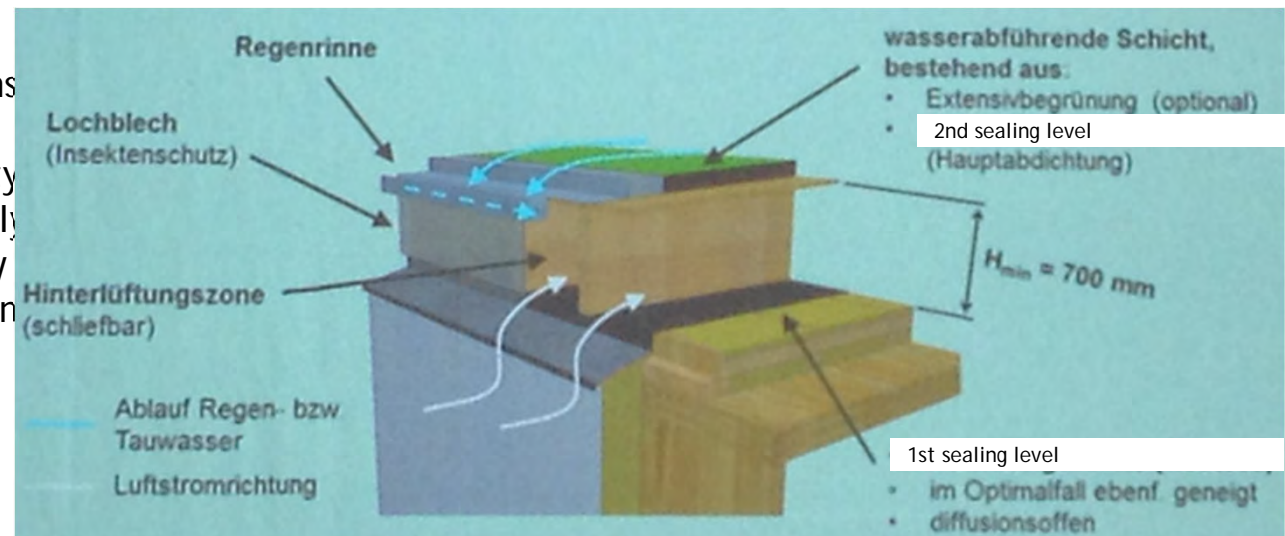
### Essential requirements for multistory buildings

Acc. EN 1990:2020 4.1 Basic requirements (2)

- Sufficient load-bearing capacity
- Usability
- **Durability** - *moisture protection, wood protection, building physics, ...*

### Durable and enduring timber construction

- are easy to check for suitability
- are easy to maintain respectively
- are designed to allow an easy access from primary structural elements



Source: TU Graz

## Timber solutions in construction



Possible goals are:

- Economic feasibility - service life span (should be based on the life span of the material used, e.g. life span of spruce indoor is 100 years+)
- Enabling later conversions by large-span primary structure- implementing hybrid systems
- additional functions integrated like thermally activated building elements for heating and cooling, ...
- Easily detachable connectors and dismantling strategy for the structure in order to get out all - still - valuable elements



## Timber solutions in



Tabelle 123. Dauerhaftigkeit der Hölzer in Jahren.

Holzart	Im Freien				Immer trocken	Eisenbahnschwellen (unbehandelt)
	ungeschützt und ungetränkt	ungeschützt, aber mit Teeröl getränkt	unter Dach	unter Wasser		
Fichte, gemeine . . .	10...15...30	20...30...50	50... 60... 75	60...100	100... 900	4...5
Tanne, Douglas- . . .	10...20...40	15...25...40	20... 70... 90	50...100... 200	150...1000	—
„ Weiß- . . .	5...10...20	10...25...40	15... 50... 70	20... 60... 100	100... 700	4...5
Kiefer, Schwarz- . . .	40...80...100	—	150...200...300	350...600...1000	800...1200	12...18
„ Weiß- . . .	20...50...70	30...60...80	90...100...120	250...400... 500	700... 900	7...8
Lärche, europäische . . .	20...60...80	—	100...120...150	300...500... 700	800...1000	8...10
„ amerikanische . . .	—	—	—	—	—	3...5...7
Ahorn . . . . .	2... 5... 8	—	5... 15... 20	30... 50... 70	400... 800	—
Birke, Weiß- . . . . .	3... 8...15	—	5... 20... 30	20... 40... 60	300... 500	—
Edelkastanie . . . . .	30...70...120	—	60...160...250	300...500... 700	700...1000	15...20
Eiche, Trauben- . . . . .	40...80...120	—	100...150...200	300...500... 800	600...1000	10...20
Erle, Rot- . . . . .	5...15...20	—	7... 20... 30	10... 30... 40	100... 400	—
Esche, gemeine . . . . .	15...40...60	—	20... 80...120	60... 90... 150	150... 500	3...5
Nußbaum, europäischer . . . . .	10...50...80	—	30... 70...100	50...200... 300	600... 800	—
„ Schwarz- . . . . .	15...30...50	—	25... 80...120	150...300... 500	200... 500	—
Pappel, Silber- . . . . .	2...10...20	—	3... 20... 30	5... 30... 50	50... 400	—
„ Zitter- . . . . .	3...10...20	—	5... 25... 40	5... 30... 60	80... 500	—
Robinie . . . . .	25...40...70	—	40...100...150	100...300... 500	300... 700	10...15
Roßkastanie . . . . .	5... 8...15	—	10... 20... 30	20... 30... 50	200... 500	—
Rotbuche . . . . .	10...25...40	—	20... 40... 80	30... 70... 120	200... 700	2...5
Ulme . . . . .	20...40...70	—	30... 70...100	100...300... 400	300... 600	2...5
Weide, Silber- . . . . .	2... 5...15	—	5... 10... 20	10... 15... 20	200... 500	—
Weißbuche . . . . .	5...10...20	—	10... 30... 50	20... 60... 100	300... 700	—

of the material

g hybrid systems  
ts for heating and

in order to get out

## Timber solutions in construction



### Possible goals are:

- Economic feasibility - service life span (should be based on the life span of the material used, e.g. life span of spruce indoor is 100 years+)
- **Enabling later conversions by large-span primary structure- implementing hybrid systems**
- additional functions integrated like thermally activated building elements for heating and cooling, ...
- Easily detachable connectors and dismantling strategy for the structure in order to get out all - still - valuable elements

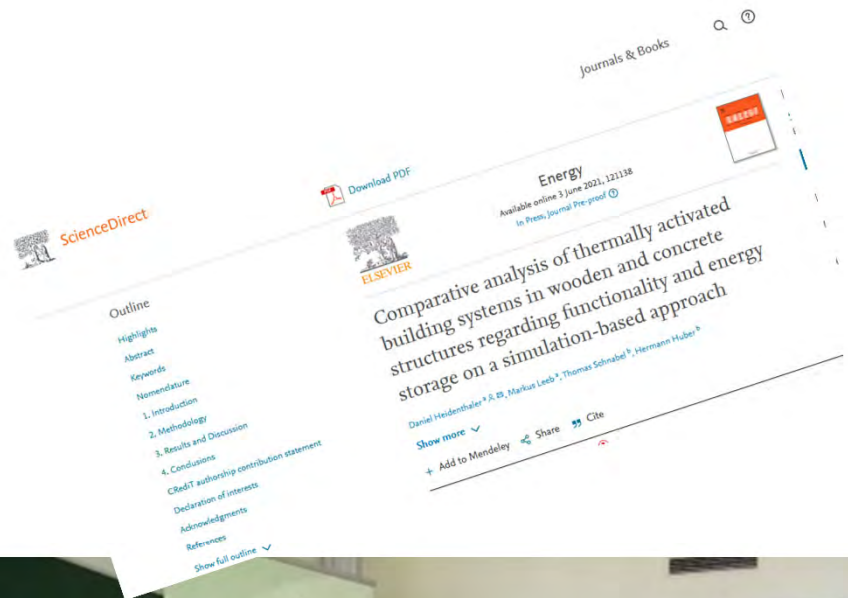
## Timber solutions in construction



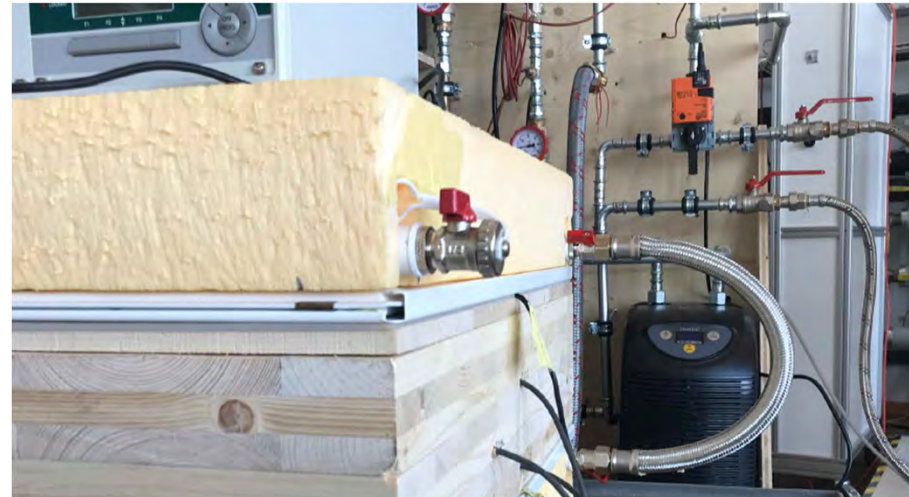
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# Timber solutions in construction



FH Salzburg



## aHolz Aktiviertes Brettsperrholz

Die Bauteilaktivierung mit Betonteilen ist im Vergleich zu Massivholz relativ gut erforscht und anerkannt. Hier sieht „aHolz“ Handlungsbedarf:

Im Projekt sollen die wichtigen Materialkennwerte von unterschiedlichen Holzarten und weiteren Materialien im Labormaßstab bestimmt und auf diesen Ergebnissen basierend, verschiedene Aufbauten von Bauteilen entwickelt werden, um die optimale Wärmeausbreitung zu ermöglichen und diese durch numerische Simulationen der stationären und instationären Zustände zu evaluieren.

Ziel des Projekts ist es, mittels der Kennwerte einzelner Materialien sowie unterschiedlicher Kombinationen Aufschluss über die prinzipielle Einsetzbarkeit einer Bauteilaktivierung von Holz sowie über die Weiterentwicklung eines thermisch aktivierten Massivholzbauteils zu bekommen.

Laufzeit: April 2019 - August 2021  
Die Umsetzung des Vorhabens wird über das Förderprogramm  
Wiss2025 vom Land Salzburg unterstützt.



University of Ljubljana



# Timber solutions in construction

9<sup>TH</sup> HARDWOOD CONFERENCE  
Sopron 21-22 October 2020

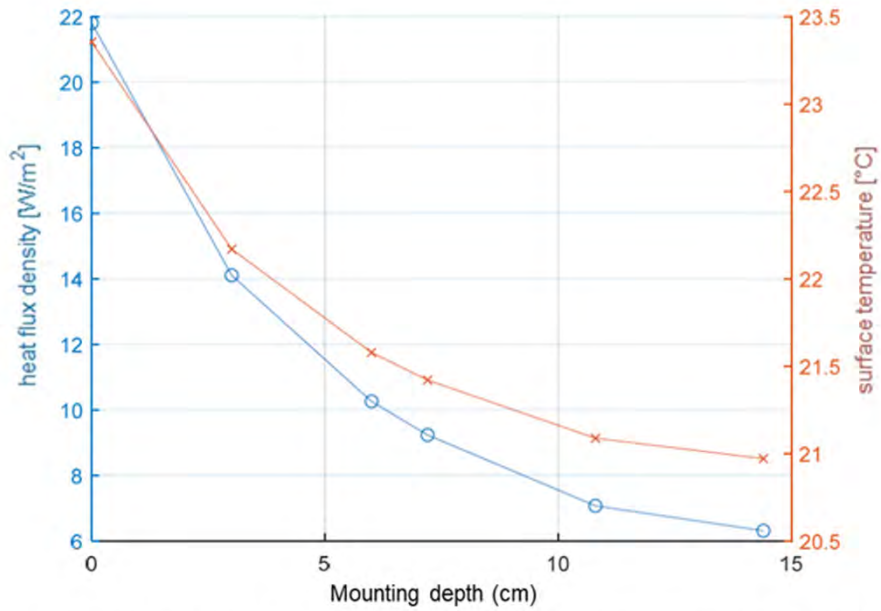


Figure 1: Comparison of heat flux density and surface temperature between various tabs overlapping

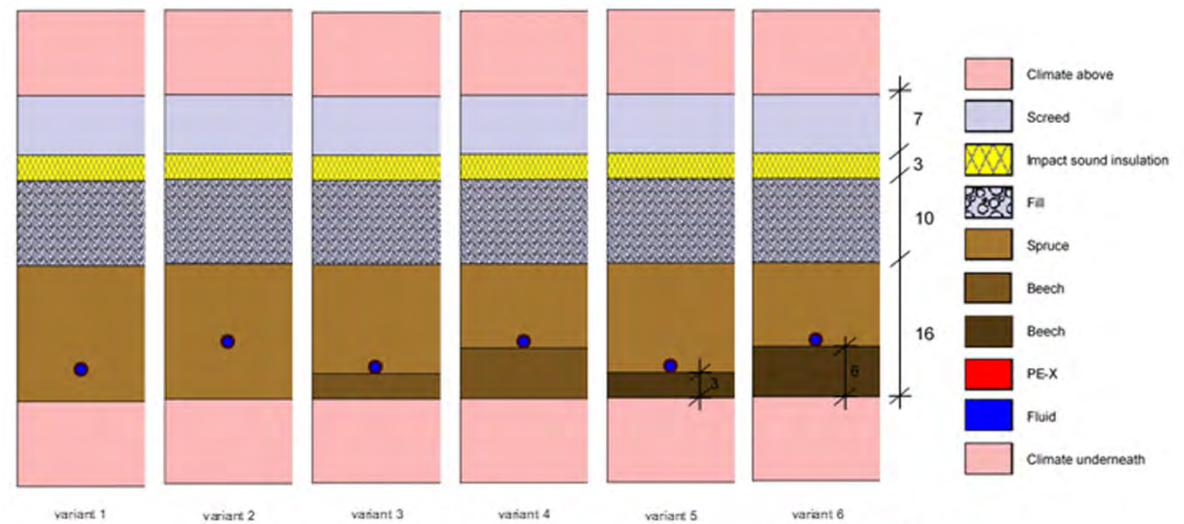


Figure 2: Overview of the structure of the different constructional element

## Timber solutions in construction - construction systems



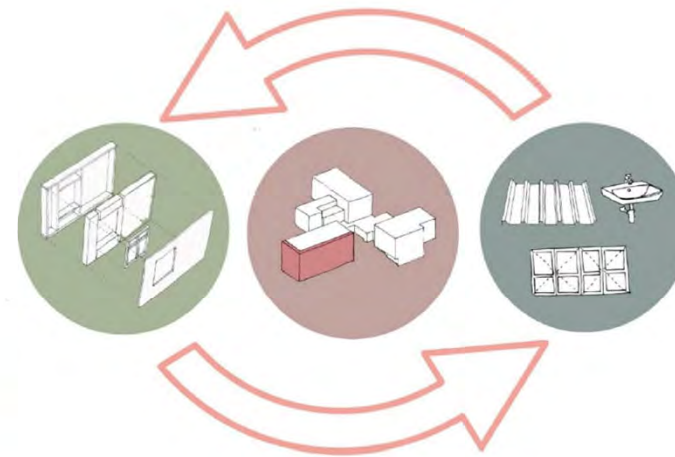
Possible goals are:

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# Timber constructions



## Re-use of materials?



© baubüro in situ ag

Tabelle 123. Dauerhaftigkeit der Hölzer in Jahren.

Holzart	Im Freien				Immer trocken
	ungeschützt und ungetränkt	ungeschützt, aber mit Teeröl getränkt	unter Dach	unter Wasser	
Fichte, gemeine . . .	10...15...30	20...30...50	50... 60... 75	60...100	100... 900
Buche, Edelweiss . . .	10... 20... 40	15... 25... 40	20... 40... 60	30...100... 200	100...1000

Spruce after 50 years of use



# Timber constructions - recycling



Recycled wooden partikel bonded with sodium silicate



Recycled wooden partikel bonded with cement CEM I 52,5 R (Leube)



Recycled wooden partikel bonded with urea formaldehyde







Thank you for your attention