

SPECIFICATION Steel plate to EN 10025 Steel CHS to EN 10219 Welding to EN ISO 14341:2011

Polyester powder paint to EN 13438:2005 Standard fixings to BS 3692:2001 and BS 4190:2001 Non-standard fixings are anti-vandal and corrosion resistant

INSTALLATION INSTRUCTIONS

- 1 Read installation instructions thoroughly before commencing installation of unit.
- 2 Excavate one hole 1300 x 600 x 600 deep see page 2.
- 3 Position and assemble the below ground fixings with spragging irons (see page 2) centrally in the excavated hole so the eight bolts are pointing upwards ensuring that the top plate is flush with the finished surface level.
- 4 Check alignment of bolts and backfill the holes with concrete (0.35 cu Metres) (4 parts gravel, 2 parts sand & 1 part cement) ensuring the below ground fixing is perpendicular to the finished surface level.
- 5 Allow the concrete to set for 48 hours.
- 6 Position the unit on the below ground fixings and fit using one M20 washer, one M20 spring washer and one M20 nut per bolt as shown on page 3. Ensure unit is perpendicular to the ground surface. Ensure all moving parts move freely without obstruction. Centre punch thread in two places on all eight M20 Bolts and then fit nut cap (see page 3).

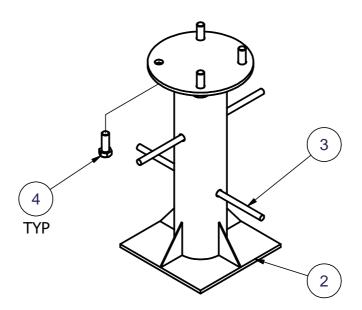
Note

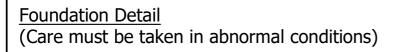
Use Installation Aid (3720-184) for Below Ground Fixing.

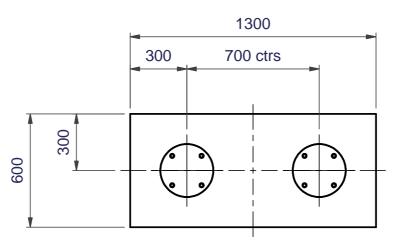
Note

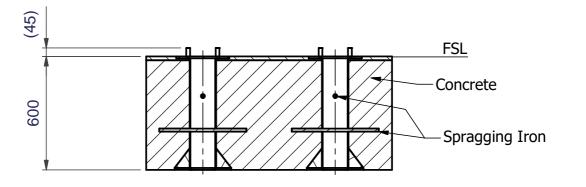
Ensure all installation aids are removed before first use.

Below Ground Fixing Details (2 off)





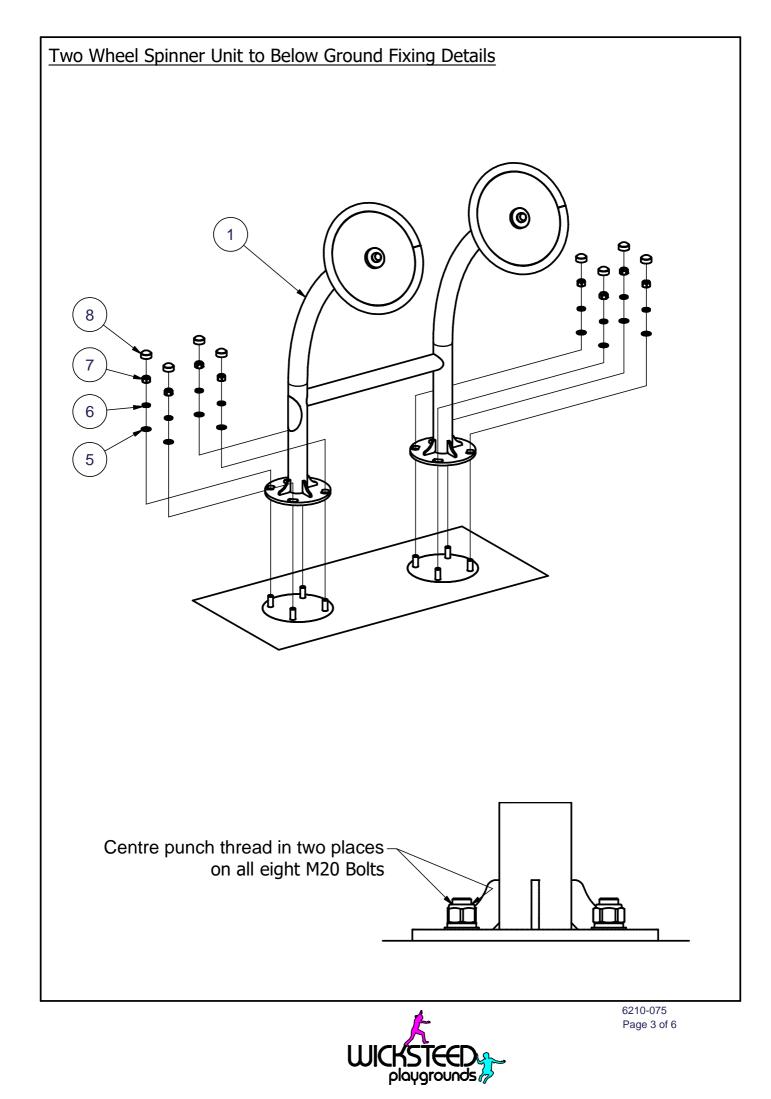


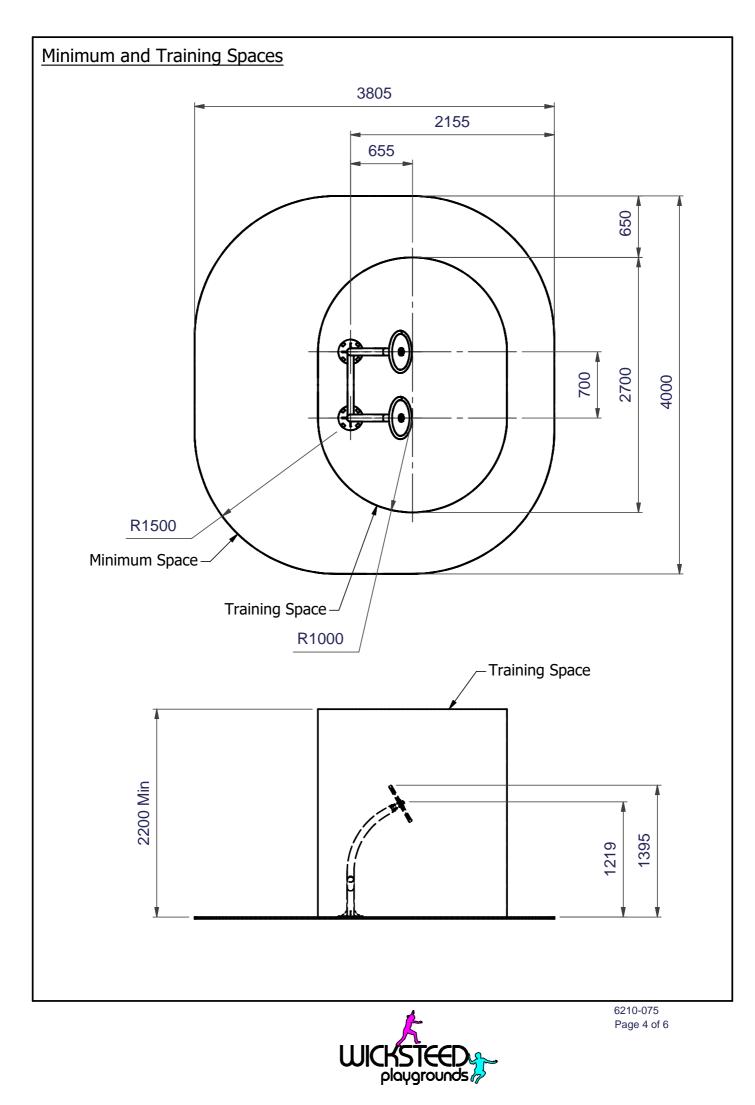


FSL = Finished Surface Level



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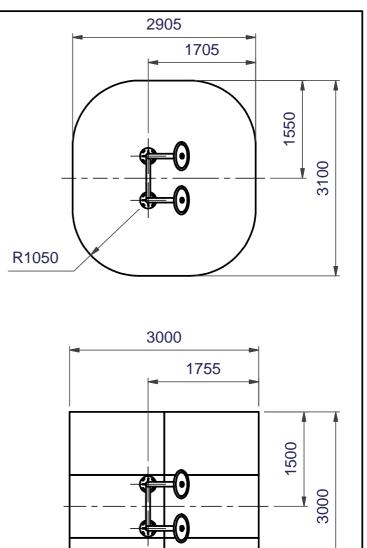




Safety Surfacing

<u>Wetpour</u>

8.5 Sq. Metres 20mm Wetpour 10.5 Linear Metres Wetpour Edging

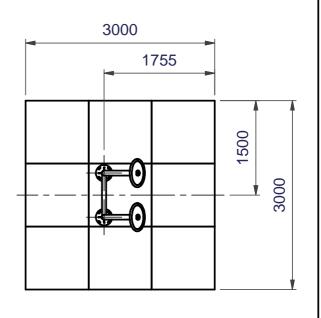


Grass Mats

6 off Total

Safety Tiles

9.0 Sq. Metres40mm Thickness12.0 Linear Metres of Tile Edging

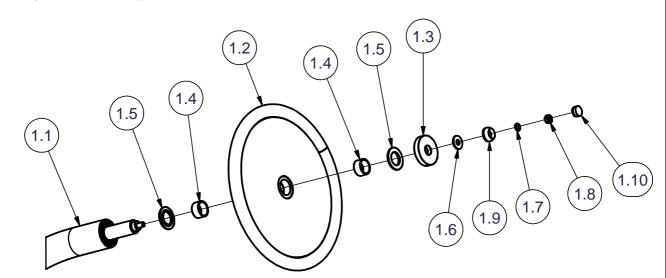




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Fixing Details for Maintenance

Wheel Spinner Assembly



		Parts List									
	ITEM	QTY	PART NUMBER	DESCRIPTION							
	1	1	5104-027	Two Wheel Spinner Assembly							
	1.1	1	4202-747	Two Wheel Spinner W.A.							
	1.2	2	4202-748	Wheel Frame Assembly							
	1.3	2	3030-483	Spacer Hand Wheel							
	1.4	4	2540-005	TUFCOT BEARING							
	1.5	4	3030-397	Bearing Washer							
	1.6	2	2215-515	M12 EXTRA LARGE PLAIN WASHER							
	1.7	2	2212-213	M12 NORD LOCK WASHER							
	1.8	2	2191-011	M12 Binx Nut							
	1.9	2	2611-031_Cup	Black Poepplemann Cup							
	1.10	2	2611-031_Cap	Black Poeppelmann Cap							
	2	2	5071-031	BELOW GROUND FIXING							
	3	4	3030-310	460mm Spragging Iron							
	4	4 8 2175-181		M20 x 55 HT HEX HD SCREW							
	5	8	2215-512	M20 WASHER 2mm THK 20mm SPRING WASHER							
	6	8	2212-206								
	7	7 8 2192-012		M20 nyloc nut							
	8	8	2613-021	M20 Nut Cap							
COM	PILED	REV	0								
	MC	ECN	1752								
DATE		SIG.	MC								
2	4/02/17	DATE:	24/02/17								



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DESPATCH LIST

Sheet 1 of 1

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Product:

6210-075 Two Wheel Spinner

Date of Issue: 15/02/17

Order No:

Fitness Legacy Zone

Issue: A

Item	Unit Qty	Description	Part No.	Checked
1	1	Two Wheel Spinner Assembly	5104-027	
2	2	BGF upright	5071-031	
3	1	Fixing pack		
4				
5				
6		Pre-assembled Labels		
7	1	Fitness Instruction Label (Wheel Spinner) *	2910-014	
8				
9				
10				
11				
12				
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14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24		Items marked * to be fitted before despatch		
25				

Total No. of Items

Picked By:

Checked By:

COMPILED		REV	0			
BY:	MC	ECN No.	1752			
		DATE	15/02/17			
DATE:	15/02/17	SIGN	MC			

FIXINGS LIST

Sheet 1 of 1

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Product: 6210-075 Two Wheel Spinner Date of Issue: 15/02/17

Order No:

Fitness Legacy Zone

Issue: A

ltem	Unit Qty	Description	Part No.	Checked
1	4	460mm Spragging Iron	3030-310	
2	8	M20 x 55 HT Hex Head Screw	2175-181	
3	8	M20 Washer 2mm Thk	2215-512	
4	8	M20 Spring Washer	2212-206	
5	8	M20 Nyloc Nut	2192-012	
6	8	M20 Nut Cap	2613-021	
7				
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21				
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25				

Total No. of Items

Picked By:

Checked By:

COMPILED		REV	0			
BY:	MC	ECN No.	1752			
		DATE	15/02/17			
DATE:	15/02/17	SIGN	MC			